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Effective behavior of thermo-elastic tubes with wavy layers

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Abstract

In the present article, the homogenization of a composite star-shaped tube with numerous thin, periodic, elastic wavy layers, is presented. The composite exhibits a multiscale periodicity allowing for a multistep asymptotic homogenization scheme starting from the finest scale. The scheme gives the complete effective thermoelastic behavior of the composite. By a numerical example of a two-phase composite with sinusoidal wavy walls, whose effective behavior is an orthotropic material, the above method is illustrated.

Key words: A. Multi-scale shell; B. Wavy walls; C. Periodic homogenization.

1. Introduction

Shell composites are the subject of intense research effort recently (see Guinovart-Sanjuan et al. (2016) for a general methodology of homogenization and a nice short survey on elastic laminate shell composites). Previously, Popovich and Fedai (1997) presented the axisymmetric problem of thermoelasticity of a multilayer thermosensitive tube. Tarn and Wang (2001) studied

the mechanical response of laminated composite tubes. In nanomechanics, Seidel (2007) proved the multifunctional nature of carbon-nanotube-polymer nanocomposites. Chatzigeorgiou et al. (2008) studied the homogenization of elastic hollow cylinders with discontinuous properties (see also Tsukrov and Drach (2010) for composites with cylindrically orthotropic layers and Nie and Batra (2010) for material tailoring of functionally graded hollow circular cylinders). Cavalcante et al. (2009) investigated the transient thermomechanical analysis of a layered cylinder by the parametric finite-volume theory. Multifunctional shell structures present desirable electronic, magnetic, optical or thermal properties, combined with each other or with stiffness, ductility and strengthening. The multifunctionality of multiscale composites can be enhanced by building the material from the smaller to the greater scale mimicking the nature structures (Salonikitis et al. (2010)). Chatzigeorgiou et al. (2011) presented the homogenization of aligned fuzzy fiber composites. Seidel et al. (2014) studied the case of fuzzy fibers based on multi-walled carbon nanotubes. Many bio-inspired systems present shell structure needing further investigation.

In a parallel way, stratified structures with wavy layers occurring accidentally or deliberately, attracted the attention of many researchers due to their waviness-induced strengthening under specific straining path (see for instance Khatam and Pindera (2012), Tu and Pindera (2013), targeting the finite deformation response of porcine mitral valve strut chordae based on a simplified wavy model). Waviness of layers may occur accidentally during the manufacturing process in thin metallic and ceramic multilayers for applications in magnetic, optoelectronic and high-speed electronics technology or

may deliberately be induced to enhance selected properties (Khatam and Pindera (2009b)). Composites with wavy multilayer architecture were proposed for experimentally usage as isolation system in the space laser anti-missile program by NASA. They showed high inherent damping and stiffness while preserving the light weight advantages of composites (Pratt et al. (2000)). The tube with wavy wall is one more example of a structure attempting to replicate natural structures: complex biomolecular fluids are transported along a membrane composed of wavy-rough nanoannuli (Chu (2013)).

Khatam and Pindera investigated the effective behavior of elastic wavy periodic multilayers for the first time using micromechanics based homogenization. In Khatam and Pindera (2009b), thermoelastic moduli of periodic multilayers with wavy architectures were computed. Additionally, Khatam and Pindera (2009a) revealed the important role that plasticity plays on the post-yield regime relative to the corresponding flat configuration. Moreover, concerning the same regime, in Khatam and Pindera (2010) the elastic layer thickness is shown to have a substantial effect depending on waviness and loading mode. It is known that fiber wavy architectures may occur during fabrication of thin fiber-reinforced composite laminates with bad consequences on compressive strength (Adams and Bell (1995), Kugler and Moon (2002)). Taylor and Steigmann (2009) simulated thermoelastic membranes and studied wrinkling and slackening effects of laminated thin films. Recently, wavy architectures have been used in nanotechnology to enhance certain strength properties, or to reduce thermal warpage in printed circuit boards (Grenstedt and Hutapea (2002)). Wavy interfacial morphologies during manufacturing process in nanotechnology may affect the overall be-

havior of the composite. Rough multi-walls can be modeled by wavy layers. Minicomposites made via chemical vapor infiltration reinforced with fibers are convenient specimens for interface evaluation (see Sauder et al. (2008)). Nano- and micro elements are the basis of primary complex structures in the form of multilayer nanoshell tubes made of alternating layers of metal and polymers (Barmak and Coffey (2014)). Wavy fibers were studied in Kundalwal and Ray (2014); Ray and Kundalwal (2013, 2014).

The effective thermal conductivity of composites is seriously affected by a possible thermal barrier resistance at the interface between the constituents or by the high thermal conductivity of thermal interfacial materials. Manual processing may result in serious roughness of interfaces. Thermal stability of multilayered structures (in the form of layers with an adhesive layer between) improve heat dissipation of light-emitting diodes. Graphene reinforced SiBCN ceramics exhibit thermal shock resistance superior to monoliths of the same material. Also toughening mechanisms including pull-out and bridging appear to improve thermal shock response (Li et al. (2016)). In multilayered-structured ceramic coating design for thermal barrier coatings, dense layers lead to large thermal conductivity and stiffness but small thermal life time, needing optimization of the process through the introduction of lamellae well-bonded dense layer between the conventional porous materials and the superalloy bond coat (Liu et al. (2016a)). Joining of ceramic matrix composites (Cf/SiC) to high temperature ceramics (SiC multilayers) improves thermal protection of aerospace heat protection systems (Jimenez et al. (2016)).

In Tsalis et al. (2012) and Tsalis et al. (2013) the elastic and plastic

homogenization of layered wavy composites is studied using a generalized periodicity-based semi-analytical method. In the context of biomimicry, Katz et al. (2015) studied biomimetic materials with material architectures that resemble wavy brick-and-mortar structures found in nacre, using finite volume direct averaging micromechanics theory and proved that waviness induces increase in ductility. While flat architectures are accessible to analytical solutions, wavy architectures need a combination of cell problems and computational techniques. Specifically for multi-scale materials with structural hierarchy (Lakes (2005)), a succession of cell problems and, possibly, micromechanics methods at specific scales where the corresponding layers are composites with finer scale, may be necessary (see Tsalis et al. (2015)). One-dimensional cell problems are obtained only by applying a generalized periodicity-based homogenization scheme, while micromechanics techniques as the Mori-Tanaka method (Qu and Cherkaoui (2006)) are used only in the interior of composite layers exhibiting two-dimensional periodicity.

The intent of the present paper is to combine the two above geometries, i.e the shell geometry with the wavy architecture, by considering shells made of wavy cylindrical layers exhibiting two-dimensional periodicity thus needing a FEM implementation in the framework of cartesian coordinates. In Liu et al. (2016b) the axial dynamic performance of thin-walled tubes with star-shaped cross section is studied. In the present paper, one of the desired goals is to contribute to the effort for tailoring the elastic and thermal behavior of the above tubes under different strain paths. The proposed homogenization method is based on the assumption that different periodicity scales coexist in the tube, i.e. a very fine scale in the interior of every layer, a fine scale in the

radial direction and a sufficiently coarse scale in the angular direction. This allows one to apply multi-scale homogenization techniques in three steps starting from the finest scale. The second and the third steps lead to an one-dimensional cell problem which has analytical solutions and gives closed forms for the effective stiffness coefficients. The homogenization in these two steps is based on the concept of generalized periodicity presented in Tsalis et al. (2012) (see also Guinovart-Sanjuan et al. (2016) for a more general methodology of shell structures) and follows the schema of the step-by-step homogenization in Tsalis et al. (2015). **The method proposed in this paper reduces to the known results for strictly circular or non-wavy composites or laminated tubes as a way of validation.**

The paper is organized as follows: in Section 2 we pose the problem with all needed assumptions on the periodicity scales, we find the equations of the cell problem and we present the analytical solution for the unknown gradients of the displacement fluctuation. Moreover, we give the analytical expressions for the effective stiffness, thermal expansion and conductivity coefficients. In Section 3, we present a numerical example of a two-phase tube made of alternative stiff and soft isotropic materials with different thermal coefficients and obtain its effective (orthotropic) behavior. Strengthening and weakening effects are analyzed, correlated to certain straining cases. Finally, in Section 4, we present some concluding remarks.

2. A multiscale homogenization scheme

2.1. Statement of the problem, periodicity assumptions and outline of the method

In the sequel, we adopt the description of multiscale periodic functions proposed in classical homogenization (Bensoussan et al. (1978), Briane (1990), Briane (1993)): the heterogeneous material under consideration is characterized by heterogeneity parameters $\{\epsilon_1, \epsilon_2, \epsilon_3, \dots\}$, denoting a set of periodicity scales which are assumed to be of different order (see Milton (2002), for the analysis of sequentially layered composites). A function φ exhibiting periodicity ϵ with respect to a material surface ϱ is written formally $\varphi^\epsilon(x) := \varphi(x, \frac{\varrho}{\epsilon})$. In cylindrical coordinates $x = (r, \theta, z)$, a function exhibiting periodicities $\epsilon^m, \epsilon^n, \epsilon^l$ with respect to $\varrho_1, \varrho_2, \varrho_3$ respectively is written $\varphi^\epsilon(r, \theta, z) := \varphi(r, \theta, z, \frac{\varrho_1}{\epsilon^m}, \frac{\varrho_2}{\epsilon^n}, \frac{\varrho_3}{\epsilon^l})$. We use the operators (Chatzigeorgiou et al. (2012))

$$\begin{aligned} L_r &= \frac{\partial}{\partial r}, \quad L_\theta = \frac{1}{r} \frac{\partial}{\partial \theta}, \quad L_z = \frac{\partial}{\partial z}, \\ P_1 &= \nabla_r \varrho, \quad P_2 = \frac{1}{r} \nabla_\theta \varrho, \end{aligned} \tag{2.1}$$

to write the equilibrium equations of a heterogeneous material

$$\begin{aligned} L_j \sigma_{rj}^\epsilon + \frac{\sigma_{rr}^\epsilon - \sigma_{\theta\theta}^\epsilon}{r} + f_r &= 0, \\ L_j \sigma_{\theta j}^\epsilon + 2 \frac{\sigma_{r\theta}^\epsilon}{r} + f_\theta &= 0, \\ L_j \sigma_{zj}^\epsilon + \frac{\sigma_{rz}^\epsilon}{r} + f_z &= 0, \end{aligned} \tag{2.2}$$

the constitutive equations

$$\sigma_{ij}^\epsilon = C_{ijkl}^\epsilon [\varepsilon_{kl}^\epsilon - \alpha_{kl}^\epsilon (T^\epsilon - T_{ref})], \tag{2.3}$$

the strain-displacement relations

$$\begin{aligned}
\varepsilon_{rr}^\epsilon &= L_r u_r^\epsilon, \quad \varepsilon_{\theta\theta}^\epsilon = L_\theta u_\theta^\epsilon + \frac{u_r^\epsilon}{r}, \quad \varepsilon_{zz}^\epsilon = L_z u_z^\epsilon, \\
\varepsilon_{\theta z}^\epsilon &= \frac{1}{2}(L_\theta u_z^\epsilon + L_z u_\theta^\epsilon), \quad \varepsilon_{rz}^\epsilon = \frac{1}{2}(L_r u_z^\epsilon + L_z u_r^\epsilon) \\
\varepsilon_{r\theta}^\epsilon &= \frac{1}{2}(L_r u_\theta^\epsilon + L_\theta u_r^\epsilon),
\end{aligned} \tag{2.4}$$

and the energy equation for steady state heat flow and negligible elastic mechanical energy

$$\begin{aligned}
L_i q_i^\epsilon + \frac{q_r}{r} &= Q, \\
q_k &= -k_{kj}^\epsilon L_j T^\epsilon, \quad k = r, \theta, z.
\end{aligned} \tag{2.5}$$

In the above equations, u_i denotes the displacement vector, σ_{ij} the stress tensor, ε_{ij} the strain tensor, C_{ijkl} the fourth-order elasticity tensor, T the temperature, Q the radiation, q the heat flux, α_{ij} the coefficients of thermal expansion tensor, k_{ij} the coefficients of thermal conductivity tensor, where all free latin indices take the values r, θ, z , while repetition of only the latin indices means summation over r, θ, z . The above system must be supplemented by Neumann or Dirichlet or mixed boundary conditions in order to be solved. However, in the asymptotic expansion homogenization (AEH) method, the boundary conditions do not affect the effective properties of the composite, if it is made of elastic constituents only.

