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A Constitutive Model for Cyclic Actuation of High-Temperature Shape Memory Alloys

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Abstract

In this work, a three dimensional constitutive model for High Temperature Shape Memory Alloys (HTSMAs) is presented. To describe the evolution of the cyclic actuation behavior of such alloys, viscoplastic mechanisms and transformation induced plasticity are introduced in addition to the classical transformation behavior of Shape Memory Alloys. Based on continuum thermodynamics, the evolution of phase transformation, plasticity induced transformation, retained martensite and viscoplasticity are described. Deformation mechanisms that occur over the operational range of such HTSMAs have been identified from the thermomechanical behavior of a NiTiPd alloy. The proposed model has therefore been validated based on the prediction of the thermomechanical behavior of the studied NiTiPd HTSMA alloy under different loading conditions. Careful attention is devoted to the calibration procedure to identify the contribution of the different mechanisms independently. Finite element analysis (FEA) is performed to demonstrate the capabilities of the model to describe the cyclic behavior of HTSMA devices.

Keywords: Shape memory alloys, HTSMAs, viscoplasticity, martensitic phase transformation, cyclic actuation

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1. Introduction

Shape Memory Alloys (SMAs) have been investigated for engineering applications since the later half of the 20th century due to their ability to recover substantial deformation. Among other unique behaviors, their high recoverable strains and associated actuation work density have made them prominent for the design of actuators for the aerospace, petroleum and biomedical industries (Otsuka and Wayman, 1999; Lagoudas, 2008). Driven by industrial applications, especially aerospace and oil industries that demand actuation at high operational temperatures (DeCastro et al., 2005; Andersen and Sangesland, 1999), a new class of alloys, referred to as High Temperature Shape Memory Alloys (HTSMAs) have been developed (Wu and Wayman, 1987; Lidquist and Wayman, 1990; Pu et al., 1995; Thoma and Boehm, 1999; Kockar et al., 2006; Ma et al., 2010). These alloys can operate at temperatures higher than 100 °C, which make them an attractive alternative to legacy electrical or hydraulic actuators.

Among the different alloys that exhibit martensitic transformation above 100 °C, NiTiPd HTSMAs have been investigated for their actuation capabilities at temperatures ranging from 200-500 °C and stress levels greater than 100 MPa (Lidquist and Wayman, 1990; Lindquist, 1988; Golberg et al., 1994, 1995b,a; Lindquist, 1988; Noebe et al., 2006; Padula II et al., 2006; Cai et al., 2000). At these operational conditions, constant stress thermal cycles lead to the appearance of irrecoverable rate independent and rate dependent strains, which affect the actuation performance. As a consequence, these materials are suitable for applications that requires limited actuation cycles. To develop a design tool adapted to HTSMA actuators, a constitutive model that considers the effects related to the phase transformation and viscoplasticity is necessary to predict the evolution of irrecoverable strains during cyclic actuation. This paper is focused on the development of such a constitutive model for HTSMAs based on a thermodynamic framework. Particular attention is devoted to the prediction of actuation capability and the appearance of irrecoverable strains during cyclic loading.

During the last thirty years significant efforts have been conducted on developing constitutive models for regular SMAs (Tanaka et al., 1986; Liang and Rogers, 1990; Brinson, 1993; Boyd and Lagoudas, 1996; Leclercq and LExcellent, 1996; Savi et al., 2002). These models were incrementally improved over the last ten years and implemented in Finite Element

Analysis (FEA) packages (Qidwai and Lagoudas, 2000; Panico and Brinson, 2007; Lagoudas et al., 2012; Chemisky et al., 2011; Sedlak et al., 2012). All these models describe the behavior of conventional SMAs and, since the operating temperatures and maximum stress levels are relatively low, no influence of irrecoverable strains due to creep or high stress effects have been taken into account. The evolution of transformation induced plasticity has been further considered for conventional SMAs by Bo and Lagoudas (1999b) and Lagoudas and Entchev (2004b) to account for the appearance of irrecoverable strains upon cycling. The coupling between phase transformation and plasticity has been considered in the literature for the simulation of shape memory alloys that operates at low temperatures (compared to their melting temperatures), but where the stress level can reach the plastic yield stress (Hartl and Lagoudas, 2009; Zaki et al., 2010; Khalil et al., 2012). A one dimensional model accounting for the coupling between phase transformation and viscoplasticity has been recently developed by Lagoudas et al. (2009) for the simulation of HTSMAs, where viscoplastic creep is observed. A three-dimensional extension of this model was developed and implemented in a FEA software by Hartl et al. (2010b). The model focused on the unique behavior exhibited when phase transformation and viscoplasticity are occurring simultaneously, however the cyclic evolution of this behavior was not considered. The proposed model thus focuses on the appearance of irrecoverable transformation-induced rate-independent plasticity (TRIP), the accumulation of retained martensitic phase and viscoplastic strains for multiple cycle thermomechanical loading.

The determination of the deformation mechanisms that occur over the operational range of stress level and temperature has been carried out via the experimental characterization of a $Ti_{50.5}Pd_{30}Ni_{19.5}$ HTSMA, conducted for different loading conditions (loading path, loading rate, temperature) (Kumar et al., 2011). Additional tests have been conducted and presented in this paper, to properly isolate and identify specific mechanisms such as the evolution of retained martensite and plasticity during transformation. Also, creep tests have been conducted to properly identify the viscoplastic behavior of the alloy.

Based on the experimental observation of deformation mechanisms, a thermodynamical constitutive model is proposed, with several unique features: i) an adapted law for the evolution of transformation-induced plasticity; ii) the description of the evolution of

retained martensite and iii) the description of simultaneous transformation/viscoplastic behavior based on a viscoplastic law accounting for cyclic evolution of primary and secondary creep. The implementation of a viscoplastic power law including hardening effects (Lemaitre and Chaboche, 2002) allows for the simulation of such behavior. The introduction of a volume fraction of retained martensite is motivated by the experimental evidence of the presence of a martensitic phase in NiTiPd systems at high temperature above A_f ($A_f + 100^\circ\text{C}$) (Kumar and Lagoudas, 2010). It has been observed that retained martensite is pinned by the accumulation of plastic strains generated during transformation.

The calibration of the proposed model is based on the experimental characterization of the $Ti_{50.5}Pd_{30}Ni_{19.5}$ HTSMA. The viscoplastic behavior is calibrated from creep and uniaxial tests conducted at different stress-temperature conditions. The model parameters related to rate-independent mechanisms are calibrated based on constant stress thermal cycles. To validate the model, the prediction of the actuation response of HTSMAs under different conditions are compared with additional cyclic actuation tests.

The work is organized as follows: Section 2 describes some of the earlier tests along with additional thermomechanical characterization of the investigated NiTiPd HTSMA, with uniaxial isothermal compression tests, isobaric thermal actuation cycles at different heating/cooling rates with and without creep. The unique response of this HTSMA is analyzed in this section to motivate the definition of a 3-D constitutive model, based on continuum thermodynamics, presented in section 3. Section 4.1 presents the calibration procedure of the proposed model. The final section presents the comparison of the model with a set of experiments performed on a $NiTiPd_{30}$ HTSMA, from the calibration experiments to a designated set of validation experiments, to discuss the prediction capabilities of the model. Finally, numerical examples are presented, that include the thermomechanical response of complex structures undergoing multiple actuation cycles. The conclusions of this work are summarized in the last section.

2. Material Selection and Experimental Characterization

From an array of NiTiX (X=Pd, Pt, Hf, Zr or Au) HTSMAs available presently, NiTiPd based systems have shown good actuation characteristics at operational temperatures higher

than NiTiHf or NiTiZr based systems (Lidquist and Wayman, 1990; Lindquist, 1988; Golberg et al., 1994, 1995b,a). For the present work, the $Ti_{50.5}Pd_{30}Ni_{19.5}$ composition is chosen because this particular composition has been widely investigated in the literature (Noebe et al., 2006; Padula II et al., 2006; Cai et al., 2000). The transformation temperatures for this composition lies between 200°C and 300°C (0.3-0.35 of the absolute melting temperature), which is at the lower end of the creep regime (typically 0.3-0.5 of the absolute melting temperature) and the transformation strain is around 3.0% (Golberg et al., 1994, 1995b,a). However, with the application of a load, it is necessary to heat the SMA to temperatures higher than the no-load transformation temperatures to ensure full actuation. Under such operating conditions both creep and the phase transformation can occur simultaneously and thus impact actuator performance (Kumar and Lagoudas, 2010; Lagoudas et al., 2009).

A hot worked $Ti_{50.5}Pd_{30}Ni_{19.5}$ HTSMA bar was fabricated from which cylindrical specimens (7 mm diameter and 14 mm height) were machined for uniaxial thermomechanical tests. A custom high temperature thermomechanical test setup was utilized for the testing of the HTSMA specimens. The force, strain, temperature and time were monitored throughout the duration of the test. Further details of the alloy fabrication, specimen machining and thermomechanical tests setup are described in Kumar et al. (2011). To determine the transformation temperatures of the alloy, a preliminary thermal cycle was conducted at 10°C/min on a specimen under a no-load condition. The transformation temperatures were determined by the tangent intersection method and test temperatures for the uniaxial, creep and the load-bias thermal cycling tests were determined from those results.

To determine the parameters that would assist with the development of the combined phase transformation, plasticity and visco-plastic model, the experiments conducted were organized in three groups to study the thermoelastic behavior, the visco-plastic behavior and the phase transformation behavior, respectively. The tests for the thermoelastic behavior and the creep experiments for the viscoplastic behavior are described in elaborate detail in Kumar et al. (2011) and therefore will not be discussed in this work. The additional tests for the viscoplastic behavior as well as the phase transformation are described in this section and their results will be presented and discussed.

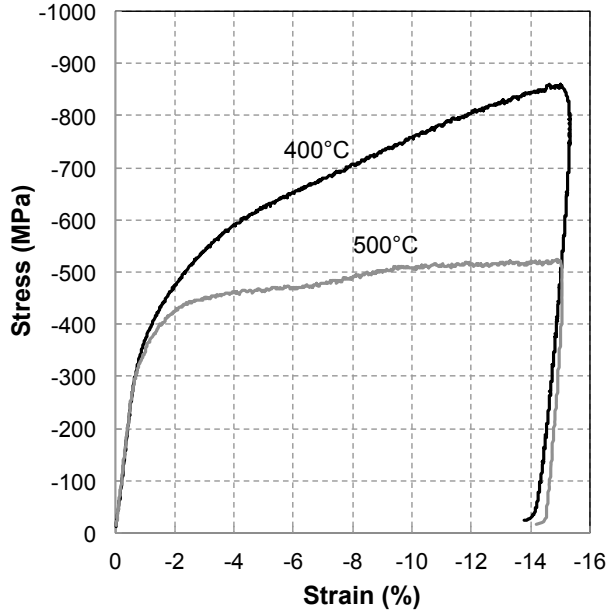


Figure 1: Uniaxial tests conducted at 400 and 500°C at a loading rate of 10^{-4} /sec.

2.1. Creep Tests

To study the viscoplastic material behavior, standard creep tests were conducted at stress levels of 100, 300, and 500 MPa and at temperatures of 300°C, 400°C, and 500°C to cover the entire operational range of the considered HTSMA. The results from these tests are described in Kumar et al. (2011). To understand the viscoplastic hardening behavior of the HTSMA, in addition to the creep tests two additional uniaxial tests were conducted at 400°C and 500°C at a loading strain rate of 10^{-4} /sec. The results from the uniaxial tests at both 400°C and 500°C are shown in Fig. 1. From the uniaxial results it is observed that the hardening behavior in the specimen decreases with increasing test temperature. This softening, and the drop in the yield stress level with the increase in the test temperature from 400°C to 500°C suggests that the plastic and viscoplastic deformations are dominant. Due to the constant strain rate of loading, the uniaxial tests provide calibration data for transient primary and secondary creep.

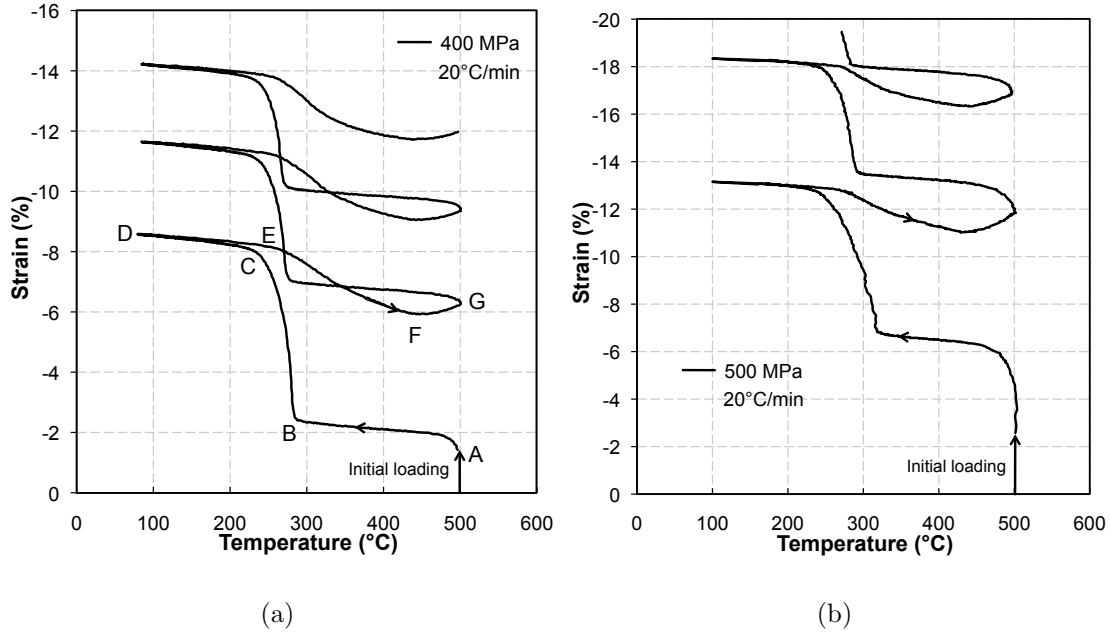


Figure 2: Load-bias thermal cycling tests at 20°C/min conducted at a stress of (a) 400 MPa and; (b) 500 MPa. Simultaneous creep and phase transformation occurs during the reverse phase transformation.

2.2. Load-Biased Thermal Cycling Tests

To determine the transformation regions for the stress-temperature phase diagram as well as to understand the evolution of the simultaneous creep and transformation behavior, constant stress thermal cycling tests (referred to as load-bias tests) were conducted at applied compressive stress levels of 400 and 500 MPa. The upper and lower limits for the thermal cycling were fixed at 100°C and 500°C, to ensure complete transformation at the highest stress level (500 MPa) and to have a consistent thermomechanical history across all thermally cycled specimens. Each specimen was heated to 500°C under no-load condition and then loaded to the desired stress at a strain rate of 10^{-2} /sec, in the austenitic state. From this stage, three consecutive thermal cycles were conducted at 20°C/min and 5°C/min by cooling the specimen down to 100°C and subsequently heating the specimen to a temperature of 500°C. The results from the thermal cycling at the two stress levels, 400 MPa and 500 MPa, are shown in Fig. 2a and Fig. 2b.

From Fig. 2, the non-linear evolution of the deformation after the initial loading at both 400 and 500 MPa indicates that the material creeps in the austenitic state, between 450°C

and 500°C. Below 450°C, a linear thermal contraction until the point B is observed. As the specimen is cooled in the austenitic state, the creep rate and consequently the influence of creep decreases as the temperature reduces during the thermal cycling. At point B, forward transformation initiates and the material undergoes transformation into martensite (point C). Upon heating, the reverse transformation begins at E and the strain recovery initiates. As the temperature is increased to point F, the creep rate in the material exceeds the rate of strain recovery resulting in an inflection and subsequent loss of actuation strain. The thermal cycle also results in the generation of rate independent residual strains which are a combination of plastic strain generated over the course of transformation as well as retained martensite. In subsequent cycles a similar behavior is observed, however, with a reduced amount of transformation, plastic and viscoplastic strains. This decrease in the inelastic strains is associated with the plastic and viscoplastic hardening behavior of the material. The material also exhibits larger viscoplastic strain after martensitic phase transformation (upon heating, F to G) than the amount observed during the subsequent cooling.

The evolution of the strains due to TRIP effect and the additional effect of retained martensite need to be better understood to develop a constitutive model that will capture such effects. While it is understood that this residual strain (a combination of the TRIP and retained martensite) occurs in each cycle, it still remains unclear if this strain is in fact (i) solely developed during forward transformation, (ii) during the reverse transformation or (iii) distributed between the two in a specific ratio. Thermal cycling tests were conducted with different thermomechanical loading paths to better understand the evolution of such residual strains. The maximum test temperature for every test was fixed at 370°C for this alloy, to avoid viscoplastic strain contributions. In the first test (shown in Fig. 3a), a specimen is subjected to the following thermomechanical loading path:

1. Heating from room temperature (A) to 370°C (B) under a constant compressive stress of 2 MPa
2. Loading to a stress level of 400 MPa (at 370°C) (C)
3. The stress is kept constant (400 MPa) and the specimen is cooled to 100°C (D) at a cooling rate of 20°C/min
4. Unloading to a stress level of 2 MPa (at 100°C) (E)

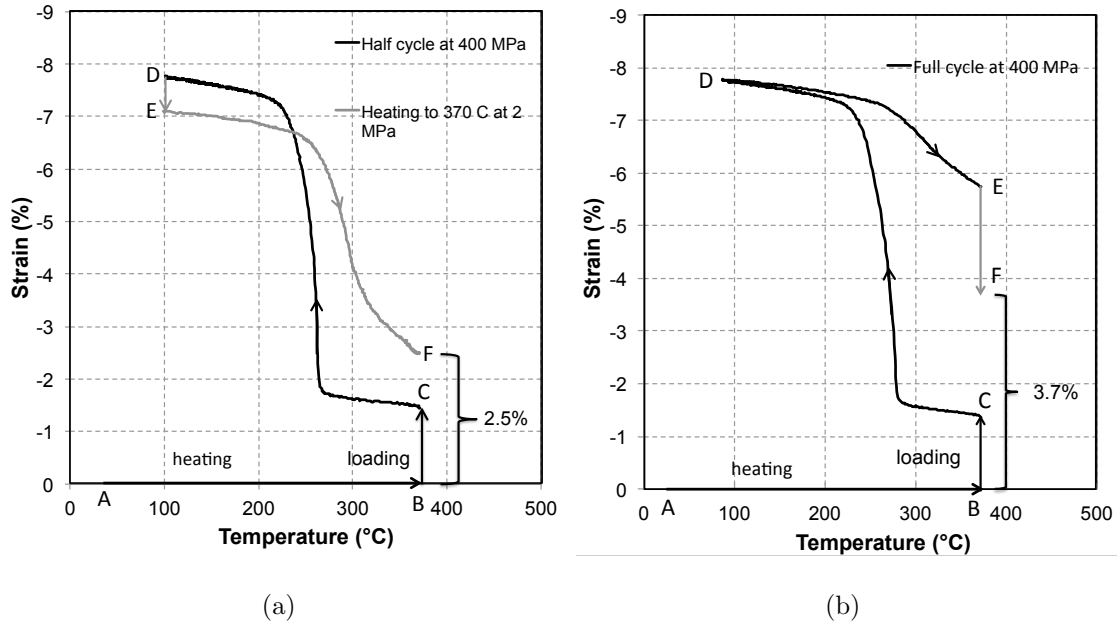


Figure 3: Strain-temperature diagram showing the residual strain generated in the material upon (a) cooling the material from austenite to martensite under load - unloading - heating to austenite under no load; (b) cooling the material from austenite to martensite and subsequently heating it back to austenite under load - unloading.

5. Heating to 370°C (F) at a heating rate of 20°C/min (s)

A relative compression ($\sim 2.5\%$) of the specimen is measured between the end of step 1 and the end of step 5. This strain represents the residual strain generated in the half thermal cycle, since no additional strain beside thermal expansion is generated during the heating at 2 MPa. Indeed, it has been shown that a full thermal cycle under this stress level does not exhibit any irrecoverable strain (Kumar et al., 2011).

For the second test (Fig. 3b), a specimen is subjected to the following thermomechanical cycle:

1. Heating from room temperature (A) to 370°C (B) under a constant compressive stress of 2 MPa
2. Loading to a stress level of 400 MPa (at 370°C) (C)
3. The stress is kept constant (400 MPa) and the specimen is cooled to 100°C (D) at a cooling rate of 20°C/min (s)
4. Heating to 370°C (E) at a heating rate of 20°C/min (s)

5. Unloading to a stress level of 2 MPa (at 370°C) (F)

A relative compression ($\sim 3.7\%$) of the specimen is measured between the end of step 1 and the end of step 5, and represents the the total strain generated in the complete thermal cycle. By comparing the strain generated from the first test and the second test, it is observed that two thirds of the residual strain is generated during the forward transformation and one third is generated during the reverse transformation. The additional tests conducted are utilized to characterize the material behavior at high temperature under high stress level, where large viscoplastic strain, TRIP strains and strain due to retained martensite are exhibited. These tests are unavoidable to determine the evolution of such strains under such thermomechanical conditions. A complete list of all the different tests conducted in the experimental section that are utilized for the characterization of the selected HTSMA alloy is summarized in the following Table 1.