We consider a star-shaped tube made of numerous thin wavy layers. Cylindrical wavy multilayers may be comprised of alternating soft and stiff homogeneous phases (see Khatam and Pindera (2009b) for stratified wavy structures), or of a metal matrix reinforced by continuous fibers in arbitrary orientations, resulting to transversely isotropic or monoclinic behavior inside each individual layer, or of a polymeric matrix (Salzar et al. (1996)).

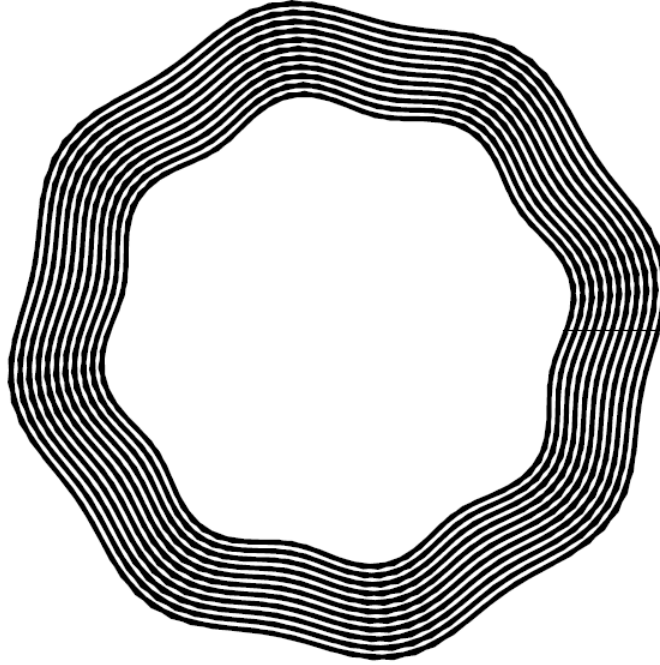


Figure 1: Cross section of the tube with wavy walls vertical to its axes.

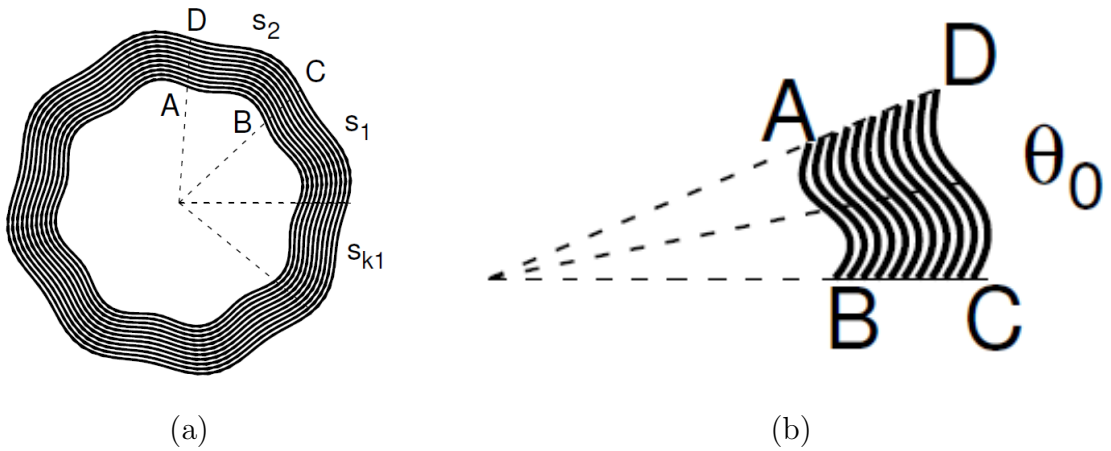


Figure 2: (a) Cross section of the tube divided into k_1 sectors and (b) a typical sector.

In the present problem, it could be of interest to study the impact of wavy layers or wavy interlayer morphologies to the overall mechanical or thermomechanical behavior of the tube assuming that the wavy layers exhibit a double periodicity with respect to material surfaces $\varrho(r, \theta) = \text{const}$ very close between them, forming a microstructure (see fig. 1). All thermomechanical functions are assumed to depend on the macro-coordinates (r, θ) and additionally to be periodic with respect to the material surfaces $\varrho(r, \theta) = \text{const}$. An example of such a periodic microstructure is the microstructure defined by the parametric equations of sinusoidal wavy layered walls

$$\begin{aligned} \varrho_1 &= r + H \sin(k_1 \theta) = k\epsilon, \quad k = 1, 2, \dots, \\ \varrho_2 &= \theta = k\epsilon^m, \quad m < \frac{1}{2}, \quad k = 1, 2, \dots \end{aligned} \quad (2.6)$$

In fig.2 the structure is divided into k_1 sectors of typical form ABCD. Along the ϱ_1 -direction, the layers present a periodicity ϵ of the order $\frac{t}{k_2}$, where t the thickness of the tube and k_2 the number of the layers. The thickness t is assumed to be small relatively to the inner radius of the tube. The angular periodicity is assumed to be of the order ϵ^m , $m < \frac{1}{2}$. We note that it is possible that each layer is heterogeneous with a periodic structure. In this case, the periodicity is assumed to be of the order ϵ^2 . For the notion of the generalized periodicity function the reader is invited to consult Tsalis et al. (2012, 2013). We proceed to a multi-step homogenization based on the above assumption, i.e. that the periodicity with respect to the ϱ_1 -direction is much finer than the angular periodicity and that the heterogeneities inside every layer are much finer than the thickness of the layers. The first step consists in homogenizing the layers by a periodic homogenization FEM or

micromechanics based method. We focus to the next two steps. The second step (called 1st in the sequel) consists in performing the homogenization with respect to the ϱ_1 -direction thus obtaining a periodically, in the angular direction, graded structure. In the final step (called 2nd in the sequel), the structure is homogenized with respect to the angular direction.

2.2. First step of homogenization

In the sequel, the (possible) homogenization in the interior of the layers is omitted and the structure, to be further homogenized, possesses homogeneous layered walls. As far as the 1st step of homogenization is concerned, we consider that, in the sector ABCD of fig.2 and for a “mean” angle θ_0 , all functions exhibit periodicity only with respect to ϱ_1 in the first equation of (2.6), denoted in the sequel for simplicity by ϱ . Then, every function is expressed as

$$\varphi^\epsilon = \varphi(r, \theta_0, \frac{\varrho}{\epsilon}) = \varphi(r, \theta_0, \bar{\varrho}), \quad (2.7)$$

with periodicity with respect to $\bar{\varrho}$, where

$$\bar{\varrho} = \frac{\varrho}{\epsilon}. \quad (2.8)$$

In the sequel, we simplify the above expression by writing

$$\varphi^\epsilon = \varphi(r, \theta, \frac{\varrho}{\epsilon}) = \varphi(r, \theta, \bar{\varrho}). \quad (2.9)$$

Then the gradient of every function becomes

$$\nabla_r \varphi^\epsilon = \nabla_r \varphi + \frac{1}{\epsilon} \nabla_r \varrho \nabla_{\bar{\varrho}} \varphi, \quad (2.10)$$

$$\nabla_\theta \varphi^\epsilon = \nabla_\theta \varphi + \frac{1}{\epsilon} \nabla_\theta \varrho \nabla_{\bar{\varrho}} \varphi. \quad (2.11)$$

Following the AEH method, all functions are written in a series expansion form

$$\varphi^\epsilon = \varphi^{(0)}(r, \theta, \bar{\varrho}) + \epsilon\varphi^{(1)}(r, \theta, \bar{\varrho}) + \epsilon^2\varphi^{(2)}(r, \theta, \bar{\varrho}) + \dots, \quad (2.12)$$

where $\varphi^{(0)}, \varphi^{(1)}, \varphi^{(2)} \dots$ are assumed to be periodic with respect to $\bar{\varrho}$.

By defining the operators in polar coordinates (Chatzigeorgiou et al. (2011))

$$L_r^{(1)} = \frac{\partial}{\partial r} = \nabla_r, \quad L_\theta^{(1)} = \frac{1}{r} \frac{\partial}{\partial \theta} = \frac{1}{r} \nabla_\theta, \quad L_z^{(1)} = \frac{\partial}{\partial z} = \nabla_z, \quad (2.13)$$

and

$$\bar{L}_r^{(1)} = P_1^{(1)} \frac{\partial}{\partial \bar{\varrho}}, \quad \bar{L}_\theta^{(1)} = P_2^{(1)} \frac{\partial}{\partial \bar{\varrho}}, \quad \bar{L}_z^{(1)} = 0, \quad (2.14)$$

all operators $L_i^{(1)}$, $i = r, \theta, z$, are substituted by $L_i^{(1)} + \frac{1}{\epsilon} \bar{L}_i^{(1)}$. In addition, we remind that $P_1^{(1)} = \nabla_r \varrho$ and $P_2^{(1)} = \frac{1}{r} \nabla_\theta \varrho$.

Using the expanded forms of displacement, strain, stress and heat flux and replacing in the equilibrium and in the energy equations, one obtains from the condition of zero coefficients of ϵ^{-2} and ϵ^{-1} that the mechanical cell problem reads (Chatzigeorgiou et al. (2012))

$$\bar{L}_j^{(1)} C_{ijmn} + \bar{L}_j^{(1)} (C_{ijkl} \bar{L}_k^{(1)} N_l^{mn(1)}) = 0, \quad (2.15)$$

$$\bar{L}_j^{(1)} C_{ijkl} a_{kl} + \bar{L}_j^{(1)} C_{ijkl} \bar{L}_k^{(1)} N_l^{0(1)} = 0, \quad (2.16)$$

where $N_i^{mn(1)}, N_i^{0(1)}$ unknown functions, periodic in $\bar{\varrho}$ satisfying the continuity equations

$$[[N_i^{mn(1)}]] = 0, \quad [[(C_{ijmn} + C_{ijkl}\bar{L}_k^{(1)}N_l^{mn(1)})n_j]] = 0, \quad i, m, n = r, \theta, z, \quad (2.17)$$

$$[[N_i^0(1)]] = 0, \quad [[(C_{ijkl}a_{kl} + (C_{ijkl}\bar{L}_k^{(1)}N_l^0(1)))n_j]] = 0, \quad i = r, \theta, z, \quad (2.18)$$

while the thermal cell problem reads (Chatzigeorgiou et al. (2012))

$$\bar{L}_i^{(1)}\kappa_{im} + \bar{L}_i^{(1)}\kappa_{ij}\bar{L}_j^{(1)}W_m^{(1)} = 0, \quad (2.19)$$

where $W_i^{(1)}$ unknown functions periodic in $\bar{\varrho}$ satisfying the continuity equations

$$[[W_m^{(1)}]] = 0, \quad [[(\kappa_{im} + \kappa_{ij}\bar{L}_j^{(1)}W_m^{(1)})n_i]] = 0, \quad m = r, \theta, z. \quad (2.20)$$

We note that the above system of equations (2.15), (2.16), (2.19) under the continuity conditions (2.17), (2.18), (2.20) and periodicity conditions can be solved with respect to the derivatives $\bar{L}_i^{(1)}N_j^{mn(1)}$, $\bar{L}_i^{(1)}N_j^0(1)$, $\bar{L}_i^{(1)}W_m^{(1)}$. The full expansion of equations (2.15), (2.16), (2.19) (using Voigt notation for (2.15), (2.16)) are presented in (A.1), (A.2) and (A.5) respectively of Appendix A.

The solution of the cell problem (2.15) is of the form

$$\frac{\partial N_{\mathbf{r}}^{a(1)}}{\partial \bar{\varrho}} = \frac{\mathbf{B}_2^{(1)}(\lambda_1^{a(1)} - P_1^{(1)} C_{6a} - P_2^{(1)} C_{2a}) - \mathbf{A}_2^{(1)}(\lambda_2^{a(1)} - P_1^{(1)} C_{1a} - P_2^{(1)} C_{2a})}{\mathbf{A}_1^{(1)} \mathbf{B}_2^{(1)} - \mathbf{A}_2^{(1)} \mathbf{B}_1^{(1)}},$$

$$\frac{\partial N_{\boldsymbol{\theta}}^{a(1)}}{\partial \bar{\varrho}} = \frac{\mathbf{A}_1^{(1)}(\lambda_2^{a(1)} - P_1^{(1)} C_{1a} - P_2^{(1)} C_{2a}) - \mathbf{B}_1^{(1)}(\lambda_1^{a(1)} - P_1^{(1)} C_{6a} - P_2^{(1)} C_{2a})}{\mathbf{A}_1^{(1)} \mathbf{B}_2^{(1)} - \mathbf{A}_2^{(1)} \mathbf{B}_1^{(1)}},$$

$$\frac{\partial N_{\mathbf{z}}^{a(1)}}{\partial \bar{\varrho}} = \frac{\lambda_3^{a(1)} - P_1^{(1)} C_{5a} - P_2^{(1)} C_{4a}}{P_1^{(1)} C_{55} P_1^{(1)} + P_2^{(1)} C_{44} P_2^{(1)}}, \quad (2.21)$$

$\alpha = 1, 2, 3, 4, 5, 6$, where the coefficients $\mathbf{A}_1^{(1)}, \mathbf{A}_2^{(1)}, \mathbf{B}_1^{(1)}, \mathbf{B}_2^{(1)}, \lambda_1^{\alpha(1)}, \lambda_2^{\alpha(1)}, \lambda_3^{\alpha(1)}$ are given in (B.15) and (B.16) of Appendix B.