Table 1: List of tests conducted for the calibration of the HTSMA model

Test #	Test type	Test details	Source
1	Thermal cycling	0 MPa, 10°C/min	Kumar et al. (2011)
2-3	Uniaxial loading	185°C and 295°C, at 10^{-4} /sec	Kumar et al. (2011)
4-6	Creep tests	100, 300 and 500 MPa at 300°C	Kumar et al. (2011)
7-9	Creep tests	100, 300 and 500 MPa at 400°C	Kumar et al. (2011)
10-12	Creep tests	100, 300 and 500 MPa at 500°C	Kumar et al. (2011)
13-14	Uniaxial loading	400 and 500°C, at 10^{-4} /sec	Figure 1
15-16	Thermal cycling	400 and 500 MPa at 20°C/min	Figure 2
17-18	Thermal cycling	Half cycle and a complete cycle at 400 MPa	Figure 3

3. 3-D Thermomechanical Model for Cyclic Response of HTSMAs

The proposed thermomechanical model is based on the framework of simultaneous creep and transformation models, initiated by Lagoudas et al. (2009) in 1-D, and extended in 3-D by Hartl et al. (2010b). The derivation of the proposed model is based on an internal state variables approach and begins with the description of a free energy potential. In order to

capture the mechanisms observed in the thermal cyclic tests of Fig. 2, the proposed free energy potential needs to include the effects of i) the martensitic phase transformation, ii) the transformation-induced, rate independent plasticity (denoted here as TRIP) and iii) the rate-dependent plasticity. A Gibbs free energy is expressed as a function of the external state variables (applied stress tensor $\boldsymbol{\sigma}$ and absolute temperature T), and a set of internal state variables ζ representative of the internal state of the considered system. The phase transformation mechanism is assumed to be described by the following set of internal variables: the *martensitic volume fraction* ξ , the *transformation strain* tensor $\boldsymbol{\varepsilon}^t$ and the transformation hardening energy g^t . Transformation induced plasticity requires the inclusion of the *transformation-induced plastic strain* tensor $\boldsymbol{\varepsilon}^{tp}$ as an additional internal state variable. To describe the viscoplastic effects, the *viscoplastic strain* tensor $\boldsymbol{\varepsilon}^{vp}$, the accumulated viscoplastic strain p and the viscoplastic hardening energy g^{vp} , which is essential for the description of the hardening behavior of the HTSMA at 400 and 500°C (Fig. 1b), are introduced in the internal state variables set. The Gibbs free energy is decomposed into three contributions and written as:

$$G(\boldsymbol{\sigma}, T, \zeta) = (1 - \xi)G_{te}^A(\boldsymbol{\sigma}, T) + \xi G_{te}^M(\boldsymbol{\sigma}, T) + G^{mix}(\boldsymbol{\sigma}, T, \zeta), \quad (3.1)$$

where G_{te}^A and G_{te}^M represent the *thermoelastic* energy terms of austenite and martensite, respectively, while G^{mix} is the mixing energy term. The thermoelastic Gibbs free energy of each phases is:

$$G_{te}^\gamma(\boldsymbol{\sigma}, T) = -\frac{1}{2\rho}\boldsymbol{\sigma} : \mathbf{S}^\gamma \boldsymbol{\sigma} - \frac{1}{\rho}\boldsymbol{\sigma} : \boldsymbol{\alpha}(T - T_0) + c^\gamma \left[(T - T_0) - T \ln \left(\frac{T}{T_0} \right) \right] - s_0^\gamma T + u_0^\gamma, \quad \gamma = A, M, \quad (3.2)$$

while the mixing energy term contains the contribution of the different inelastic strain mechanisms:

$$G^{mix}(\boldsymbol{\sigma}, T, \zeta) = -\frac{1}{\rho}\boldsymbol{\sigma} : (\boldsymbol{\varepsilon}^t + \boldsymbol{\varepsilon}^{tp}) + \frac{1}{\rho}g^t - \frac{1}{\rho}\boldsymbol{\sigma} : \boldsymbol{\varepsilon}^{vp} + \frac{1}{\rho}g^{vp}. \quad (3.3)$$

Assuming the additive decomposition of the thermoelastic components of austenite and martensite, the elastic compliance tensor \mathbf{S} , the specific entropy s_0 and the specific internal energy u_0 of the two-phase material are defined by the rule of mixtures: $\mathbf{S} = \mathbf{S}^A + \xi(\mathbf{S}^M - \mathbf{S}^A)$. The density ρ , the thermal expansion tensor $\boldsymbol{\alpha}$ and the specific heat c are assumed to be the same for both phases. T_0 denotes a reference temperature at which the thermal expansion strain is set to be zero. Combining the first and second law of thermodynamics, the strong form of the second law is written as¹

$$-\rho\dot{G} - \dot{\boldsymbol{\sigma}} : \boldsymbol{\varepsilon} - \rho s \dot{T} \geq 0. \quad (3.4)$$

Using the forms employed by Lagoudas and Entchev (2004a), both the rate of transformation strain and the rate of TRIP strain are assumed to be proportional to the rate of the martensitic volume fraction $\dot{\xi}$:

$$\dot{\boldsymbol{\varepsilon}}^t = \boldsymbol{\Lambda}^t \dot{\xi}, \quad \dot{\boldsymbol{\varepsilon}}^{tp} = \boldsymbol{\Lambda}^{tp} \dot{\xi} \quad (3.5)$$

where $\boldsymbol{\Lambda}^t$ is the *transformation direction* tensor and $\boldsymbol{\Lambda}^{tp}$ is the *TRIP direction* tensor. The transformation strain direction strain tensor $\boldsymbol{\Lambda}^t$ is given as:

$$\boldsymbol{\Lambda}^t = \begin{cases} \boldsymbol{\Lambda}_{fwd}^t, & \dot{\xi} > 0, \\ \boldsymbol{\Lambda}_{rev}^t, & \dot{\xi} < 0, \end{cases} \quad (3.6)$$

where $\boldsymbol{\Lambda}_{fwd}^t$ is the transformation direction tensor during the forward transformation and $\boldsymbol{\Lambda}_{rev}^t$ is transformation direction tensor during the reverse. The form of these tensors are defined as (cf. Bo and Lagoudas (1999a) and Lagoudas and Bo (1999))

$$\boldsymbol{\Lambda}_{fwd}^t = \frac{3}{2} H^{cur} \frac{\boldsymbol{\sigma}'}{\bar{\sigma}}, \quad \boldsymbol{\Lambda}_{rev}^t = \frac{\boldsymbol{\varepsilon}^{t-r}}{\xi^r}. \quad (3.7)$$

In the above, $\boldsymbol{\sigma}'$ is the deviatoric part of the stress tensor, $\bar{\sigma} = \sqrt{3/2 \boldsymbol{\sigma}' : \boldsymbol{\sigma}'}$ is the von Mises equivalent stress, $H^{cur} = H^{cur}(\bar{\sigma})$ is the transformation strain magnitude, $\boldsymbol{\varepsilon}^{t-r}$ is the transformation strain at the transformation reversal and ξ^r is the martensitic volume fraction at the transformation reversal.

¹the symbol \dot{x} denotes total derivative of the quantity x with respect to time.

Fig. 2 indicates that the transformation strain magnitude of the examined HTSMA material depends on the applied stress. Lagoudas and Bo (1999) introduced a dependency of the transformation strain magnitude as a function of the stress magnitude. In this work, we utilize the empirically motivated exponential evolution of H^{cur} of Hartl et al. (2010a):

$$H^{cur}(\bar{\sigma}) = \begin{cases} H^{min}, & \bar{\sigma} < \bar{\sigma}_{crit} \\ H^{min} + (H^{sat} - H^{min})(1 - e^{-k(\bar{\sigma} - \bar{\sigma}_{crit})}), & \bar{\sigma} \geq \bar{\sigma}_{crit} \end{cases} \quad (3.8)$$

In this equation, H^{min} represents the observed uniaxial transformation strain at zero stress level, and H^{sat} corresponds to the maximum transformation strain for a uniaxial loading at sufficiently high stress level. $\bar{\sigma}_{crit}$ is the critical von Mises equivalent stress below which $H^{cur} = H^{min}$. The parameter k is used for the calibration of the evolution of H^{cur} from H^{min} to H^{sat} for the applied stress levels above $\bar{\sigma}_{crit}$.

The TRIP strain is assumed to be dependent on the the history of the martensitic phase transformation, precisely the evolution of stress-oriented detwinned martensite volume fraction (Bo and Lagoudas (1999b)). The detwinned volume fraction can be defined as:

$$\xi^d = \frac{H^{cur}}{H^{sat}} \xi \quad (3.9)$$

To describe the cyclic evolution of the plastic strain, the accumulated detwinned martensite volume fraction is defined by Bo and Lagoudas (1999b) as:

$$\zeta^d = \int_0^t |\dot{\xi}^d(\tau)| d\tau \quad (3.10)$$

The form of TRIP direction tensor is assumed to be dependent on this accumulated detwinned martensite volume fraction, and the following form is proposed, motivated by the work of Lagoudas and Entchev (2004a):

$$\dot{\epsilon}^{tp} = \mathbf{\Lambda}^{tp} \dot{\zeta}^d, \quad \mathbf{\Lambda}^{tp} = \begin{cases} \mathbf{\Lambda}_{fwd}^{tp}, & \dot{\zeta}^d > 0, \\ \mathbf{\Lambda}_{rev}^{tp}, & \dot{\zeta}^d < 0. \end{cases} \quad (3.11)$$

In the above, the $\mathbf{\Lambda}_{fwd}^{tp}$ is the TRIP direction tensor during the forward transformation and

Λ_{rev}^{tp} the form during the reverse. These two tensors are defined as

$$\begin{aligned}\Lambda_{fwd}^{tp} &= \frac{3\sigma'}{2\bar{\sigma}} w_1 \left(C_0^{tp} + C_1^{tp} e^{-\zeta^d/C_2^{tp}} \right) \frac{H^{cur}}{H^{sat}}, \\ \Lambda_{rev}^{tp} &= -\frac{\epsilon^{t-r}}{\bar{\epsilon}^{t-r}} (1 - w_1) \left(C_0^{tp} + C_1^{tp} e^{-\zeta^d/C_2^{tp}} \right) \frac{H^{cur}}{H^{sat}}.\end{aligned}\tag{3.12}$$

In equation (3.12), $C_0^{tp} = C_0^{tp}(\bar{\sigma})$ and $C_1^{tp} = C_1^{tp}(\bar{\sigma})$ are stress dependent functions and C_2^{tp} is a constant model parameter. The parameter w_1 , which is motivated by the experimental curves of Fig. 3, describes the ratio of the TRIP strain that is generated during forward transformation according to the TRIP strain generated for a full cycle. The functions C_1^{tp} and C_2^{tp} describe the exponential evolution of the TRIP strains at the first cycles, until the steady-state evolution is reached, as proposed by Lagoudas and Entchev (2004a). Additionally, the proposed evolution law (3.12) is based on the assumption that the TRIP strain in HTSMAs does not have a saturation value. Instead, after several cycles, it evolves linearly with the accumulated detwinned martensitic volume fraction. C_0^{tp} describes this linear evolution of the TRIP strain for each cycle, which corresponds to a steady-state ratcheting effect.