The solution of the cell problem (2.16) is of the form

$$\begin{aligned} \frac{\partial N_{\mathbf{r}}^0(1)}{\partial \bar{\varrho}} &= \frac{B_2^{(1)}(\bar{\lambda}_1^{a(1)} - A_3^{(1)}) - A_2^{(1)}(\bar{\lambda}_2^{a(1)} - B_3^{(1)})}{A_1^{(1)} B_2^{(1)} - A_2^{(1)} B_1^{(1)}}, \\ \frac{\partial N_{\boldsymbol{\theta}}^0(1)}{\partial \bar{\varrho}} &= \frac{A_1^{(1)}(\bar{\lambda}_2^{a(1)} - B_3^{(1)}) - B_1^{(1)}(\bar{\lambda}_1^{a(1)} - A_3^{(1)})}{A_1^{(1)} B_2^{(1)} - A_2^{(1)} B_1^{(1)}}, \\ \frac{\partial N_{\mathbf{z}}^0(1)}{\partial \bar{\varrho}} &= \frac{\bar{\lambda}_3^{a(1)} - D_2^{(1)}}{D_1^{(1)}}, \end{aligned} \quad (2.22)$$

where the coefficients $A^{(1)}, B^{(1)}, D^{(1)}$ are given in (A.4) of Appendix A and $\bar{\lambda}_1^{a(1)}, \bar{\lambda}_2^{a(1)}, \bar{\lambda}_3^{a(1)}$ are given in (B.19) of Appendix B.

Finally, the solution of the thermal cell problem (2.19) is of the form

$$\begin{aligned}
\frac{\partial W_{\mathbf{r}}^{(1)}}{\partial \bar{\varrho}} &= \frac{\tilde{\lambda}_1^a (1) - F_1^{(1)}}{F_0^{(1)}}, \\
\frac{\partial W_{\boldsymbol{\theta}}^{(1)}}{\partial \bar{\varrho}} &= \frac{\tilde{\lambda}_2^a (1) - F_2^{(1)}}{F_0^{(1)}}, \\
\frac{\partial W_{\mathbf{z}}^{(1)}}{\partial \bar{\varrho}} &= \frac{\tilde{\lambda}_3^a (1) - F_3^{(1)}}{F_0^{(1)}},
\end{aligned} \tag{2.23}$$

where the coefficients $F_0^{(1)}, F_1^{(1)}, F_2^{(1)}, F_3^{(1)}$ are given in (A.7) of Appendix A and $\tilde{\lambda}_1^a (1), \tilde{\lambda}_2^a (1), \tilde{\lambda}_3^a (1)$ are given in (B.21) of Appendix B.

The above expressions for $\bar{L}_i^{(1)} N_j^{mn (1)}, \bar{L}_i^{(1)} N_j^{0 (1)}, \bar{L}_i^{(1)} W_{\mathbf{m}}^{(1)}$ are needed for the homogenized coefficients resulting from the 1st step of homogenization

$$\begin{aligned}
C_{ba}^{eff (1)} = & \langle C_{ba} + C_{b1} \bar{L}_r^{(1)} N_r^a + C_{b6} \bar{L}_r^{(1)} N_\theta^a + C_{b5} \bar{L}_r^{(1)} N_z^a + \\
& + C_{b6} \bar{L}_\theta^{(1)} N_r^a + C_{b2} \bar{L}_\theta^{(1)} N_\theta^a + C_{b4} \bar{L}_\theta^{(1)} N_z^a \rangle,
\end{aligned} \tag{2.24}$$

$$\begin{aligned}
a_b^{eff (1)} = & (C_{ba}^{eff (1)})^{-1} \langle C_{a1} \alpha_1 + C_{a2} \alpha_2 + C_{a3} \alpha_3 + (C_{a1} \bar{L}_r^{(1)} + C_{a6} \bar{L}_\theta^{(1)}) N_r^{0 (1)} + \\
& + (C_{a6} \bar{L}_r^{(1)} + C_{a2} \bar{L}_\theta^{(2)}) N_\theta^{0 (2)} + (C_{a5} \bar{L}_r^{(1)} + C_{a4} \bar{L}_\theta^{(2)}) N_z^{0 (3)} \rangle,
\end{aligned} \tag{2.25}$$

or

$$\begin{aligned}
a_b^{eff (1)} = & (C_{ba}^{eff (1)})^{-1} \langle C_{a1} \alpha_1 + C_{a2} \alpha_2 + C_{a3} \alpha_3 + (C_{11} \alpha_1 + C_{12} \alpha_2 + C_{13} \alpha_3) \bar{L}_r^{(1)} N_r^a (1) + \\
& + (C_{21} \alpha_1 + C_{22} \alpha_2 + C_{23} \alpha_3) \bar{L}_\theta^{(1)} N_\theta^a (1) \rangle
\end{aligned} \tag{2.26}$$

for $a, b = 1, 2, 3, 4, 5, 6$ and

$$\kappa_{im}^{eff (1)} = \langle \kappa_{im} + \kappa_{ir} \bar{L}_r^{(1)} W_{\mathbf{r}}^{(1)} + \kappa_{i\theta} \bar{L}_r^{(1)} W_{\boldsymbol{\theta}}^{(1)} \rangle, \tag{2.27}$$

for $i, m = r, \theta, z$, where the operator $\langle \dots \rangle$ denotes the mean value. The homogenized material corresponds to a periodically graded material. These coefficients will be used as input data for the second step of homogenization.

2.3. Second step of homogenization

The next step of homogenization (2nd step) is performed with respect to the angular direction and leads again to an one-dimensional cell problem. The heterogeneous anisotropic material under consideration admits as elastic coefficients the coefficients obtained from the previous step. Using again the same notations, where for simplicity now ϱ is used instead of ϱ_2 , we obtain the expressions

$$\varphi^\epsilon = \varphi\left(\theta, \frac{\theta}{\epsilon}\right) = \varphi(\theta, \bar{\theta}), \quad (2.28)$$

$$\nabla_r \varphi^\epsilon = 0, \quad (2.29)$$

$$\nabla_\theta \varphi^\epsilon = \nabla_\theta \varphi + \frac{1}{\epsilon} \nabla_\theta \varrho \nabla_{\bar{\theta}} \varphi, \quad (2.30)$$

$$L_r^{(2)} = \frac{\partial}{\partial r} = \nabla_r, \quad L_\theta^{(2)} = \frac{1}{r} \frac{\partial}{\partial \theta} = \frac{1}{r} \nabla_\theta, \quad L_z^{(2)} = \frac{\partial}{\partial z} = \nabla_z, \quad (2.31)$$

$$\bar{L}_r^{(2)} = 0, \quad \bar{L}_\theta^{(2)} = P_2^{(2)} \frac{\partial}{\partial \bar{\theta}}, \quad \bar{L}_z^{(2)} = 0. \quad (2.32)$$

In addition we remind that, $P_1^{(2)} = \nabla_r \varrho$ and $P_2^{(2)} = \frac{1}{r} \nabla_\theta \varrho$.

The cell problems have now the following form

$$\bar{L}_\theta^{(2)} C_{i\theta mn}^{eff(1)} + \bar{L}_\theta^{(2)} (C_{i\theta kl}^{eff(1)} \bar{L}_k^{(2)} N_l^{mn(2)}) = 0, \quad (2.33)$$

for $i, m, n = r, \theta, z$ (no summation on θ),

$$\bar{L}_j^{(2)} C_{ijkl}^{eff(1)} a_{kl}^{eff(1)} + \bar{L}_j^{(2)} C_{ijkl}^{eff(1)} \bar{L}_k^{(2)} N_l^{0(2)} = 0, \quad (2.34)$$

where $N_i^{mn(2)}, N_i^{0(2)}$ unknown functions, periodic in $\bar{\theta}$ satisfying the continuity equations

$$[[N_i^{mn(2)}]] = 0, \quad [[(C_{ijmn}^{eff(1)} + C_{ijkl}^{eff(1)} \bar{L}_k^{(2)} N_l^{mn(2)})n_j]] = 0, \quad i, m, n = r, \theta, z, \quad (2.35)$$

$$[[N_i^0(2)]] = 0, \quad [[(C_{ijkl}^{eff(1)} a_{kl}^{eff(1)} + (C_{ijkl}^{eff(1)} \bar{L}_k^{(2)} N_l^0(2)))n_j]] = 0, \quad i = r, \theta, z, \quad (2.36)$$

while the thermal cell problem reads (Chatzigeorgiou et al. (2012))

$$\bar{L}_i^{(2)} \kappa_{im}^{eff(1)} + \bar{L}_i^{(2)} \kappa_{ij}^{eff(1)} \bar{L}_j^{(2)} W_m^{(2)} = 0, \quad (2.37)$$

where $W_i^{(2)}$ unknown functions periodic in $\bar{\theta}$ satisfying the continuity equations

$$[[W_m^{(2)}]] = 0, \quad [[(\kappa_{im}^{eff(1)} + \kappa_{ij}^{eff(1)} \bar{L}_j^{(2)} W_m^{(2)})n_i]] = 0, \quad m = r, \theta, z. \quad (2.38)$$

The full expansion of (2.33), (2.34) (using Voigt notation) and (2.37) is presented in (A.8), (A.9) and (A.12) respectively in Appendix A.

The solution of the cell problem (2.33) is of the form

$$\begin{aligned} \frac{\partial N_r^a(2)}{\partial \bar{\theta}} &= \frac{(\lambda_1^a(2) - P_2^{(2)} C_{2\alpha}^{eff(1)}) C_{22}^{eff(1)} - (\lambda_2^a(2) - P_2^{(2)} C_{6\alpha}^{eff(1)}) C_{62}^{eff(1)}}{P_2^{(2)} (C_{26}^{eff(1)} C_{62}^{eff(1)} - C_{66}^{eff(1)} C_{22}^{eff(1)})}, \\ \frac{\partial N_\theta^a(2)}{\partial \bar{\theta}} &= \frac{-(\lambda_1^a(2) - P_2^{(2)} C_{6\alpha}^{eff(1)}) C_{26}^{eff(1)} + (\lambda_2^a(2) - P_2^{(2)} C_{2\alpha}^{eff(1)}) C_{66}^{eff(1)}}{P_2^{(2)} (C_{26}^{eff(1)} C_{62}^{eff(1)} - C_{66}^{eff(1)} C_{22}^{eff(1)})}, \\ \frac{\partial N_z^a(2)}{\partial \bar{\theta}} &= \frac{\lambda_3^a(2) - P_2^{(2)} C_{4\alpha}^{eff(1)}}{P_2^{(2)} C_{44}^{eff(1)}}, \end{aligned} \quad (2.39)$$

where the coefficients $\lambda_1^{a(2)}, \lambda_2^{a(2)}, \lambda_3^{a(2)}$ are given in (B.22) of Appendix B.

The solution of the cell problem (2.34) is of the form

$$\begin{aligned}\frac{\partial N_{\mathbf{r}}^{0(2)}}{\partial \bar{\theta}} &= \frac{B_2^{(2)}(\bar{\lambda}_1^{a(2)} - A_3^{(2)}) - A_2^{(2)}(\bar{\lambda}_2^{a(2)} - B_3^{(2)})}{A_1^{(2)}B_2^{(2)} - A_2^{(2)}B_1^{(2)}}, \\ \frac{\partial N_{\boldsymbol{\theta}}^{0(2)}}{\partial \bar{\theta}} &= \frac{A_1^{(2)}(\bar{\lambda}_2^{a(2)} - B_3^{(2)}) - B_1^{(2)}(\bar{\lambda}_1^{a(2)} - A_3^{(2)})}{A_1^{(2)}B_2^{(2)} - A_2^{(2)}B_1^{(2)}}, \\ \frac{\partial N_{\mathbf{z}}^{0(2)}}{\partial \bar{\theta}} &= \frac{\bar{\lambda}_3^{a(2)} - D_2^{(2)}}{D_1^{(2)}},\end{aligned}\tag{2.40}$$

where the coefficients $\bar{\lambda}_1^{a(2)}, \bar{\lambda}_2^{a(2)}, \bar{\lambda}_3^{a(2)}$ are given in (B.23) of Appendix B.