The proposed model also considers the effect of the retained martensite that does not transform back into austenite at the conventional martensite \rightarrow austenite transformation stress/temperature state. This volume of martensite is pinned due to the appearance of plastic deformation during martensitic transformation, as observed experimentally by Kumar and Lagoudas (2010) in *NiTiPd₄₀* HTSMAs. Thus, the transformation strain associated with this volume fraction of retained martensite can not be recovered upon heating. The following evolution equation for the volume fraction of retained martensite, similar to the evolution equation of TRIP strain is proposed:

$$\dot{\xi}^R = \begin{cases} w_2 C_1^R e^{-\zeta^d/C_2^R} \dot{\zeta}^d, & \dot{\xi} > 0, \\ (1 - w_2) C_1^R e^{-\zeta^d/C_2^R} \dot{\zeta}^d, & \dot{\xi} < 0. \end{cases}\tag{3.13}$$

In equation (3.13), $C_1^R = C_1^R(\bar{\sigma})$ is a stress dependent function and C_2^R is a constant model parameter. Due to experimental observations (Fig. 3), the parameter w_2 is required in order to describe the different evolution of retained martensite between forward and reverse transformation.

The final variable related to the phase transformation, the transformation hardening energy g^t , is given by an evolution equation of the form, motivated by Lagoudas (2008), which in the proposed form includes the effect of retained martensite:

$$\dot{g}^t = f^t \dot{\xi}, \quad f^t = \begin{cases} f_{fwd}^t, & \dot{\xi} > 0, \\ f_{rev}^t, & \dot{\xi} < 0, \end{cases} \quad (3.14)$$

where

$$f_{fwd}^t(\xi) = \frac{1}{2} a_1 (1 + \xi^{n_1} - (1 - \xi)^{n_1}) + a_3, \quad (3.15)$$

$$f_{rev}^t(\xi) = \frac{1}{2} a_2 (1 + \xi^{n_2} - (1 - \xi)^{n_2}) - a_3. \quad (3.16)$$

In the above relations, a_1, a_2, a_3, n_1 and n_2 are material parameters. Note that when a full thermomechanical cycle is considered, the martensitic volume fraction ξ varies from the current value of ξ^R to 1.

Considering the viscoplastic mechanism, it is assumed that an equivalent accumulated plastic strain, p , and the viscoplastic hardening energy will be used as internal variables. The following evolution law of the viscoplastic hardening energy is assumed:

$$\dot{g}^{vp} = f^{vp} \dot{p}, \quad (3.17)$$

where f^{vp} is a scalar function of p of the form (Lemaitre and Chaboche, 2002)

$$f^{vp} = Q_1 p + Q_2 (1 - e^{-Q_3 p}), \quad (3.18)$$

and $Q_1 = Q_1(T)$, $Q_2 = Q_2(T)$ and $Q_3 = Q_3(T)$ are temperature dependent model parameters. Note that the exponential term of this hardening function is characteristic of the so-called primary creep mechanism, while the linear term $Q_1 p$ is characteristic of the viscoplastic hardening.

It is further assumed that the viscoplastic strain rate $\dot{\epsilon}^{vp}$ and the rate of the equivalent accumulated viscoplastic strain rate \dot{p} are related through the following evolution equation (Lemaitre and Chaboche, 2002):

$$\dot{\boldsymbol{\varepsilon}}^{vp} = \boldsymbol{\Lambda}^{vp} \dot{p}, \quad \boldsymbol{\Lambda}^{vp} = \frac{3}{2} \frac{\boldsymbol{\sigma}'}{\bar{\sigma}}, \quad (3.19)$$

where $\boldsymbol{\Lambda}^{vp}$ is the viscoplastic direction tensor.

With regard to the rate dependent viscoplastic mechanism, we identify an appropriate evolution equation for the rate of the equivalent viscoplastic strain p of the form (Lemaitre and Chaboche, 2002)²

$$\dot{p} = \left\langle \frac{\bar{\sigma} - f^{vp} - Y^{vp}}{K_a} \right\rangle^{N_a}, \quad (3.20)$$

where $Y^{vp} = Y^{vp}(T)$ is the temperature dependent elastic limit after which creep occurs, $K_a = K_a(T)$ is the ‘‘drag stress’’ and $N_a = N_a(T)$ is the ‘‘stress exponent’’. Both are assumed to be temperature-dependent model parameters.

To model the difference observed between the viscoplastic strain rates at the end of the reverse transformation and before the beginning of the forward transformation in the subsequent cycle, it is assumed that each time the material reaches the martensitic phase, the primary creep part of the viscoplastic strain is re-initialized. Specifically, when the material is in the martensitic state, the viscoplastic strain that corresponds to primary creep is removed from the total accumulated viscoplastic strain p in the expression of the viscoplastic hardening function (3.18).

Taking into account the proposed evolution equations, the second law of thermodynamics leads to

$$[\boldsymbol{\sigma} : (\boldsymbol{\Lambda}^t + \boldsymbol{\Lambda}^{tp}) - \rho \partial_\xi G - f^t] \dot{\xi} + (\boldsymbol{\sigma} : \boldsymbol{\Lambda}^{vp} - f^{vp}) \dot{p} \geq 0. \quad (3.21)$$

A last assumption of the model is to assume that transformation and viscoplasticity are independent and both strongly dissipative. This assumption is supported by the hysteresis exhibited by standard SMA materials and the dissipative nature of the rate-dependent plasticity. Under this assumption we can write

$$(\boldsymbol{\sigma} : (\boldsymbol{\Lambda}^t + \boldsymbol{\Lambda}^{tp}) - \rho \partial_\xi G - f^t) \dot{\xi} = \pi^t \dot{\xi} \geq 0, \quad (3.22)$$

$$(\boldsymbol{\sigma} : \boldsymbol{\Lambda}^{vp} - f^{vp}) \dot{p} = \pi^{vp} \dot{p} \geq 0.$$

²the symbol $\langle \cdot \rangle$ denotes the Macaulay brackets defined by the relation $\langle x \rangle = \frac{x+|x|}{2}$

Using the procedure of Coleman and Noll (1963), the following relations for the total infinitesimal strain and entropy are obtained:

$$\boldsymbol{\varepsilon} = -\rho \partial_{\boldsymbol{\sigma}} G = \boldsymbol{S} : \boldsymbol{\sigma} + \boldsymbol{\alpha} (T - T_0) + \boldsymbol{\varepsilon}^t + \boldsymbol{\varepsilon}^{tp} + \boldsymbol{\varepsilon}^{vp}, \quad (3.23)$$

$$s = -\partial_T G = \frac{1}{\rho} \boldsymbol{\alpha} : \boldsymbol{\sigma} + c \ln \left(\frac{T}{T_0} \right) + s_0. \quad (3.24)$$

The total strain tensor is thus additively decomposed into five terms: the *elastic strain* $\boldsymbol{\varepsilon}^e$, the *thermal strain* $\boldsymbol{\varepsilon}^{th}$, the recoverable strain due to transformation (or *transformation strain*) $\boldsymbol{\varepsilon}^t$, the irrecoverable strain induced during transformation (*TRIP strain*) $\boldsymbol{\varepsilon}^{tp}$ and the *viscoplastic strain* $\boldsymbol{\varepsilon}^{vp}$.

The remaining dissipative terms resulting from the above application of the second law (Clausius-Planck inequality) consist of the partial derivatives of G with respect to each independent internal variable. Two unique critical thermodynamic driving forces are required to define the onset and termination of forward and reverse transformation. These two *transformation functions* are denoted $\Phi_{fwd}^t(\boldsymbol{\sigma}, T, \xi)$ and $\Phi_{rev}^t(\boldsymbol{\sigma}, T, \xi)$ for the forward and reverse transformation, respectively.

The definition of a transformation surface Φ_{fwd}^t :

$$\Phi_{fwd}^t = \pi_{fwd}^t - Y_{fwd}^t, \quad (3.25)$$

implies the following Kuhn-Tucker conditions,

$$\dot{\xi} \geq 0, \quad \Phi_{fwd}^t \leq 0, \quad \Phi_{fwd}^t \dot{\xi} = 0. \quad (3.26)$$

Specifically, the following form of Y_{fwd}^t is assumed (Hartl et al., 2010b)

$$Y_{fwd}^t(\boldsymbol{\sigma}) = Y_0^t + D \boldsymbol{\sigma} : (\boldsymbol{\Lambda}_{fwd}^t + \boldsymbol{\Lambda}_{fwd}^{tp}), \quad (3.27)$$

where D is an additional model parameter that captures the stress dependency of the critical thermodynamical force and Y_0^t is a constant.

Similarly, the reverse phase transformation function Φ_{rev}^t is defined as

$$\Phi_{rev}^t = -\pi_{rev}^t - Y_{rev}^t, \quad (3.28)$$

and the Kuhn-Tucker conditions for Φ_{rev}^t are written as

$$\dot{\xi} \leq 0, \quad \Phi_{rev}^t \leq 0, \quad \Phi_{rev}^t \dot{\xi} = 0. \quad (3.29)$$

The reverse transformation critical thermodynamic force is assumed to be (Hartl et al., 2010b)

$$Y_{rev}^t(\boldsymbol{\sigma}) = Y_0^t + D\boldsymbol{\sigma} : (\boldsymbol{\Lambda}_{rev}^t + \boldsymbol{\Lambda}_{rev}^{tp}). \quad (3.30)$$

4. Results and discussion

4.1. One-Dimensional Reduction and Calibration of the Proposed Model

The constitutive model described in the previous section consists of 9 equations: (i) the evolution of transformation strain (3.6), (ii) TRIP strain (3.11) (iii) viscoplastic strain (3.19); (iv) the evolution of transformation hardening energy (3.14), (v) irrecoverable volume fraction of martensite (3.13) and (vi) viscoplastic hardening energy (3.17); (vii) the evolution of the equivalent viscoplastic strain (3.20); (viii) the decomposition of strains (3.23); (ix) the Kuhn-Tucker type conditions on transformation (3.26 or 3.29). This set of equation are expressed in the form of a set of 29 total scalar equations, that can be solved for the 29 total scalar unknowns (σ , ε^t , ξ , ξ^R , g^{vp} , ε^{tp} , ε^{vp} , p , and g^{vp}), given a strain and temperature increment.

The calibration of the proposed model requires four different sets of parameters (thermoelastic, viscoplastic, transformation and TRIP). Two isothermal uniaxial loadings at different temperatures are necessary to identify the elastic moduli of martensite and austenite, respectively (tests #2-3 in Table 1). To ensure that the material is either fully martensitic or fully austenitic, these two tests were conducted at $M_f - 50^\circ\text{C}$ and $A_f + 50^\circ\text{C}$, respectively. The coefficient of thermal expansion is calibrated from a stress-free heating/cooling cycle through the range of temperatures from $M_f - 50^\circ\text{C}$ to $M_f - 100^\circ\text{C}$ and $A_f + 50^\circ\text{C}$ to $A_f + 100^\circ\text{C}$.

Since uniaxial loadings are sufficient for calibration, the model (the set of needed constitutive equations) is reduced to a form where only one stress component and the temperature is applied, e.g. $\boldsymbol{\sigma} \rightarrow \sigma_{11} = \sigma$, $\boldsymbol{\sigma} \rightarrow \sigma_{ij} = 0, i \neq 1$ or $j \neq 1$.

Thermoelasticity

Model parameters	Symbols	Values
Young's modulus of austenite and martensite	E^A, E^M	42500, 85000
Poisson's ratio	ν	0.3
Thermal expansion coefficient	α	3.10^{-5}
Transformation		
Model parameters	Symbols	Value
Transformation strain magnitude	$H^{cur}(\bar{\sigma})$	$0.0015 + (0.0325 - 0.0015) * (1 - e^{-0.0104(\bar{\sigma} - \bar{\sigma}^{crit})})$
Hardening parameters	a_1, a_2, a_3	7.97, 23.31, 0.25 ($a_2 - a_1$)
	n_1, n_2	0.25, 0.25
Transformation criteria	Y_0^t, D	3.76, 0.53
Transformation force	$\rho\Delta s_0, \rho\Delta u_0$	-0.18, -97.47
TRIP-related		
	w_1	400 MPa 500 MPa 2/3 2/3
	$C_0^{tp}(\bar{\sigma})$	0.0219 0.0338
	$C_1^{tp}(\bar{\sigma})$	0.0274 0.016
	C_2^{tp}	1.30 1.30
Retained martensite		
	w_2	2/3 2/3
	$C_1^R(\bar{\sigma})$	0.20 0.20
	C_2^R	1.30 1.30

Viscoplasticity

Model parameters	Symbols	400 °C	500 °C
Drag stress	$K_a(T)$	1069	1561
Stress exponent	$N_a(T)$	4.2	5.2
Hardening parameters	$Q_1(T)$	1352	1561
	$Q_2(T)$	346	696
	$Q_3(T)$	641	1216
Yield limit	$Y^{vp}(T)$	158	28

Table 2: Necessary material parameters for the model.

The decomposition of strains (3.23) reduces to³, $\varepsilon_{11}^{tp} = \varepsilon^{tp}$, $\varepsilon_{11}^{vp} = \varepsilon^{vp}$:

$$\varepsilon = \frac{\sigma}{E} + \alpha(T - T_0) + \varepsilon^t + \varepsilon^{tp} + \varepsilon^{vp} \quad (4.31)$$

where the effective Young modulus is defined according to the properties of each phase (M, martensite, A, austenite):

$$\frac{1}{E} = \frac{1}{E^A} + \xi \left(\frac{1}{E^M} - \frac{1}{E^A} \right). \quad (4.32)$$

The evolution equations of inelastic strains (3.6, 3.11, 3.19) reduce to:

$$\dot{\varepsilon}^t = \begin{cases} \Lambda_{fwd}^t \dot{\xi}, & \Lambda_{fwd}^t = H^{cur} \operatorname{sgn}(\sigma), \quad \dot{\xi} > 0 \\ \Lambda_{rev}^t \dot{\xi}, & \Lambda_{rev}^t = \frac{\varepsilon^{t-r}}{\xi^r}, \quad \dot{\xi} < 0 \end{cases} \quad (4.33)$$

$$\dot{\varepsilon}^{tp} = \begin{cases} \Lambda_{fwd}^{tp} \dot{\xi}, & \Lambda_{fwd}^{tp} = \frac{H^{cur}}{H^{sat}} w_1 \left(C_0^{tp} + C_1^{tp} e^{-\zeta^d/C_2^{tp}} \right) \operatorname{sgn}(\sigma), \quad \dot{\xi} > 0 \\ \Lambda_{rev}^{tp} \dot{\xi}, & \Lambda_{rev}^{tp} = -\frac{H^{cur}}{H^{sat}} (1 - w_1) \left(C_0^{tp} + C_1^{tp} e^{-\zeta^d/C_2^{tp}} \right) \operatorname{sgn}(\varepsilon^{t-r}), \quad \dot{\xi} < 0 \end{cases}, \quad (4.34)$$

$$\dot{\varepsilon}^{vp} = \left\langle \frac{|\sigma| - Q_1 |\varepsilon^{vp}| - Q_2 (1 - e^{-Q_3 |\varepsilon^{vp}|}) - Y^{vp}}{K_a} \right\rangle^{N_a} \operatorname{sgn}(\sigma) \quad (4.35)$$

³The following notation is adopted for the uniaxial strain: $\varepsilon_{11} = \varepsilon$, $\varepsilon_{11}^t = \varepsilon^t$

The evolution of retained martensite (3.13), transformation energy (3.14) and hardening energy (3.17) remain unchanged. The transformation functions are now expressed as:

$$\Phi_{fwd}^t = (1 - D)(\Lambda_{fwd}^t + \Lambda_{fwd}^{tp})\sigma + \frac{1}{2} \left(\frac{1}{E^M} - \frac{1}{E^A} \right) \sigma^2 \quad (4.36)$$

$$+ \rho \Delta s_0 T - \rho \Delta u_0 - f_{fwd}^t - Y_0^t,$$

$$\Phi_{rev}^t = -(1 + D)(\Lambda_{rev}^t + \Lambda_{rev}^{tp})\sigma - \frac{1}{2} \left(\frac{1}{E^M} - \frac{1}{E^A} \right) \sigma^2 \quad (4.37)$$

$$- \rho \Delta s_0 T + \rho \Delta u_0 + f_{rev}^t - Y_0^t.$$

Material parameters related to viscoplasticity are calibrated first, utilizing creep tests at three different temperature levels (300 °C, 400 °C and 500 °C, tests #4-12 in Table 1), and uniaxial tests (tests #13-14 in Table 1). At each temperature level, one uniaxial test and three creep tests were used to calibrate the five parameters $Q_1(T)$, $Q_2(T)$, $Q_3(T)$, $K_a(T)$, $N_a(T)$, since these properties may be temperature dependent (Lemaitre and Chaboche, 2002). The procedure follows the one proposed by Schwertel and Schinke (1996). The objective is thus to obtain, for each experimental point, a known set of uniaxial values for σ , ε^{vp} and $\dot{\varepsilon}^{vp}$ for both uniaxial tests and creep tests. The viscoplastic parameters are obtained at each temperature level. For instance, at 400 °C and 500 °C, three creep tests and one uniaxial test are utilized, therefore four sets of values that are characteristic of the mechanical behavior (stress σ , viscoplastic strain ε^{vp} , viscoplastic strain rate $\dot{\varepsilon}^{vp}$) enters in the calibration procedure at these two temperatures. A weighted least square minimization procedure is adopted, in which the objective is to minimize the error between the experimental results and the calibrated 1-D model response. In the following results, the weight of creep tests is assumed to be bigger than the weight of uniaxial tests. This weighted identification method is necessary since the focus of the current study is to match the creep response of the alloy during a thermal cycle. Accordingly, the identification of temperature-dependent strain rate is a priority, rather than the identification of the hardening behavior. To ensure that the creep part is correctly captured, a weight ratio of five has been assigned to the creep tests in comparison with uniaxial tests. . This procedure leads to a nonlinear least square problem, which is solved with the help of the Levenberg-Marquardt method (Press et al., 1992). Once

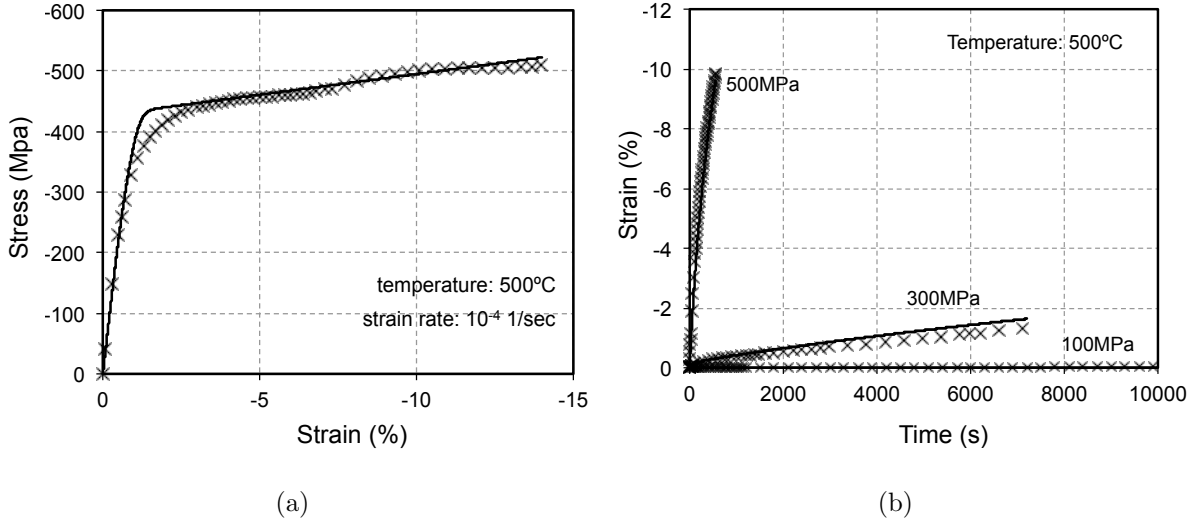


Figure 4: Comparisons between the simulations of the calibrated model and experimental results at 500 °C a) Uniaxial test b) Creep tests at 300 MPa and 500 MPa, respectively.

the parameters at each temperature are determined, a linear evolution of these parameters with respect to the temperature is considered.