The solution of the cell problem (2.37) is of the form

$$\begin{aligned}\frac{\partial W_{\mathbf{r}}^{(2)}}{\partial \bar{\theta}} &= \frac{\tilde{\lambda}_1^{a(2)} - P_2^{(2)}\kappa_{\theta\mathbf{r}}^{eff(1)}}{P_2^{(2)}\kappa_{\theta\theta}^{eff(1)}P_2^{(2)}}, \\ \frac{\partial W_{\boldsymbol{\theta}}^{(2)}}{\partial \bar{\theta}} &= \frac{\tilde{\lambda}_2^{a(2)} - P_2^{(2)}\kappa_{\theta\theta}^{eff(1)}}{P_2^{(2)}\kappa_{\theta\theta}^{eff(1)}P_2^{(2)}}, \\ \frac{\partial W_{\mathbf{z}}^{(2)}}{\partial \bar{\theta}} &= \frac{\tilde{\lambda}_3^{a(2)} - P_2^{(2)}\kappa_{\theta\mathbf{z}}^{eff(1)}}{P_2^{(2)}\kappa_{\theta\theta}^{eff(1)}P_2^{(2)}},\end{aligned}\tag{2.41}$$

where the coefficients $\tilde{\lambda}_1^{a(2)}, \tilde{\lambda}_2^{a(2)}, \tilde{\lambda}_3^{a(2)}$ are given in (B.25) of Appendix B.

2.4. Effective properties

Using the elastic and thermal coefficients obtained from the 1st step of homogenization and the values of $\frac{\partial N_i^{a(2)}}{\partial \bar{\theta}}$, $\frac{\partial N_i^{0(2)}}{\partial \bar{\theta}}$ and $\frac{\partial W_i^{(2)}}{\partial \bar{\theta}}$ obtained from the 2nd step homogenization we obtain the effective thermoelastic properties of the composite. More specifically, the analytical expressions for the effective

elasticity tensor coefficients in Voigt notation read

$$C_{ba}^{eff} = \langle C_{ba}^{eff(1)} + C_{b6}^{eff(1)} \bar{L}_\theta^{(2)} N_r^a + C_{b2}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^a + C_{b4}^{eff(1)} \bar{L}_\theta^{(2)} N_z^a \rangle, \quad (2.42)$$

for $a, b = 1, 2, 3, 4, 5, 6$. The above expressions correspond to an orthotropic elastic response.

The analytical expressions of the thermal expansion coefficients read

$$a_b^{eff} = (C_{ba}^{eff})^{-1} \langle C_{a1}^{eff(1)} \alpha_1^{eff(1)} + C_{a2}^{eff(1)} \alpha_2^{eff(1)} + C_{a3}^{eff(1)} \alpha_3^{eff(1)} + 2C_{a6}^{eff(1)} \alpha_6^{eff(1)} + C_{a6}^{eff(1)} \bar{L}_\theta^{(2)} N_r^0(2) + C_{a2} \bar{L}_\theta^{(2)} N_\theta^0(2) + C_{a4} \bar{L}_\theta^{(2)} N_z^0(2) \rangle \quad (2.43)$$

for $a, b = 1, 2, 3, 4, 5, 6$ or

$$a_b^{eff} = (C_{ba}^{eff})^{-1} \langle C_{a1}^{eff(1)} \alpha_1^{eff(1)} + C_{a2}^{eff(1)} \alpha_2^{eff(1)} + C_{a3}^{eff(1)} \alpha_3^{eff(1)} + 2C_{a6}^{eff(1)} \alpha_6^{eff(1)} + (C_{61}^{eff(1)} \alpha_1^{eff(1)} + C_{62}^{eff(1)} \alpha_2^{eff(1)} + C_{63}^{eff(1)} \alpha_3^{eff(1)} + 2C_{66}^{eff(1)} \alpha_6^{eff(1)}) \bar{L}_2^{(2)} N_r^a(2) + (C_{21}^{eff(1)} \alpha_1^{eff(1)} + C_{22}^{eff(1)} \alpha_2^{eff(1)} + C_{23}^{eff(1)} \alpha_3^{eff(1)} + 2C_{26}^{eff(1)} \alpha_6^{eff(1)}) \bar{L}_2^{(2)} N_\theta^a(2) \rangle \quad (2.44)$$

for $a, b = 1, 2, 3, 4, 5, 6$ and $C_{ijmn}^{eff} (C_{mnlk}^{eff})^{-1} = \frac{1}{2} (\delta_{ik} \delta_{jl} + \delta_{il} \delta_{jk})$.

Finally, the effective thermal conductivity coefficients read

$$\kappa_{im}^{eff} = \langle \kappa_{im}^{eff(1)} + \kappa_{ir}^{eff(1)} \bar{L}_r^{(2)} W_m^{(2)} + \kappa_{i\theta}^{eff(1)} \bar{L}_\theta^{(2)} W_m^{(2)} \rangle, \quad (2.45)$$

for $i, m = r, \theta, z$.

3. Numerical examples. Results and discussion

In this section, we will apply the proposed homogenization technique in order to determine the overall behavior of a star-shaped tube with multilayered sinusoidal walls with parametric equations (2.6), made of two alternative

elastic isotropic materials, whose properties are shown in tables 1-4. For the 1st step of homogenization,

$$\nabla_r \varrho^{(1)} = 1 + k_1 H \theta \cos(k_1 \theta), \quad (3.1)$$

$$\nabla_\theta \varrho^{(1)} = k_1 H \cos(k_1 \theta), \quad (3.2)$$

while for the 2nd step of homogenization,

$$\nabla_r \varrho^{(2)} = 0, \quad (3.3)$$

$$\nabla_\theta \varrho^{(2)} = 1. \quad (3.4)$$

In fig.3 we see the variation with respect to the angular direction of the coefficients of stiffness matrix deduced from the 1st step of homogenization. We verify that large gradient of the wavy layers enhances shear strength in all planes (fig.3(c)) and tensile strength along the angular direction (fig.3(a)). On the other hand, it reduces the tensile strength along the radial direction. In fig.4 we see the variation with respect to the angular direction of the thermal expansion coefficients resulting from the 1st step. The values of the coefficients of the thermal expansion coefficient tensor vary between the respective values of the components of the composite. At points where the gradient of the layer is zero (points 4 and 10), all coefficients are equal to the corresponding coefficients in Chatzigeorgiou et al. (2012), while the effective coefficients α_1 , α_3 and α_6 take their maximum and α_2 its minimum value. At points where the gradient of the layer takes its maximum value (points 1, 7 and 13) the opposite holds. In addition, the effective value α_6 for the 1st step of homogenization is oscillating around zero (fig. 4(d)).

In fig.5 we see the variation with respect to the polar angle of the thermal conductivity coefficients resulting from the 1st step of homogenization. Zones of the layer with large wavy gradient exhibit large radial conductivity (fig.5(a)) and small angular conductivity (fig.5(b)). Finally, concerning the effective thermal conductivity from the 1st step of homogenization, the variation of the coefficients of the tensor in a sector is presented in fig.5, varying between the respective values of the components of the composite. At points with zero gradient (points 4 and 10), the coefficients are equal to the corresponding coefficients in Chatzigeorgiou et al. (2012). At these points the effective coefficient κ_{rr} takes its minimum value while $\kappa_{\theta\theta}$ takes its maximum value. At points where the gradient takes its maximum value (points 1, 7 and 13) the opposite holds. In addition, the effective value $\kappa_{r\theta}$ for the 1st step of homogenization is oscillating around zero (fig.4(d)).

In table 5, the effective stiffness matrix, resulting from the 2nd step of homogenization, is shown. We verify that the overall behavior is orthotropic. From these values, we find the effective Young moduli $E_{rr} = 118.778$ and $E_{\theta\theta} = 116.497$ and the effective shear modulus $G_{r\theta} = 23.103$. Comparison with the corresponding values of the hollow cylinder with the same geometrical and thermomechanical properties but without wavy layers (see Chatzigeorgiou et al. (2012), where $E_{rr} = 118.717$, $E_{\theta\theta} = 139.567$ and $G_{r\theta} = 19.978$) shows an important strengthening of the shear resistance 15.6%. On the contrary, the structure exhibits an important weakening of the hoop stress capacity 16.5%. In table 6 we see the effective thermal expansion tensor. We verify that, comparing to the tube without wavy layers, the radial effective expansion coefficient is reduced 15%, while the angular expansion coefficient

is enhanced 20%. Finally, in table 7 we see the effective thermal conductivity tensor. We verify that the thermal conductivity is larger in the radial direction than in the angular direction, contrarily to the wavyless case. Moreover, we verify that, comparing to the tube without wavy layers (Chatzigeorgiou et al. (2012)), the radial effective conductivity coefficient is enhanced 19%, while the angular conductivity coefficient is reduced 23%.

Table 1: Thermomechanical properties of constituents and volume fraction.

Property	Material 1 (Steel)	Material 2 (Aluminum)
Young Modulus (GPa)	206.742	72.041
Poisson Ratio	0.30	0.35
Thermal expansion coefficient (1/K)	12.265E-6	23.201E-6
Coefficient of heat conductivity (W/(mK))	65.106	207.498
Volume fraction	50%	50%

Table 2: Symmetric stiffness tensor coefficients of the two constituents (in Voigt notation and in GPa).

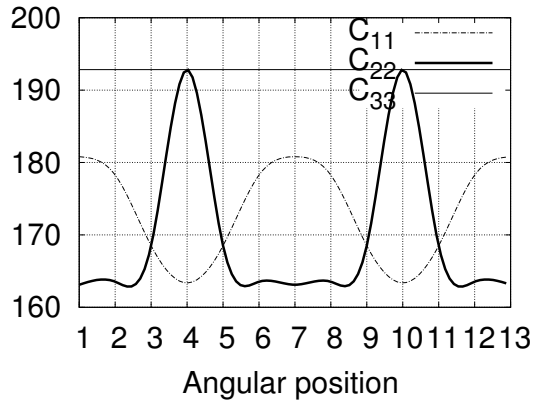
Mechanical Properties	Material 1 (Steel)	Material 2 (Aluminum)
C_{11}, C_{22}, C_{33}	278.307	115.621
C_{12}, C_{13}, C_{23}	119.274	62.258
C_{44}, C_{55}, C_{66}	79.516	26.682
C_{14}, C_{15}, C_{16}	0	0
C_{24}, C_{25}, C_{26}	0	0
C_{34}, C_{35}, C_{36}	0	0

Table 3: Symmetric thermal expansion tensor (in $\frac{1}{K}$) of the two constituents.

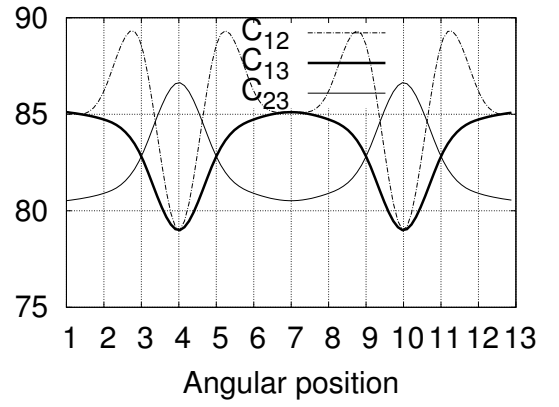
Properties	Material 1 (Steel)	Material 2 (Aluminum)
$\alpha_1, \alpha_2, \alpha_3$	12.265E-6	23.201E-6
$\alpha_4, \alpha_5, \alpha_6$	0.0	0.0

Table 4: Symmetric thermal conductivity tensor (in $\frac{W}{mK}$) of the two constituents.