To calibrate the model parameters related to the phase transformation, transformation-induced plasticity and the evolution of retained martensite, loading biased cycles at different stress levels are required. Three tests at different stress levels : 0 MPa, 400 MPa and 500 MPa (experiments #1, #15, #16) are utilized for this purpose. Viscoplastic strains that appear on tests #15 and #16 are subtracted using the additive viscoplastic model with the previously calibrated model parameters, and the thermoelastic strains are subtracted based on the thermoelastic parameters already identified. At each stress level, it is therefore possible to obtain the part of the strain that is related to the rate-independent inelastic phenomena. The resultant inelastic strain is composed of contributions from transformation, plasticity induced by transformation and retained martensite. Based on the evolution of these strains at the end of each cooling/heating cycle, the transformation strain magnitude, the transformation-induced plasticity and retained martensite parameters are determined for each stress level and each cycle. Note that for the following simulations, a piecewise linear relationship is utilized to obtain the evolution of the transformation-induced plasticity and retained martensite parameters with respect to the stress magnitude, while the transformation strain magnitude

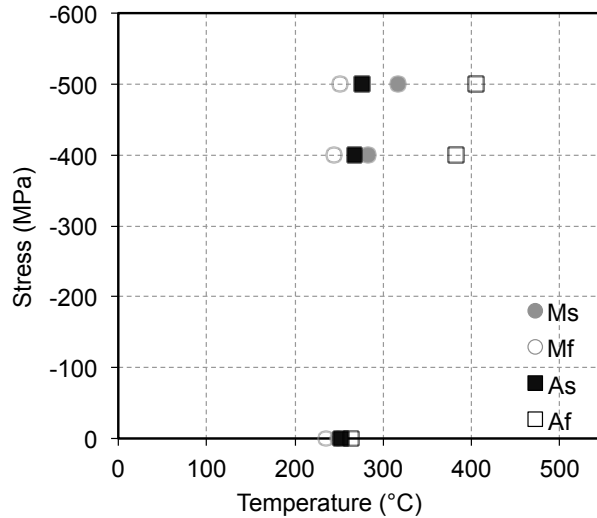


Figure 5: Experimental uniaxial compressive stress - temperature phase diagram for the $Ti_{50.5}Pd_{30}Ni_{19.5}$ HTSMA

evolution is described by an empirically motivated exponential relation (given in eq. 3.8).

An experimental phase diagram is determined based on the transformation temperature obtained from the tangent intersection method applied to the strain-temperature response of the three isobaric tests (at respectively 0 MPa, 400 MPa and 500 MPa), performed at a cooling/heating rate of $20^\circ\text{C}/\text{min}$, between the thermoelastic regime and the transformation regime (see Fig. 5). From this phase diagram, and the strain magnitude of the transformation strain and TRIP strain, the nine model parameters that enter in the transformation driving force are determined ($\rho\Delta s_0$, $\rho\Delta u_0$, a_1 , a_2 , a_3 , Y_0^t , D , n_1 and n_2) using the procedure detailed by Lagoudas et al. (2012).

The comparison between model simulation and experimental results are presented in Fig. 6 for the two load-biased tests performed at 400 MPa and 500 MPa at a cooling/heating rate of $20^\circ\text{C}/\text{min}$ (tests # 15-16, respectively). A good agreement is observed between the calibrated model and the overall evolution of strains that were observed experimentally. It is noted that a discrepancy is observed for the reverse transformation temperature, since the model considers a single slope in the uniaxial stress-temperature phase diagram for the transformation limits that corresponds to the onset and the end of reverse transformation. The value for this single slope has been taken to minimize the discrepancy between the

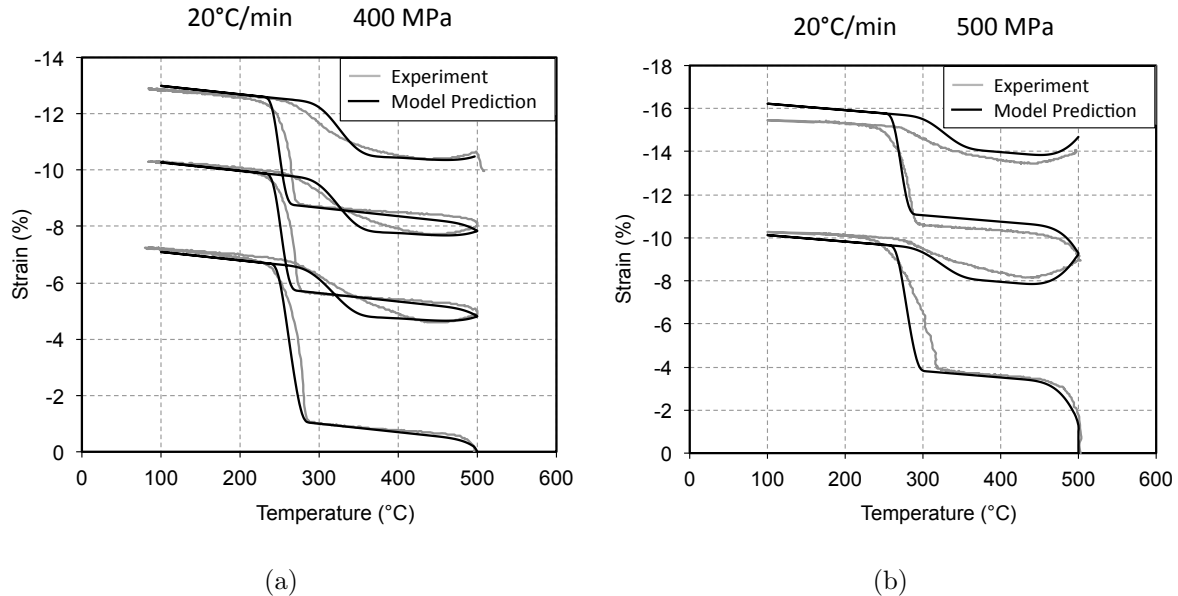


Figure 6: Comparisons between the model simulations and experimental results for isobaric thermal cycling at a cooling/heating rate of 20 °C/min at a) 400 MPa b) 500 MPa. Experimental data (grey lines) and current model simulations (black lines) are shown.

calibrated model and the experimental results. Thus, for the forward transformation the average slope between M_s and M_f was selected, while for the reverse transformation only the slope of A_f was used.

4.2. Numerical Implementation

To perform numerical simulations of the considered HTSMA behavior, the developed model has been implemented in a Finite Element Analysis software (ABAQUS) as a user material subroutine. The implementation procedure follows the method proposed by Hartl et al. (2010b) for the implementation of a constitutive model that considers the simultaneous occurrence of phase transformation and viscoplasticity. The implementation of the constitutive model consists of the computation of the current stress, based on the total strain and temperature increments. The evolution equations for ϵ^t , ξ^R , ϵ^{tp} , and ϵ^{vp} are integrated over the increment duration. To solve those nonlinear equations, a form of the return mapping algorithm, the convex cutting plane algorithm (Qidwai and Lagoudas, 2000), has been adopted. In the sequel, the index n denotes time step, while the index k refers to the iteration step during a specific time step.

The computation of the value of the transformation strain, TRIP strain, and viscoplastic strain in the current " $k+1$ "th iteration step depends on the increment of the volume fraction of martensite and the respective current direction tensors:

$$\begin{aligned}
\boldsymbol{\varepsilon}_{n+1}^{t(k+1)} &= \boldsymbol{\varepsilon}_n^t + \left(\xi_{n+1}^{(k+1)} - \xi_n \right) \boldsymbol{\Lambda}^t(\boldsymbol{\sigma}_{n+1}^{(k)}), \\
\boldsymbol{\varepsilon}_{n+1}^{tp(k+1)} &= \boldsymbol{\varepsilon}_n^{tp} + \left(\xi_{n+1}^{(k+1)} - \xi_n \right) \boldsymbol{\Lambda}^{tp}(\boldsymbol{\sigma}_{n+1}^{(k)}), \\
\boldsymbol{\varepsilon}_{n+1}^{vp(k+1)} &= \boldsymbol{\varepsilon}_n^{vp} + \Delta t \dot{p}_{n+1}^{(k+1)} \boldsymbol{\Lambda}^{vp}(\boldsymbol{\sigma}_{n+1}^{(k)}).
\end{aligned} \tag{4.38}$$

The accumulated detwinned martensite volume fraction is updated as

$$\zeta_{n+1}^{d(k+1)} = \zeta_n^d + \left(\xi_{n+1}^{(k+1)} - \xi_n \right) \xi^d, \tag{4.39}$$

while the irrecoverable part of the volume fraction of martensite is computed as

$$\zeta_{n+1}^{R(k+1)} = \zeta_n^R + \left(\xi_{n+1}^{d(k+1)} - \xi_n^d \right) \Lambda^R, \tag{4.40}$$

where

$$\Lambda^R = \begin{cases} w_2 C_1^R e^{-\zeta^d/C_2^R}, & \Delta \xi > 0, \\ (1 - w_2) C_1^R e^{-\zeta^d/C_2^R}, & \Delta \xi < 0. \end{cases} \tag{4.41}$$

The updated values for ξ and \dot{p} are obtained following the method proposed by Hartl et al. (2010b), i.e. satisfying the following two conditions

$$\Phi_{n+1}^{t(k+1)} = \Phi_{n+1}^{t(k)} + \Delta \Phi_{n+1}^{t(k)} \simeq 0, \quad \Phi_{n+1}^{vp(k+1)} = \Phi_{n+1}^{vp(k)} + \Delta \Phi_{n+1}^{vp(k)} \simeq 0, \tag{4.42}$$

where

$$\Phi_{n+1}^{vp(k+1)} = \left\langle \frac{\bar{\sigma}_{n+1}^{(k+1)} - f^{vp} - Y^{vp}}{K_a} \right\rangle^{N_a} - \dot{p}_{n+1}^{(k)}. \tag{4.43}$$

The re-initialization of the primary creep in the expression of the viscoplastic hardening occurs when the material is in a martensitic state. The accumulated viscoplastic strain p is additively decomposed into two contributions:

$$p = p_1 + p_2, \quad (4.44)$$

where p_1 and p_2 are the accumulated plastic strains generated during the primary and the secondary creep regime, respectively. The primary creep occurs until the exponential contribution of the viscoplastic hardening energy becomes negligible, i.e.

$$1 - e^{-Q_3 p} \simeq 0. \quad (4.45)$$

When the volume fraction of martensite reaches 1, the accumulated plastic strain p in the expression of the viscoplastic hardening is set to p_2 to represent the re-initialization of the primary creep. We note though that the re-initialization affects only the viscoplastic hardening function, while the total accumulated viscoplastic strain p retains its value and is not reduced.

4.3. Prediction of the behavior of a compression specimen

To determine the model prediction capabilities, two load-biased actuation tests were performed under a constant load that correspond to an average stress of 400 MPa and 500 MPa. These tests were performed in a range of temperatures from 100 °C to 500 °C. The heating/cooling rate was set to 5 °C/min. This rate was slow enough to induce significant viscoplastic strains in the HTSMA.

The investigation of the behavior of a compression specimen used for the material characterization is performed using the constitutive model implemented in a Finite Element Analysis software (ABAQUS). According to geometric and loading symmetries, an axisymmetric model is defined, composed of 390 axisymmetric (generalized plane strain) quadratic elements. To describe accurately the time-dependent response of the HTSMA plot, a minimum of 60 time increments per minute is imposed during the heating/cooling steps. Note that a contact condition is imposed at the top and bottom surface of the plot, with an imposed tangential friction. The friction parameter has been measured experimentally and is taken to be 0.2. A comparison between the model predictions and the experimental results is shown in Fig. 7. The model predicts with a good accuracy the overall thermomechanical behavior of the specimen.