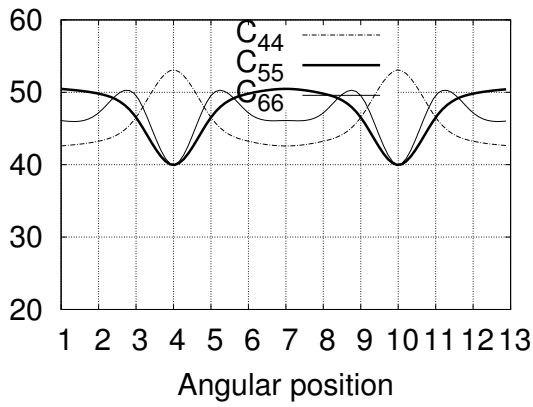
Properties	Material 1 (Steel)	Material 2 (Aluminum)
$\kappa_{rr}, \kappa_{\theta\theta}, \kappa_{zz}$	65.106	207.498
$\kappa_{r\theta}, \kappa_{rz}, \kappa_{z\theta}$	0.0	0.0



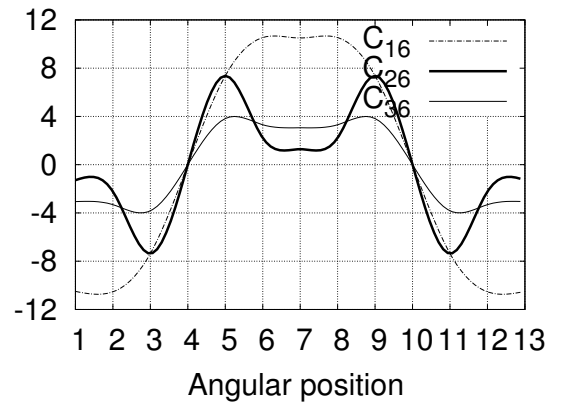
(a)



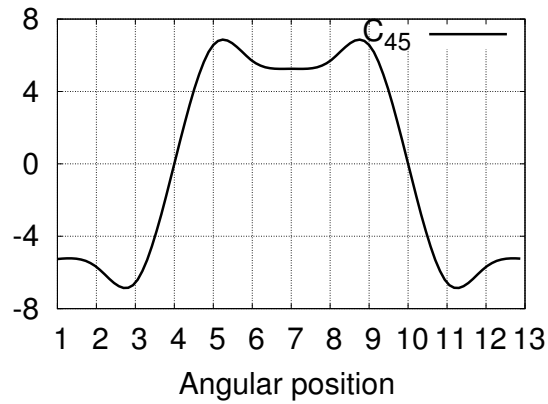
(b)



(c)

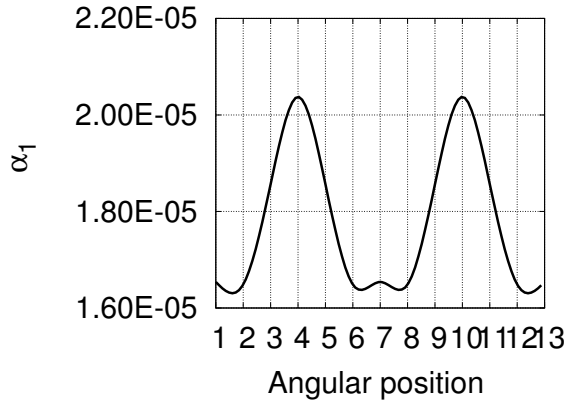


(d)

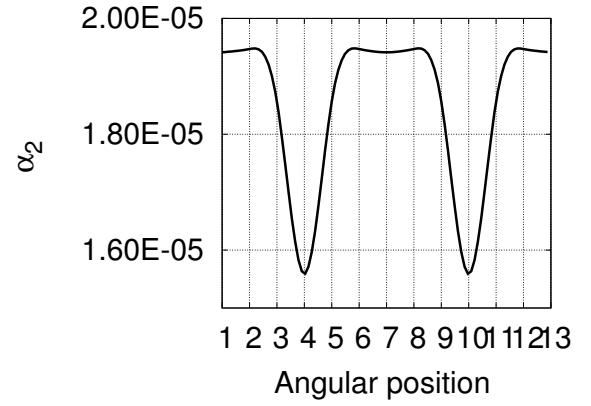


(e)

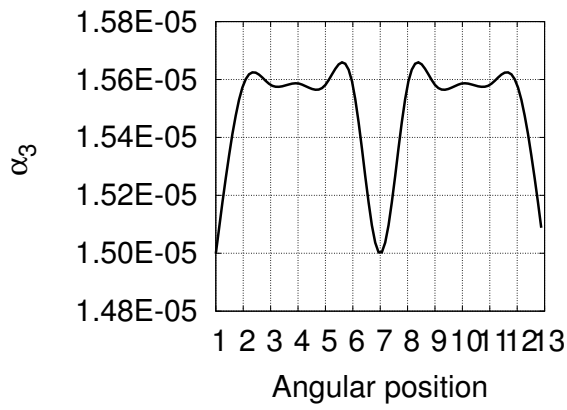
Figure 3: Variation of coefficients of the stiffness matrix (in GPa) from the 1st step of homogenization with respect to the angle θ in inner layer.



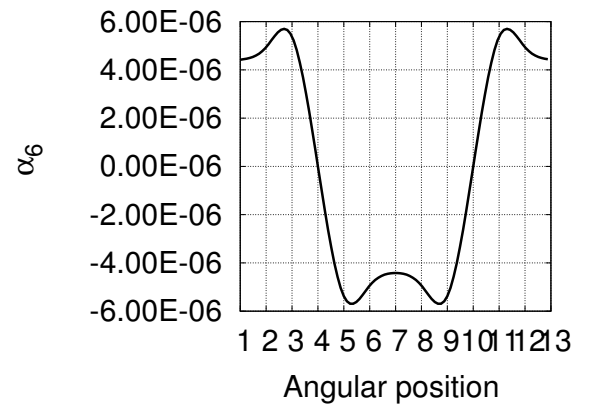
(a)



(b)



(c)



(d)

Figure 4: Variation of coefficients of the thermal expansion tensor (in $\frac{1}{K}$) from the 1st step of homogenization in inner layer: (a) α_1 , (b) α_2 , (c) α_3 and (d) α_6 . In addition $\alpha_4=\alpha_5=0$.

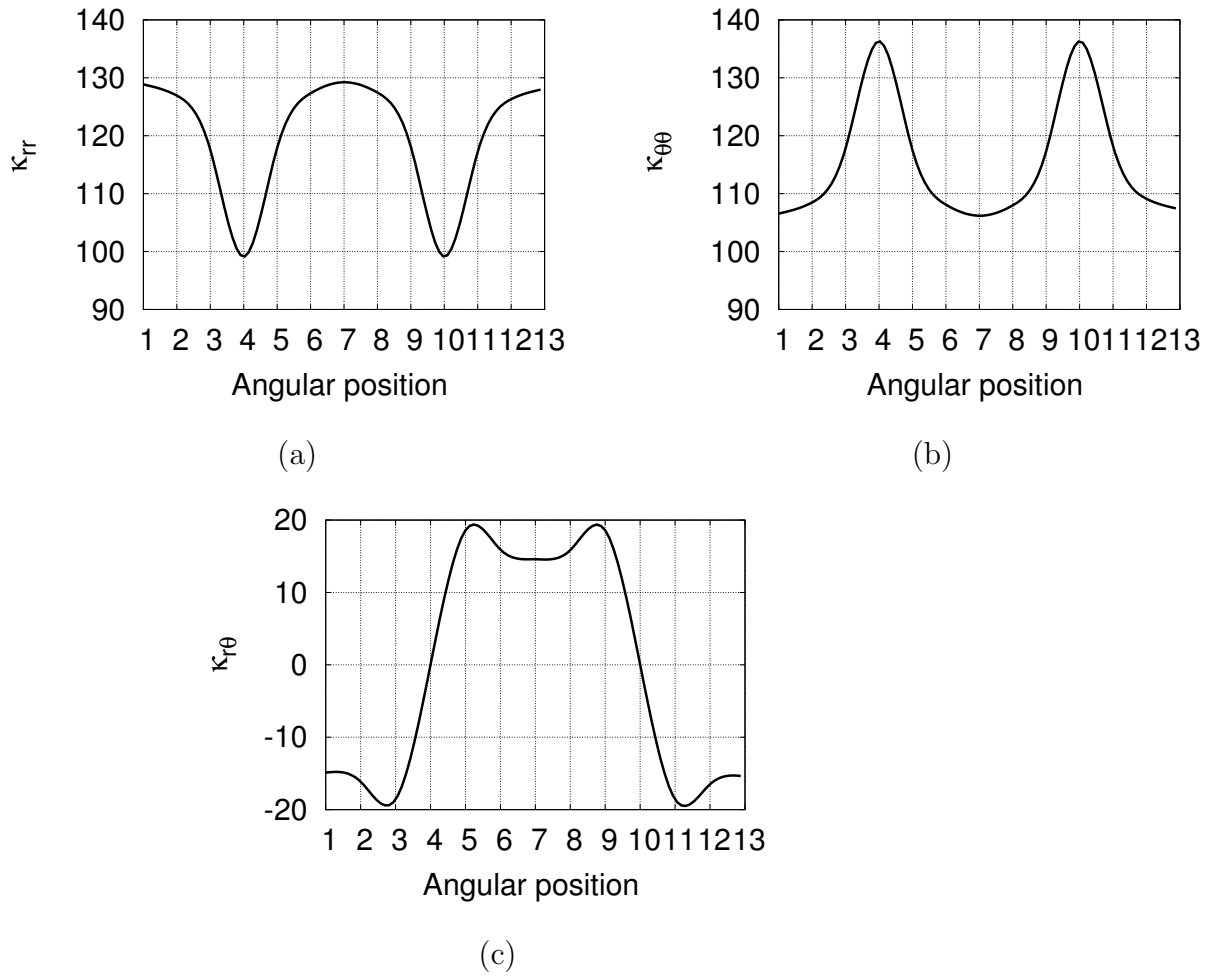


Figure 5: Variation of coefficients of the thermal conductivity tensor (in $\frac{W}{mK}$) from the 1st step of homogenization in inner layer: (a) κ_{rr} , (b) $\kappa_{\theta\theta}$ and (c) $\kappa_{r\theta}$. In addition $\kappa_{zz}=136.302 \frac{W}{mK}$ and $\kappa_{rz}=\kappa_{\theta z}=0$.

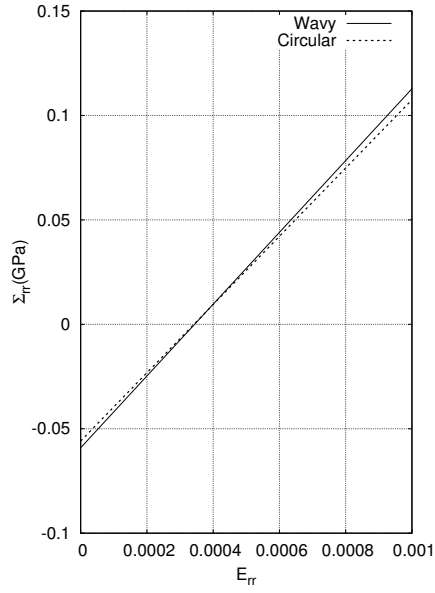
Table 5: Effective symmetric stiffness matrix (in GPa).

$$C^{eff} = \begin{pmatrix} 171.906 & 85.154 & 82.807 & 0 & 0 & 0 \\ 85.154 & 168.541 & 81.934 & 0 & 0 & 0 \\ 82.807 & 81.934 & 192.606 & 0 & 0 & 0 \\ 0 & 0 & 0 & 45.362 & 0 & 0 \\ 0 & 0 & 0 & 0 & 46.776 & 0 \\ 0 & 0 & 0 & 0 & 0 & 46.207 \end{pmatrix}$$

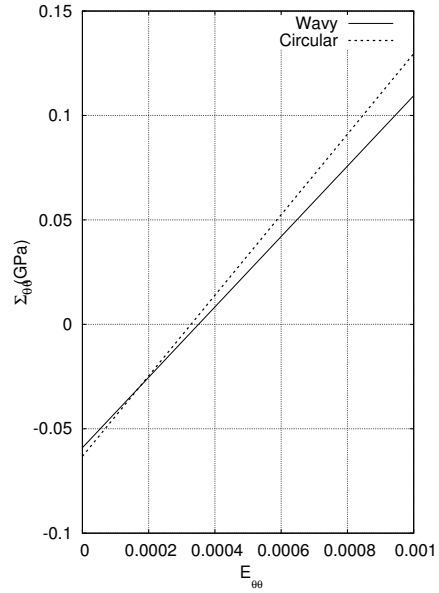
Table 6: Effective thermal expansion tensor (in $\frac{1}{K}$) in inner layer.

$$\alpha^{eff} = \begin{pmatrix} 17.737E - 6 \\ 18.582E - 6 \\ 15.448E - 6 \\ 0 \\ 0 \\ 0 \end{pmatrix}$$

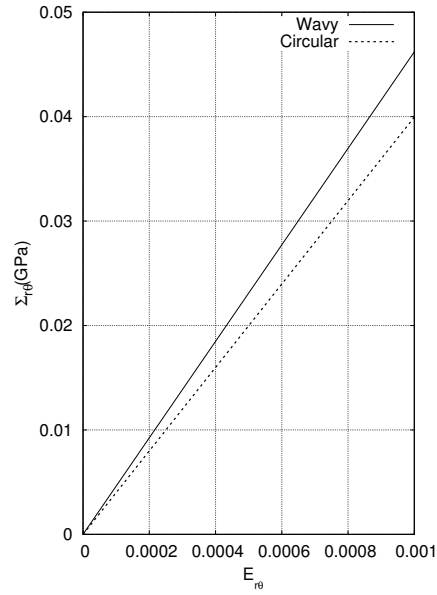
In fig.6 the response of effective radial, hoop and shear (in the cross section) stress vs corresponding strains for $\Delta T=10$ K is depicted.