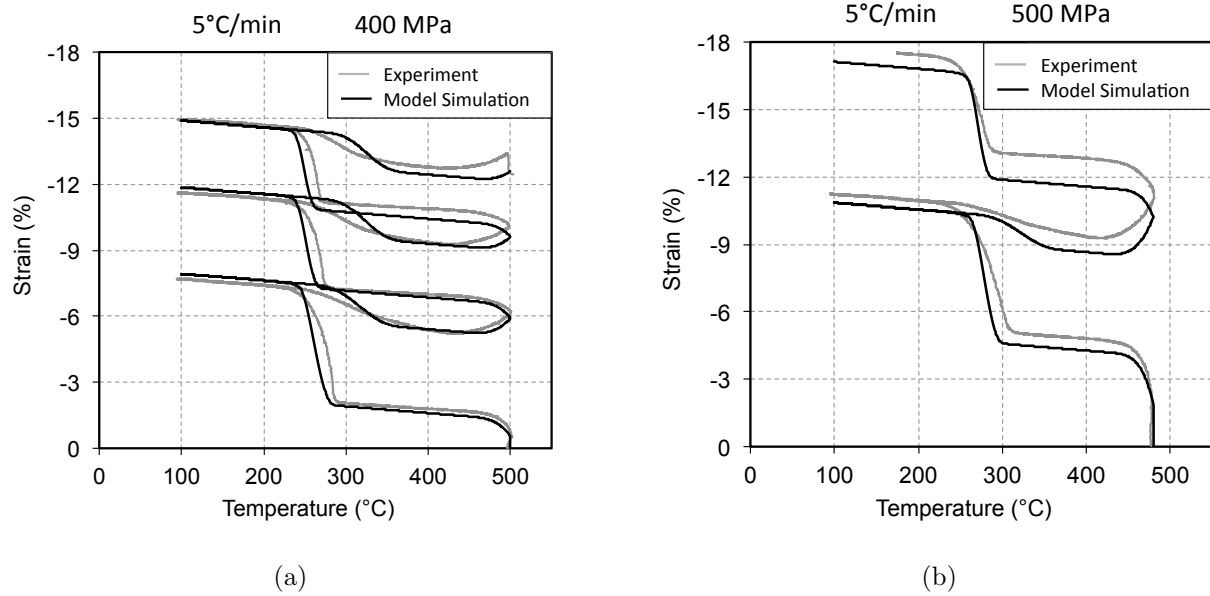


Figure 7: Comparison between model predictions and experimental compressive stress-strain response under isobaric thermal cycling at a cooling/heating rate of 5 °C/min at a) 400 MPa b) 500 MPa.

To further investigate the behavior of such a HTSMA actuator (under 400 MPa average stress), the contour plots of the equivalent von Mises stress, the retained martensite volume fraction, the component of the TRIP strain ε_{22}^{tp} , and the component ε_{22}^{vp} of the viscoplastic strain are shown in Fig. 8 at the end of each of the three cooling/heating cycles. The direction “2” is colinear with the axis of revolution of the compression specimen. These components are characteristic of the non-recoverable strain that is exhibited by the specimen. It is observed that the distribution of the volume fraction of retained martensite is almost constant everywhere in the specimen. However, the TRIP strain and the viscoplastic strain fields are heterogeneous. The TRIP strain magnitude varies from 0.04 to 0.1 at the end of the third cycle, while the viscoplastic strain varies from 0 to 0.06. The reason for such an heterogeneity is that the friction condition imposed at the top and bottom surface induces an heterogeneity of the stress field (see Fig. 8) throughout the specimen, which modifies the local evolution of the TRIP and viscoplastic strains. Indeed, these two components are strongly dependent on the stress magnitude. The results indicate that the stress-strain behavior obtained experimentally, considering an homogeneous stress state in the material, corresponds to an average value of these quantities over the specimen. FEA analysis of such

a specimen allows for a better description of the stress state and the evolution of strain inside the specimen.

4.4. Numerical simulations of a HTSMA wave spring

To demonstrate the capabilities of the proposed model and to analyze the behavior of three-dimensional structures, we simulate an actuator with a more complex geometry. We consider a HTSMA wave spring, made out of several wave rings stacked on top of each other to create an actuator capable of providing large actuation displacement under significant forces. Specifically, 10 wave collars are considered, with an inner radius of 16.4 mm, an outer radius of 20 mm and a thickness of 0.195 mm. The total height of the wave spring is 9 mm. The initial geometry of the wave spring is shown in Figure 9.

The FEM model considers a unique set of two antagonist wave collars. Note that this corresponds to 1/5 of the total height of the complete wave spring. The considered thermo-mechanical loading path is as follows:

1. At $T = 500\text{ }^{\circ}\text{C}$, an axial compressive load of 10 N is applied in 10s
2. Maintaining the biasing load, the wave spring is cooled uniformly to $T = 100\text{ }^{\circ}\text{C}$ in 80 min, with a constant cooling rate of $5\text{ }^{\circ}\text{C}/\text{min}$
3. Maintaining the biasing load, the wave spring is heated uniformly to $T = 500\text{ }^{\circ}\text{C}$ in 80 min, with a constant heating rate of $5\text{ }^{\circ}\text{C}/\text{min}$
4. Repeat step 2 and 3 (2 times).

A second load path is considered, similar to the first one, except that the cooling/heating rate is set to $20\text{ }^{\circ}\text{C}/\text{min}$. The biasing load is applied to the wave spring using a rigid plane. A contact condition is imposed between a rigid top plane and the top ring, and between a rigid bottom plane and the bottom ring. Moreover, a contact condition is also imposed between the surfaces of each layer. A tangential friction is considered, with a value of 0.2 for the friction coefficient.

The evolution of the normalized length reduction of the spring (according to its height) with respect to the temperature is shown in Fig. 10. The length reduction due to the applied load is 0.42 of the total height of the spring. It is seen during the first cooling cycle that a cooling rate of $20\text{ }^{\circ}\text{C}/\text{min}$ and $5\text{ }^{\circ}\text{C}/\text{min}$ are slow enough to induce viscoplastic strain from

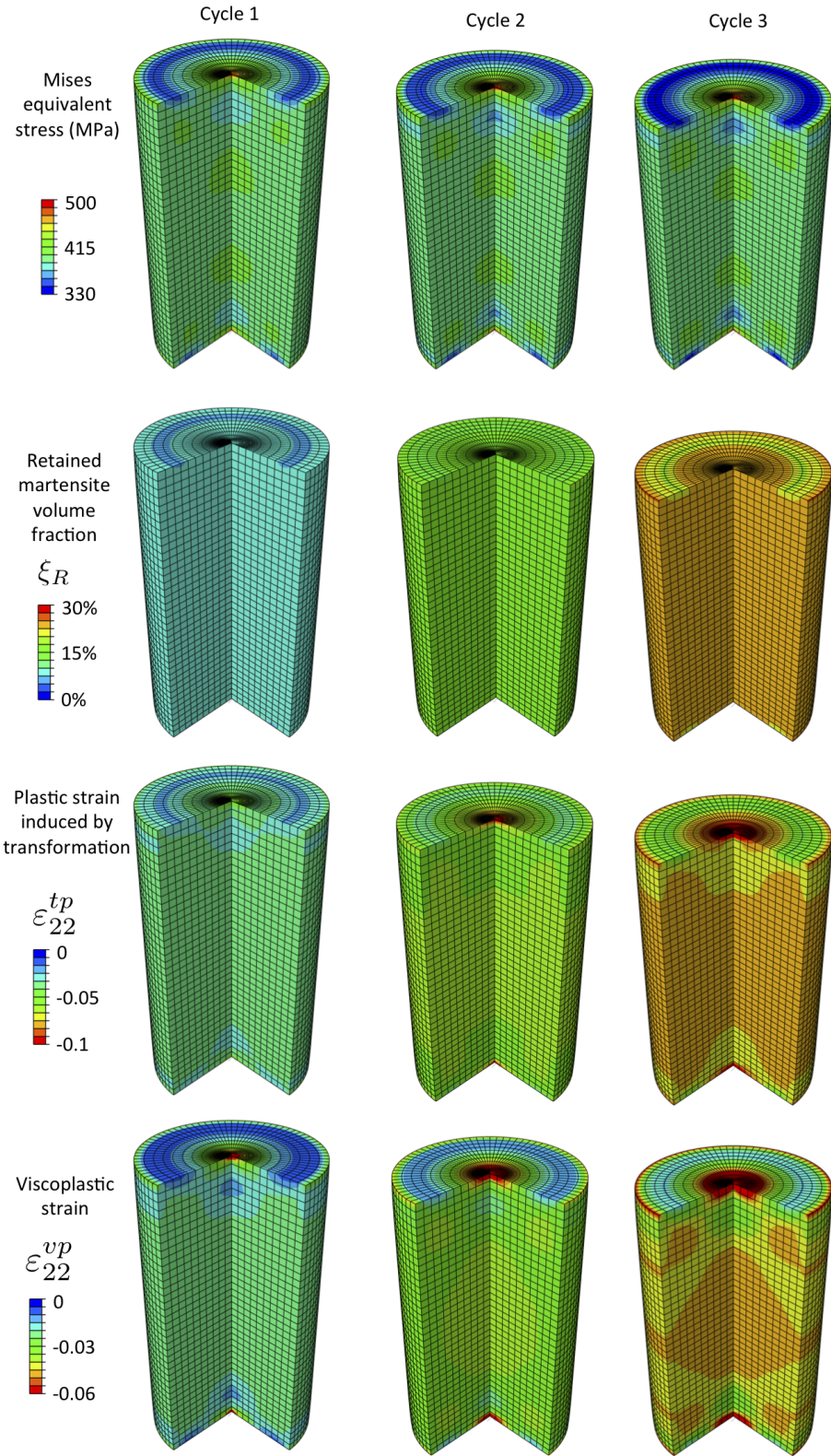


Figure 8: Numerical results of a HTSMA compression plot under isobaric loading (400 MPa). Representation of the material state at the end of each of the three cooling/heating cycle at 5 °C/min.

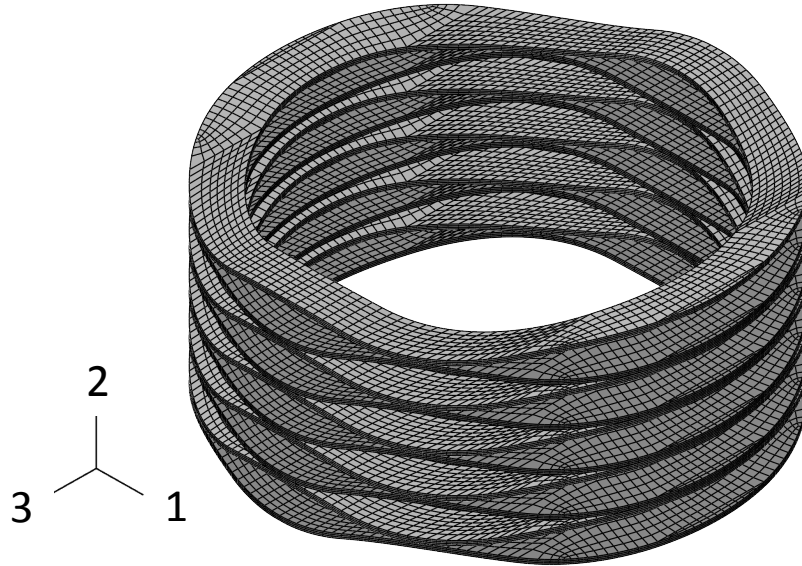


Figure 9: Initial geometry of the wave spring

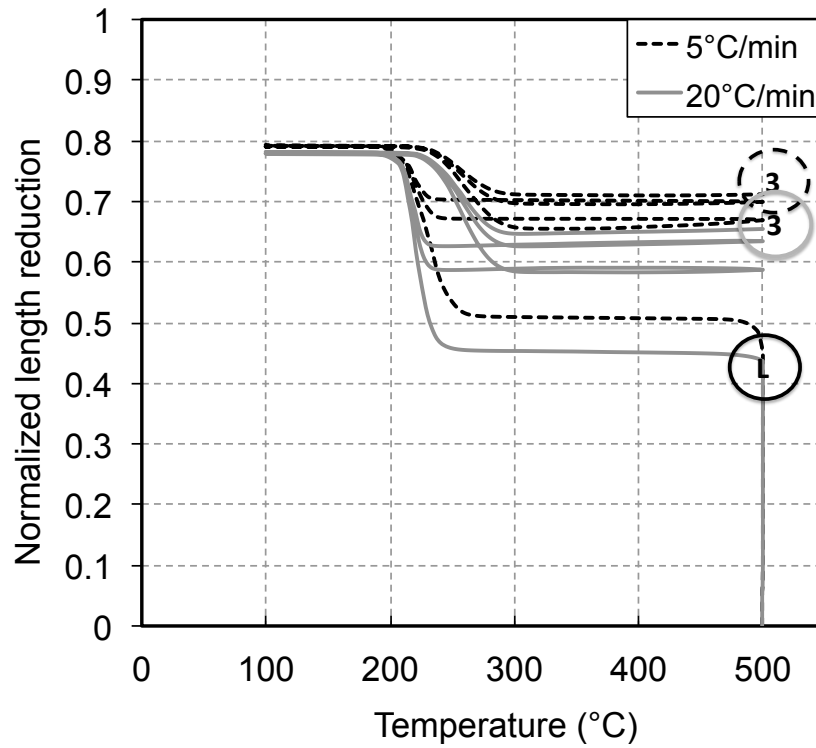


Figure 10: Evolution of the normalized length reduction of the wave spring for two different cooling/heating rates (5°C/min and 20°C/min)

500 °C to 400 °C. However the slow cooling rate (5 °C/min) induce a length reduction of the spring that is significantly higher than the fast cooling rate (20 °C/min). Indeed, a fast cooling rate results in less creep and thus less overall irrecoverable shape change. Cooling further below 190 °C, the appearance of transformation strain accompanied with TRIP strain induces a large reduction of the spring height. In the two cases, the shape of the spring is very close to a pile of rings that have become totally flat. Below 190 °C, there is no further reduction of the spring height and the spring is in a fully martensitic state. Upon heating, a fraction of the initial length of the spring is recovered as the HTSMA undergoes reverse martensitic transformation. At temperatures higher than 400 °C, additional viscoplastic strain is generated. The irrecoverable nature of the viscoplastic strain, the TRIP strain and the effect of retained martensite induce a change in the geometry of the spring at the reference high temperature (500 °C), with a reduced length according to the initial geometry. During the following cycles, the geometry at the reference high temperature continues to change from cycle to cycle, which means that irrecoverable strains are generated. Actually, the same sequence of the deformation mechanisms appears during the following cycles, however according to what has been observed for the uniaxial behavior, the amount of irrecoverable strain due to TRIP, retained martensite and viscoplasticity is reduced.

Detailed analysis results for the cases of 5 °C/min and 20 °C/min cooling/ heating rates are provided in Fig. 11. The contour plot of the von Mises stress is provided at the end of the loading stage (denoted by point 'L' in Fig. 10) and at the end of the third cycle (denoted by point '3' in Fig. 10). Both of these points correspond to a spring with a uniform temperature that corresponds to the reference temperature (500 °C). The von Mises stress is similar for the two simulations, since the same loading is applied, fast enough to avoid any creep at 500 °C. At the end of the third cycle, the stress repartition has been modified, with an overall decrease of the stress amplitude throughout the spring. This comes from the change in the spring shape, specifically the wave collars have become more flat, due to the appearance of irrecoverable strains over the three cycles. Thus, due to the differences in the generated irrecoverable strain in the two cases, the same applied load leads to a different stress repartition. The von Mises stress is slightly different between the two simulations with the maximum stress being lower for the slow cooling/heating rate (5 °C/min). It is also

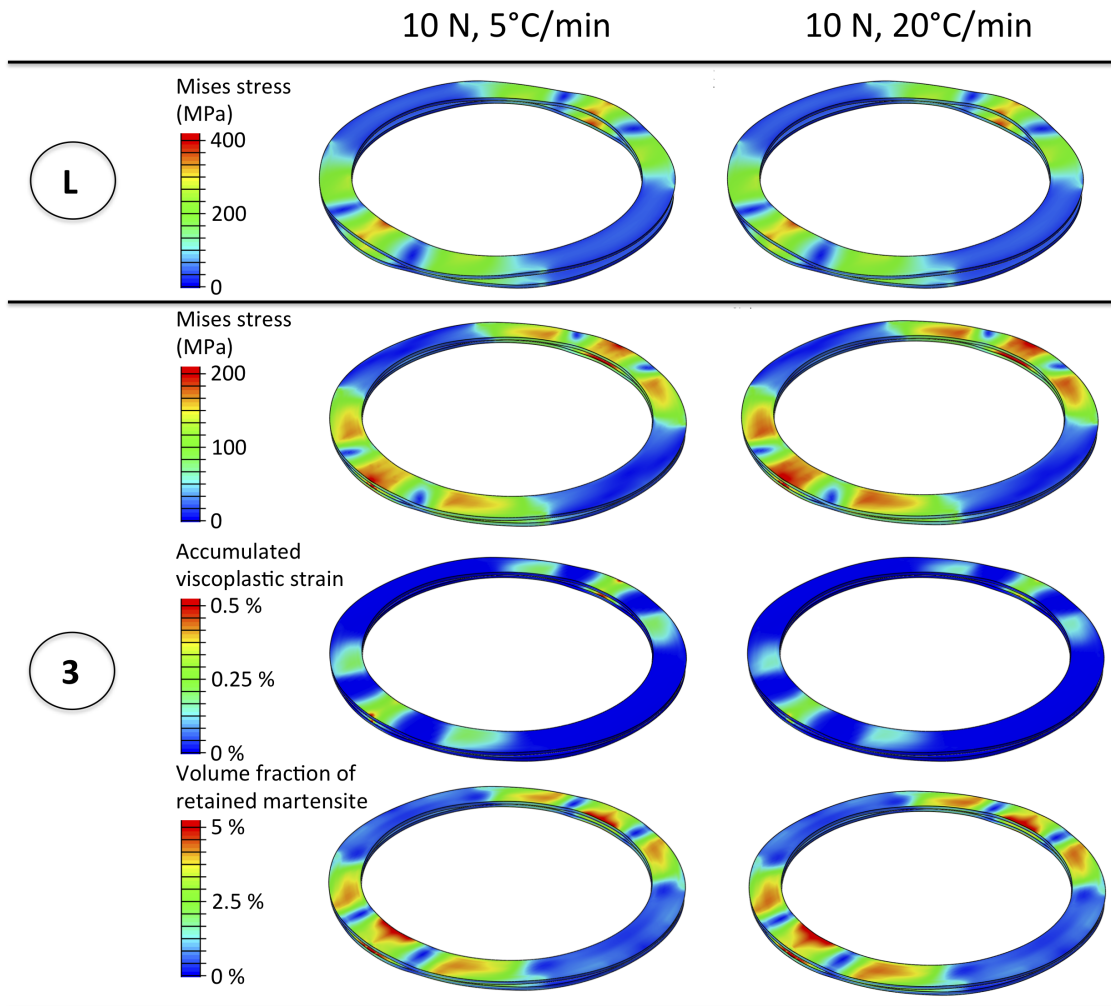


Figure 11: Contour plot, for two antagonist collars, of Mises stress at the end of the application of the load, and contour plot of the Mises stress, the accumulated viscoplastic strain and the volume fraction of retained martensite for two cooling/heating rates (5 °C/min and 20 °C/min)

observed that the accumulated irrecoverable viscoplastic strain is higher in the case of the slow cooling rate. Interestingly, the amount of retained martensite is reduced in this case. In fact, the amount of irrecoverable viscoplastic strain has induced a more pronounced flat shape during the martensitic transformation (see Fig. 10) at the reference temperature, resulting in an overall lower stress amplitude throughout the wave collars. This reduced stress amplitude induces, during forward transformation, a smaller amount of detwinned martensite. However, the amount of retained martensite depends on the accumulated detwinned martensite volume fraction. Thus, in this case, the amount of retained martensite is reduced.

Conclusions

The focus of this work is the study of the simultaneous transformation and viscoplastic behavior of high temperature shape memory alloys during multiple thermomechanical cycles. To account for the different deformation mechanisms that occur in the HTSMAs, a new constitutive model is developed. The model accounts for the following mechanisms: viscoplasticity, transformation, plasticity during transformation, and retained martensite. Such mechanisms significantly influence the actuation response and need to be accounted for in the design of HTSMA actuators. A set of experiments related to a calibration procedure have been proposed for a complete characterization of the material behavior. The proposed model, after proper calibration, is able to accurately predict the evolution of the actuation behavior during cyclic loading. Finally, a numerical implementation of the proposed thermomechanical constitutive model allows the solution of complex, time-dependent boundary value problems, for the numerical simulation of the response of HTSMA actuators. Such numerical implementation is highly challenging since many variables are evolving simultaneously. The choice of an efficient algorithm (i.e., the cutting plane algorithm) allows the simulation of HTSMA structures subjected to complex cyclic loadings for industrial applications.

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