(a)



(b)



(c)

Figure 6: (a) Effective radial stress vs effective radial strain, (b) effective hoop stress vs effective angular strain and (c) effective shear (in the cross section) stress vs effective shear strain, for $\Delta T=10$ K in inner layer.

Table 7: Effective thermal conductivity tensor (in $\frac{W}{mK}$) in inner layer.

$$\kappa^{eff} = \begin{pmatrix} 118.146 & 0 & 0 \\ 0 & 105.560 & 0 \\ 0 & 0 & 136.302 \end{pmatrix}$$

4. Concluding remarks

We presented a homogenization technique for a star-shaped cylinder made of numerous thin wavy layers of elastic materials with discontinuous thermo-mechanical parameters. The waviness of the layers has two major consequences: First, the homogenization needs a two-dimensional cell problem instead of the one-dimensional applied to the wavyless hollow cylinder. Second, the waviness affects the effective thermomechanical behavior in an anisotropic way.

In this paper, we overcome the difficulty of a 2-D cell problem by considering that the structure exhibits, additionally to the periodicity inside every alternating layer, two distinct scales of periodicity, a fine scale in the radial direction and a coarse scale in the angular direction. Then, a multi-scale homogenization method is proposed, starting from the finest scale, that leads to the homogenized coefficients to be used in the next step as heterogeneous coefficients.

Both homogenization steps following radial and angular directions use one-dimensional cell problems and give analytical expressions for the coefficients, in terms of the gradient of the wavy layers.

The principal goal of this paper is to apply the above method in order to evaluate the waviness effect to the effective thermomechanical behavior of the tube for any wavy form of the layers. The related results show that waviness affects considerably this behavior, by strengthening the shear resistance, reducing the radial expansion and enhancing the radial conductivity, while weakening the hoop stress capacity, enhancing the angular expansion and reducing the angular conductivity.

These results could provide guidance for a way to estimate certain difficult-to-measure moduli. Moreover, the 1st homogenization step is valid *per se* as a method for determining the monoclinic behavior of a multilayered wavy-walled cylinder.

Appendix A. Analytical form of cell problems (a) for the 1st step of homogenization (2.15), (2.16) and (2.19) and (b) for the 2nd step of homogenization (2.33), (2.34) and (2.37)

From the 1st step of homogenization

$$\begin{aligned}
& \bar{L}_r^{(1)} C_{11} + \bar{L}_r^{(1)} (C_{11} \bar{L}_r^{(1)} N_r^1 + C_{12} \bar{L}_\theta^{(1)} N_\theta^1) + \bar{L}_\theta^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^1 + C_{66} \bar{L}_\theta^{(1)} N_r^1) = 0 \\
& \bar{L}_r^{(1)} C_{12} + \bar{L}_r^{(1)} (C_{11} \bar{L}_r^{(1)} N_r^2 + C_{12} \bar{L}_\theta^{(1)} N_\theta^2) + \bar{L}_\theta^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^2 + C_{66} \bar{L}_\theta^{(1)} N_r^2) = 0 \\
& \bar{L}_r^{(1)} C_{13} + \bar{L}_r^{(1)} (C_{11} \bar{L}_r^{(1)} N_r^3 + C_{12} \bar{L}_\theta^{(1)} N_\theta^3) + \bar{L}_\theta^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^3 + C_{66} \bar{L}_\theta^{(1)} N_r^3) = 0 \\
& \bar{L}_\theta^{(1)} C_{21} + \bar{L}_r^{(1)} (C_{11} \bar{L}_r^{(1)} N_r^6 + C_{12} \bar{L}_\theta^{(1)} N_\theta^6) + \bar{L}_\theta^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^6 + C_{66} \bar{L}_\theta^{(1)} N_r^6) = 0 \\
& \quad \bar{L}_r^{(1)} (C_{11} \bar{L}_r^{(1)} N_r^5 + C_{12} \bar{L}_\theta^{(1)} N_\theta^5) + \bar{L}_\theta^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^5 + C_{66} \bar{L}_\theta^{(1)} N_r^5) = 0 \\
& \quad \bar{L}_r^{(1)} (C_{11} \bar{L}_r^{(1)} N_r^4 + C_{12} \bar{L}_\theta^{(1)} N_\theta^4) + \bar{L}_\theta^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^4 + C_{66} \bar{L}_\theta^{(1)} N_r^4) = 0 \\
& \bar{L}_\theta^{(1)} C_{21} + \bar{L}_r^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^1 + C_{66} \bar{L}_\theta^{(1)} N_r^1) + \bar{L}_\theta^{(1)} (C_{21} \bar{L}_r^{(1)} N_r^1 + C_{22} \bar{L}_\theta^{(1)} N_\theta^1) = 0 \\
& \bar{L}_\theta^{(1)} C_{22} + \bar{L}_r^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^2 + C_{66} \bar{L}_\theta^{(1)} N_r^2) + \bar{L}_\theta^{(1)} (C_{21} \bar{L}_r^{(1)} N_r^2 + C_{22} \bar{L}_\theta^{(1)} N_\theta^2) = 0 \\
& \bar{L}_\theta^{(1)} C_{23} + \bar{L}_r^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^3 + C_{66} \bar{L}_\theta^{(1)} N_r^3) + \bar{L}_\theta^{(1)} (C_{21} \bar{L}_r^{(1)} N_r^3 + C_{22} \bar{L}_\theta^{(1)} N_\theta^3) = 0 \\
& \bar{L}_r^{(1)} C_{66} + \bar{L}_r^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^6 + C_{66} \bar{L}_\theta^{(1)} N_r^6) + \bar{L}_\theta^{(1)} (C_{21} \bar{L}_r^{(1)} N_r^6 + C_{22} \bar{L}_\theta^{(1)} N_\theta^6) = 0 \\
& \quad \bar{L}_r^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^5 + C_{66} \bar{L}_\theta^{(1)} N_r^5) + \bar{L}_\theta^{(1)} (C_{21} \bar{L}_r^{(1)} N_r^5 + C_{22} \bar{L}_\theta^{(1)} N_\theta^5) = 0 \\
& \quad \bar{L}_r^{(1)} (C_{66} \bar{L}_r^{(1)} N_\theta^4 + C_{66} \bar{L}_\theta^{(1)} N_r^4) + \bar{L}_\theta^{(1)} (C_{21} \bar{L}_r^{(1)} N_r^4 + C_{22} \bar{L}_\theta^{(1)} N_\theta^4) = 0 \\
& \quad \bar{L}_r^{(1)} (C_{55} \bar{L}_r^{(1)} N_z^4) + \bar{L}_\theta^{(1)} (C_{44} \bar{L}_\theta^{(1)} N_z^4) = 0 \\
& \quad \bar{L}_r^{(1)} (C_{55} \bar{L}_r^{(1)} N_z^2) + \bar{L}_\theta^{(1)} (C_{44} \bar{L}_\theta^{(1)} N_z^2) = 0 \\
& \quad \bar{L}_r^{(1)} (C_{55} \bar{L}_r^{(1)} N_z^4) + \bar{L}_\theta^{(1)} (C_{44} \bar{L}_\theta^{(1)} N_z^4) = 0 \\
& \quad \bar{L}_r^{(1)} (C_{55} \bar{L}_r^{(1)} N_z^6) + \bar{L}_\theta^{(1)} (C_{44} \bar{L}_\theta^{(1)} N_z^6) = 0 \\
& \bar{L}_r^{(1)} C_{55} + \bar{L}_r^{(1)} (C_{55} \bar{L}_r^{(1)} N_z^5) + \bar{L}_\theta^{(1)} (C_{44} \bar{L}_\theta^{(1)} N_z^5) = 0 \\
& \bar{L}_\theta^{(1)} C_{44} + \bar{L}_r^{(1)} (C_{55} \bar{L}_r^{(1)} N_z^4) + \bar{L}_\theta^{(1)} (C_{44} \bar{L}_\theta^{(1)} N_z^4) = 0
\end{aligned} \tag{A.1}$$

$$\begin{aligned}
& \bar{L}_r^{(1)}C_{11}a_1 + \bar{L}_r^{(1)}C_{12}a_2 + \bar{L}_r^{(1)}C_{13}a_3 + \\
& + (\bar{L}_r^{(1)}C_{11}\bar{L}_r^{(1)} + \bar{L}_\theta^{(1)}C_{66}\bar{L}_\theta^{(1)})N_r^0{}^{(1)} + (\bar{L}_r^{(1)}C_{12}\bar{L}_\theta^{(1)} + \bar{L}_\theta^{(1)}C_{66}\bar{L}_r^{(1)})N_\theta^0{}^{(1)} = 0, \\
& \bar{L}_\theta^{(1)}C_{21}a_1 + \bar{L}_\theta^{(1)}C_{22}a_2 + \bar{L}_\theta^{(1)}C_{23}a_3 + \\
& + (\bar{L}_r^{(1)}C_{66}\bar{L}_\theta^{(1)} + \bar{L}_\theta^{(1)}C_{21}\bar{L}_r^{(1)})N_r^0{}^{(1)} + (\bar{L}_r^{(1)}C_{66}\bar{L}_r^{(1)} + \bar{L}_\theta^{(1)}C_{22}\bar{L}_\theta^{(1)})N_\theta^0{}^{(1)} = 0, \\
& (\bar{L}_r^{(1)}C_{55}\bar{L}_r^{(1)} + \bar{L}_\theta^{(1)}C_{44}\bar{L}_\theta^{(1)})N_z^0{}^{(1)} = 0,
\end{aligned} \tag{A.2}$$

or

$$\begin{aligned}
& \frac{\partial}{\partial \bar{\varrho}} \left(A_3^{(1)} + A_1^{(1)} \frac{\partial N_r^0{}^{(1)}}{\partial \bar{\varrho}} + A_2^{(1)} \frac{\partial N_\theta^0{}^{(1)}}{\partial \bar{\varrho}} \right) = 0, \\
& \frac{\partial}{\partial \bar{\varrho}} \left(B_3^{(1)} + B_1^{(1)} \frac{\partial N_r^0{}^{(1)}}{\partial \bar{\varrho}} + B_2^{(1)} \frac{\partial N_\theta^0{}^{(1)}}{\partial \bar{\varrho}} \right) = 0, \\
& \frac{\partial}{\partial \bar{\varrho}} \left(D_1^{(1)} \frac{\partial N_z^0{}^{(1)}}{\partial \bar{\varrho}} \right) = 0,
\end{aligned} \tag{A.3}$$

where

$$\begin{aligned}
A_1^{(1)} &= P_1^{(1)}C_{11}P_1^{(1)} + P_2^{(1)}C_{66}P_2^{(1)}, \\
A_2^{(1)} &= P_1^{(1)}C_{12}P_2^{(1)} + P_2^{(1)}C_{66}P_1^{(1)}, \\
A_3^{(1)} &= P_1^{(1)}C_{11}a_1 + P_1^{(1)}C_{12}a_2 + P_1^{(1)}C_{13}a_3, \\
B_1^{(1)} &= P_1^{(1)}C_{66}P_2^{(1)} + P_1^{(1)}C_{21}P_1^{(1)}, \\
B_2^{(1)} &= P_1^{(1)}C_{66}P_1^{(1)} + P_2^{(1)}C_{22}P_2^{(1)}, \\
B_3^{(1)} &= P_2^{(1)}C_{21}a_1 + P_2^{(1)}C_{22}a_2 + P_2^{(1)}C_{23}a_3, \\
D_1^{(1)} &= P_1^{(1)}C_{55}P_1^{(1)} + P_2^{(1)}C_{44}P_2^{(1)},
\end{aligned} \tag{A.4}$$

and

$$\begin{aligned}
& \bar{L}_r^{(1)} \kappa_{rr} + \bar{L}_\theta^{(1)} \kappa_{\theta r} + (\bar{L}_r^{(1)} \kappa_{rr} \bar{L}_r^{(1)} + \bar{L}_r^{(1)} \kappa_{r\theta} \bar{L}_\theta^{(1)} + \bar{L}_\theta^{(1)} \kappa_{\theta r} \bar{L}_r^{(1)} + \bar{L}_\theta^{(1)} \kappa_{\theta\theta} \bar{L}_\theta^{(1)}) \frac{\partial W_{\mathbf{r}}^{(1)}}{\partial \bar{\varrho}} = 0, \\
& \bar{L}_r^{(1)} \kappa_{r\theta} + \bar{L}_\theta^{(1)} \kappa_{\theta\theta} + (\bar{L}_r^{(1)} \kappa_{rr} \bar{L}_r^{(1)} + \bar{L}_r^{(1)} \kappa_{r\theta} \bar{L}_\theta^{(1)} + \bar{L}_\theta^{(1)} \kappa_{\theta r} \bar{L}_r^{(1)} + \bar{L}_\theta^{(1)} \kappa_{\theta\theta} \bar{L}_\theta^{(1)}) \frac{\partial W_{\boldsymbol{\theta}}^{(1)}}{\partial \bar{\varrho}} = 0, \\
& \bar{L}_r^{(1)} \kappa_{rz} + \bar{L}_\theta^{(1)} \kappa_{\theta z} + (\bar{L}_r^{(1)} \kappa_{rr} \bar{L}_r^{(1)} + \bar{L}_r^{(1)} \kappa_{r\theta} \bar{L}_\theta^{(1)} + \bar{L}_\theta^{(1)} \kappa_{\theta r} \bar{L}_r^{(1)} + \bar{L}_\theta^{(1)} \kappa_{\theta\theta} \bar{L}_\theta^{(1)}) \frac{\partial W_{\mathbf{z}}^{(1)}}{\partial \bar{\varrho}} = 0,
\end{aligned} \tag{A.5}$$

or

$$\begin{aligned}
& \frac{\partial}{\partial \bar{\varrho}} (F_1^{(1)} + F_0^{(1)} \frac{\partial W_{\mathbf{r}}^{(1)}}{\partial \bar{\varrho}}) = 0, \\
& \frac{\partial}{\partial \bar{\varrho}} (F_2^{(1)} + F_0^{(1)} \frac{\partial W_{\boldsymbol{\theta}}^{(1)}}{\partial \bar{\varrho}}) = 0, \\
& \frac{\partial}{\partial \bar{\varrho}} (F_3^{(1)} + F_0^{(1)} \frac{\partial W_{\mathbf{z}}^{(1)}}{\partial \bar{\varrho}}) = 0,
\end{aligned} \tag{A.6}$$

where

$$\begin{aligned}
F_0^{(1)} &= P_1^{(1)} \kappa_{rr} P_1^{(1)} + P_1^{(1)} \kappa_{r\theta} P_2^{(1)} + P_2^{(1)} \kappa_{\theta r} P_1^{(1)} + P_2^{(1)} \kappa_{\theta\theta} P_2^{(1)}, \\
F_1^{(1)} &= P_1^{(1)} \kappa_{rr} + P_2^{(1)} \kappa_{\theta r}, \\
F_2^{(1)} &= P_1^{(1)} \kappa_{r\theta} + P_2^{(1)} \kappa_{\theta\theta}, \\
F_3^{(1)} &= P_1^{(1)} \kappa_{rz} + P_2^{(1)} \kappa_{\theta z}.
\end{aligned} \tag{A.7}$$

From the 2nd step of homogenization

$$\begin{aligned}
& \bar{L}_\theta^{(2)} C_{61}^{eff(1)} + \bar{L}_\theta^{(2)} C_{66}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{1(2)} + \bar{L}_\theta^{(2)} C_{62}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^{1(2)} = 0 \\
& \bar{L}_\theta^{(2)} C_{62}^{eff(1)} + \bar{L}_\theta^{(2)} C_{66}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{(2)} + \bar{L}_\theta^{(2)} C_{62}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^{(2)} = 0 \\
& \bar{L}_\theta^{(2)} C_{63}^{eff(1)} + \bar{L}_\theta^{(2)} C_{66}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{3(2)} + \bar{L}_\theta^{(2)} C_{62}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^{3(2)} = 0 \\
& \bar{L}_\theta^{(2)} C_{66}^{eff(1)} + \bar{L}_\theta^{(2)} C_{66}^{eff(1)} \bar{L}_\theta N_r^{6(2)} + \bar{L}_\theta^{(2)} C_{62}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^{6(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{66}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{4(2)} + \bar{L}_\theta^{(2)} C_{62}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^{4(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{66}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{5(2)} + \bar{L}_\theta^{(2)} C_{62}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^{5(2)} = 0 \\
& \bar{L}_\theta^{(2)} C_{21}^{eff(1)} + \bar{L}_\theta^{(2)} C_{22}^{eff(1)} \bar{L}_\theta N_\theta^{1(2)} + \bar{L}_\theta^{(2)} C_{26}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{1(2)} = 0 \\
& \bar{L}_\theta^{(2)} C_{22}^{eff(1)} + \bar{L}_\theta^{(2)} C_{22}^{eff(1)} \bar{L}_2 N_\theta^{2(2)} + \bar{L}_\theta^{(2)} C_{26}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{2(2)} = 0 \\
& \bar{L}_\theta^{(2)} C_{23}^{eff(1)} + \bar{L}_\theta^{(2)} C_{22}^{eff(1)} \bar{L}_\theta N_\theta^{3(2)} + \bar{L}_\theta^{(2)} C_{26}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{3(2)} = 0 \\
& \bar{L}_\theta^{(2)} C_{26}^{eff(1)} + \bar{L}_\theta^{(2)} C_{22}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^{6(2)} + \bar{L}_\theta^{(2)} C_{26}^{eff(1)} \bar{L}_2^{(\theta)} N_r^{6(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{22}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^{4(2)} + \bar{L}_\theta^{(2)} C_{26}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{4(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{22}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^{5(2)} + \bar{L}_\theta^{(2)} C_{26}^{eff(1)} \bar{L}_\theta^{(2)} N_r^{5(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{44}^{eff(1)} \bar{L}_\theta^{(2)} N_z^{1(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{44}^{eff(1)} \bar{L}_\theta^{(2)} N_z^{2(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{44}^{eff(1)} \bar{L}_\theta^{(2)} N_z^{3(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{44}^{eff(1)} \bar{L}_\theta^{(2)} N_z^{6(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{44}^{eff(1)} + \bar{L}_\theta^{(2)} C_{44}^{eff(1)} \bar{L}_\theta N_z^{4(2)} = 0 \\
& \quad \bar{L}_\theta^{(2)} C_{45}^{eff(1)} + \bar{L}_\theta^{(2)} C_{44}^{eff(1)} \bar{L}_\theta^{(2)} N_z^{5(2)} = 0
\end{aligned} \tag{A.8}$$

$$\begin{aligned}
& \bar{L}_\theta^{(2)} C_{61}^{eff(1)} a_1^{eff(1)} + \bar{L}_\theta^{(2)} C_{62}^{eff(1)} a_2^{eff(1)} + \bar{L}_\theta^{(2)} C_{63}^{eff(1)} a_3^{eff(1)} + 2\bar{L}_\theta^{(2)} C_{66}^{eff(1)} a_6^{eff(1)} + \\
& \quad + \bar{L}_\theta^{(2)} C_{66}^{eff(1)} \bar{L}_\theta^{(2)} N_r^0(2) + \bar{L}_\theta^{(2)} C_{62}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^0(2) = 0, \\
& \bar{L}_\theta^{(2)} C_{21}^{eff(1)} a_1^{eff(1)} + \bar{L}_\theta^{(2)} C_{22}^{eff(1)} a_2^{eff(1)} + \bar{L}_\theta^{(2)} C_{23}^{eff(1)} a_3^{eff(1)} + 2\bar{L}_\theta^{(2)} C_{26}^{eff(1)} a_6^{eff(1)} + \\
& \quad + \bar{L}_\theta^{(2)} C_{26}^{eff(1)} \bar{L}_\theta^{(2)} N_r^0(2) + \bar{L}_\theta^{(2)} C_{22}^{eff(1)} \bar{L}_\theta^{(2)} N_\theta^0(2) = 0, \\
& 2\bar{L}_\theta^{(2)} C_{45}^{eff(1)} a_5^{eff(1)} + 2\bar{L}_\theta^{(2)} C_{44}^{eff(1)} a_4^{eff(1)} + \bar{L}_\theta^{(2)} C_{44}^{eff(1)} \bar{L}_\theta^{(2)} N_z^0(2) = 0,
\end{aligned} \tag{A.9}$$

or

$$\begin{aligned}
& \frac{\partial}{\partial \bar{\theta}} \left(A_3^{(2)} + A_1^{(2)} \frac{\partial N_r^0(2)}{\partial \bar{\rho}} + A_2^{(2)} \frac{\partial N_\theta^0(2)}{\partial \bar{\rho}} \right) = 0, \\
& \frac{\partial}{\partial \bar{\theta}} \left(B_3^{(2)} + B_1^{(2)} \frac{\partial N_r^0(2)}{\partial \bar{\rho}} + B_2^{(2)} \frac{\partial N_\theta^0(2)}{\partial \bar{\rho}} \right) = 0, \\
& \frac{\partial}{\partial \bar{\theta}} \left(D_2^{(2)} + D_1^{(2)} \frac{\partial N_z^0(2)}{\partial \bar{\rho}} \right) = 0,
\end{aligned} \tag{A.10}$$

where

$$\begin{aligned}
A_1^{(2)} &= P_2^{(2)} C_{66}^{eff(1)} P_2^{(2)}, \\
A_2^{(2)} &= P_2^{(2)} C_{62}^{eff(1)} P_2^{(2)}, \\
A_3^{(2)} &= P_2^{(2)} C_{61}^{eff(1)} a_1^{eff(1)} + P_2^{(2)} C_{62}^{eff(1)} a_2^{eff(1)} + P_2^{(2)} C_{63}^{eff(1)} a_3^{eff(1)} + 2P_2^{(2)} C_{66}^{eff(1)} a_6, \\
B_1^{(2)} &= P_2^{(2)} C_{26}^{eff(1)} P_2^{(2)}, \\
B_2^{(2)} &= P_2^{(2)} C_{22}^{eff(1)} P_2^{(2)}, \\
B_3^{(2)} &= P_2^{(2)} C_{21}^{eff(1)} a_1^{eff(1)} + P_2^{(2)} C_{22}^{eff(1)} a_2^{eff(1)} + P_2^{(2)} C_{23}^{eff(1)} a_3^{eff(1)} + 2P_2^{(2)} C_{26}^{eff(1)} a_6^{eff(1)}, \\
D_1^{(2)} &= P_2^{(2)} C_{44}^{eff(1)} P_2^{(2)}, \\
D_2^{(2)} &= 2P_2^{(2)} C_{45}^{eff(1)} a_5^{eff(1)} + 2P_2^{(2)} C_{44}^{eff(1)} a_4^{eff(1)}.
\end{aligned} \tag{A.11}$$

$$\begin{aligned}
\bar{L}_\theta^{(2)} \kappa_{\theta r}^{eff(1)} + \bar{L}_\theta^{(2)} \kappa_{\theta\theta}^{eff(1)} \bar{L}_\theta^{(2)} \frac{\partial W_{\mathbf{r}}^{(2)}}{\partial \bar{\varrho}} &= 0, \\
\bar{L}_\theta^{(2)} \kappa_{\theta\theta}^{eff(1)} + \bar{L}_\theta^{(2)} \kappa_{\theta\theta}^{eff(1)} \bar{L}_\theta^{(2)} \frac{\partial W_{\boldsymbol{\theta}}^{(2)}}{\partial \bar{\varrho}} &= 0, \\
\bar{L}_\theta^{(2)} \kappa_{\theta z}^{eff(1)} + \bar{L}_\theta^{(2)} \kappa_{\theta\theta}^{eff(1)} \bar{L}_\theta^{(2)} \frac{\partial W_{\mathbf{z}}^{(2)}}{\partial \bar{\varrho}} &= 0,
\end{aligned} \tag{A.12}$$

or

$$\begin{aligned}
\frac{\partial}{\partial \bar{\varrho}} (F_1^{(2)} + F_0^{(2)} \frac{\partial W_{\mathbf{r}}^{(2)}}{\partial \bar{\varrho}}) &= 0, \\
\frac{\partial}{\partial \bar{\varrho}} (F_2^{(2)} + F_0^{(2)} \frac{\partial W_{\boldsymbol{\theta}}^{(2)}}{\partial \bar{\varrho}}) &= 0, \\
\frac{\partial}{\partial \bar{\varrho}} (F_3^{(2)} + F_0^{(2)} \frac{\partial W_{\mathbf{z}}^{(2)}}{\partial \bar{\varrho}}) &= 0,
\end{aligned} \tag{A.13}$$

where

$$\begin{aligned}
F_0^{(2)} &= P_2^{(2)} \kappa_{\theta\theta}^{eff(1)} P_2^{(2)}, \\
F_1^{(2)} &= P_2^{(2)} \kappa_{\theta r}^{eff(1)}, \\
F_2^{(2)} &= P_2^{(2)} \kappa_{\theta\theta}^{eff(1)}, \\
F_3^{(2)} &= P_2^{(2)} \kappa_{\theta z}^{eff(1)}.
\end{aligned} \tag{A.14}$$

Appendix B. Solutions of cell problems (a) from the 1st step of homogenization (2.15), (2.16) and (2.19) and (b) from the 2nd step of homogenization (2.33), (2.34) and (2.37)

From the 1st step of homogenization

$$\begin{aligned}
\mathbf{A}_1^{(i) (1)} &= P_1^{(1)} C_{66}^{(i)} P_1^{(1)} + P_2^{(1)} C_{22}^{(i)} P_2^{(1)}, \\
\mathbf{A}_2^{(i) (1)} &= P_1^{(1)} C_{66}^{(i)} P_2^{(1)} + P_2^{(1)} C_{21}^{(i)} P_1^{(1)}, \\
\mathbf{B}_1^{(i) (1)} &= P_1^{(1)} C_{11}^{(i)} P_1^{(1)} + P_2^{(1)} C_{66}^{(i)} P_2^{(1)}, \\
\mathbf{B}_2^{(i) (1)} &= P_1^{(1)} C_{12}^{(i)} P_2^{(1)} + P_2^{(1)} C_{66}^{(i)} P_1^{(1)},
\end{aligned} \tag{B.15}$$

for $a = 1, 2, 3, 4, 5, 6$, where n are the phases of the structure,

$$\begin{aligned}
\lambda_1^a (1) &= \frac{\mathbf{Q}_3^a (1) \mathbf{R}_2^{(1)} - \mathbf{R}_3^a (1) \mathbf{Q}_2^{(1)}}{\mathbf{Q}_1^{(1)} \mathbf{R}_2^{(1)} - \mathbf{R}_1^{(1)} \mathbf{Q}_2^{(1)}}, \\
\lambda_2^a (1) &= \frac{\mathbf{Q}_1^{(1)} \mathbf{R}_3^a (1) - \mathbf{R}_1^{(1)} \mathbf{Q}_3^a (1)}{\mathbf{Q}_1^{(1)} \mathbf{R}_2^{(1)} - \mathbf{R}_1^{(1)} \mathbf{Q}_2^{(1)}}, \\
\lambda_3^a (1) &= \frac{\sum_{i=1}^n \frac{(P_1^{(1)} C_{5a}^{(i)} + P_2^{(1)} C_{4a}^{(i)}) c^{(i)}}{P_1^{(1)} C_{55}^{(i)} P_1^{(1)} + P_2^{(1)} C_{44}^{(i)} P_2^{(1)}}}{\sum_{i=1}^n \frac{c^{(i)}}{P_1^{(1)} C_{55}^{(i)} P_1^{(1)} + P_2^{(1)} C_{44}^{(i)} P_2^{(1)}}}
\end{aligned} \tag{B.16}$$

where

$$\begin{aligned}
Q_1^{(1)} &= \sum_{i=1}^n \frac{B_2^{(i)(1)} c^{(i)}}{A_1^{(i)(1)} B_2^{(i)(1)} - A_2^{(i)(1)} B_1^{(i)(1)}}, \\
Q_2^{(1)} &= - \sum_{i=1}^n \frac{A_2^{(i)(1)} c^{(i)}}{A_1^{(i)(1)} B_2^{(i)(1)} - A_2^{(i)(1)} B_1^{(i)(1)}}, \\
Q_3^a{}^{(1)} &= \sum_{i=1}^n \frac{(P_1^{(1)} C_{6a}^{(i)} + P_2^{(1)} C_{2a}^{(i)}) B_2^{(i)(1)} c^{(i)}}{A_1^{(i)(1)} B_2^{(i)(1)} - A_2^{(i)(1)} B_1^{(i)(1)}} - \sum_{i=1}^n \frac{(P_1^{(1)} C_{1a}^{(i)} + P_2^{(1)} C_{2a}^{(i)}) A_2^{(i)(1)} c^{(i)}}{A_1^{(i)(1)} B_2^{(i)(1)} - A_2^{(i)(1)} B_1^{(i)(1)}}, \tag{B.17}
\end{aligned}$$

$$\begin{aligned}
R_1^{(1)} &= - \sum_{i=1}^n \frac{B_1^{(i)(1)} c^{(i)}}{A_1^{(i)(1)} B_2^{(i)(1)} - A_2^{(i)(1)} B_1^{(i)(1)}}, \\
R_2^{(1)} &= \sum_{i=1}^n \frac{A_1^{(i)(1)} c^{(i)}}{A_1^{(i)(1)} B_2^{(i)(1)} - A_2^{(i)(1)} B_1^{(i)(1)}}, \\
R_3^a{}^{(1)} &= \sum_{i=1}^n \frac{(P_1^{(1)} C_{1a}^{(i)} + P_2^{(1)} C_{2a}^{(i)}) B_1^{(i)(1)} c^{(i)}}{A_1^{(i)(1)} B_2^{(i)(1)} - A_2^{(i)(1)} B_1^{(i)(1)}} - \sum_{i=1}^n \frac{(P_1^{(1)} C_{6a}^{(i)} + P_2^{(1)} C_{2a}^{(i)}) A_1^{(i)(1)} c^{(i)}}{A_1^{(i)(1)} B_2^{(i)(1)} - A_2^{(i)(1)} B_1^{(i)(1)}} \tag{B.18}
\end{aligned}$$

$$\begin{aligned}
\bar{\lambda}_1^{(1)} &= \frac{K_3^{(1)} M_2^{(1)} - K_2^{(1)} M_3^{(1)}}{K_1^{(1)} M_2^{(1)} - K_2^{(1)} M_1^{(1)}} \\
\bar{\lambda}_2^{(1)} &= \frac{K_1^{(1)} M_3^{(1)} - K_3^{(1)} M_1^{(1)}}{K_1^{(1)} M_2^{(1)} - K_2^{(1)} M_1^{(1)}} \\
\bar{\lambda}_3^{(1)} &= \frac{\sum_{i=1}^n \frac{D_2^{(i)(1)} c^{(i)}}{D_1^{(i)(1)}}}{\sum_{i=1}^n \frac{c^{(i)}}{D_1^{(i)(1)}}} \tag{B.19}
\end{aligned}$$

where

$$\begin{aligned}
K_1^{(1)} &= \sum_{i=1}^n \frac{B_2^{(i) (1)} c^{(i)}}{A_1^{(i) (1)} B_2^{(i) (1)} - A_2^{(i) (1)} B_1^{(i) (1)}}, \\
K_2^{(1)} &= - \sum_{i=1}^n \frac{A_2^{(i) (1)} c^{(i)}}{A_1^{(i) (1)} B_2^{(i) (1)} - A_2^{(i) (1)} B_1^{(i) (1)}}, \\
K_3^{(1)} &= \sum_{i=1}^n \frac{({}_2^{(i) (1)} A_3^{(i) (1)} - A_2^{(i) (1)} B_3^{(i) (1)}) c^{(i)}}{A_1^{(i) (1)} B_2^{(i) (1)} - A_2^{(i) (1)} B_1^{(i) (1)}}, \\
M_1^{(1)} &= - \sum_{i=1}^n \frac{B_1^{(i) (1)} c^{(i)}}{A_1^{(i) (1)} B_2^{(i) (1)} - A_2^{(i) (1)} B_1^{(i) (1)}}, \\
M_2^{(1)} &= \sum_{i=1}^n \frac{A_1^{(i) (1)} c^{(i)}}{A_1^{(i) (1)} B_2^{(i) (1)} - A_2^{(i) (1)} B_1^{(i) (1)}}, \\
M_3^{(1)} &= \sum_{i=1}^n \frac{(A_1^{(i) (1)} B_3^{(i) (1)} - B_1^{(i) (1)} A_3^{(i) (1)}) c^{(i)}}{A_1^{(i) (1)} B_2^{(i) (1)} - A_2^{(i) (1)} B_1^{(i) (1)}}.
\end{aligned} \tag{B.20}$$

$$\begin{aligned}
\tilde{\lambda}_1^{(1)} &= \frac{\sum_{i=1}^n \frac{F_1^{(i) (1)} c^{(i)}}{F_0^{(i) (1)}}}{\sum_{i=1}^n \frac{c^{(i)}}{F_0^{(i) (1)}}}, \\
\tilde{\lambda}_2^{(1)} &= \frac{\sum_{i=1}^n \frac{F_2^{(i) (1)} c^{(i)}}{F_0^{(i) (1)}}}{\sum_{i=1}^n \frac{c^{(i)}}{F_0^{(i) (1)}}}, \\
\tilde{\lambda}_3^{(1)} &= \frac{\sum_{i=1}^n \frac{F_3^{(i) (1)} c^{(i)}}{F_0^{(i) (1)}}}{\sum_{i=1}^n \frac{c^{(i)}}{F_0^{(i) (1)}}}.
\end{aligned} \tag{B.21}$$

From the 2nd step of homogenization

$$\begin{aligned}
\lambda_1^a{}^{(2)} &= P_2^{(2)} \frac{\left(C_{6\alpha}^{eff(1)(i)} \sum_{i=1}^n \frac{c^{(i)} C_{22}^{eff(1)(i)}}{\Pi^{(i)}} - C_{2\alpha}^{eff(1)(i)} \sum_{i=1}^n \frac{c^{(i)} C_{62}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(\sum_{i=1}^n \frac{c^{(i)} C_{66}^{eff(1)(i)}}{\Pi^{(i)}} \right)}{\left(\sum_{i=1}^n \frac{c^{(i)} C_{22}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(\sum_{i=1}^n \frac{c^{(i)} C_{66}^{eff(1)(i)}}{\Pi^{(i)}} \right) - \left(- \sum_{i=1}^n \frac{c^{(i)} C_{26}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(- \sum_{i=1}^n \frac{c^{(i)} C_{62}^{eff(1)(i)}}{\Pi^{(i)}} \right)} \\
&\quad + P_2^{(2)} \frac{- \left(C_{6\alpha}^{eff(1)(i)} \sum_{i=1}^n \frac{c^{(i)} C_{26}^{eff(1)(i)}}{\Pi^{(i)}} + C_{2\alpha}^{eff(1)(i)} \sum_{i=1}^n \frac{c^{(i)} C_{62}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(\sum_{i=1}^n \frac{c^{(i)} C_{62}^{eff(1)(i)}}{\Pi^{(i)}} \right)}{\left(\sum_{i=1}^n \frac{c^{(i)} C_{22}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(\sum_{i=1}^n \frac{c^{(i)} C_{66}^{eff(1)(i)}}{\Pi^{(i)}} \right) - \left(- \sum_{i=1}^n \frac{c^{(i)} C_{26}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(- \sum_{i=1}^n \frac{c^{(i)} C_{62}^{eff(1)(i)}}{\Pi^{(i)}} \right)}, \\
\lambda_2^a{}^{(2)} &= P_2^{(2)} \frac{\left(-C_{6\alpha}^{eff(1)(i)} \sum_{i=1}^n \frac{c^{(i)} C_{26}^{eff(1)(i)}}{\Pi^{(i)}} + C_{2\alpha}^{eff(1)(i)} \sum_{i=1}^n \frac{c^{(i)} C_{62}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(\sum_{i=1}^n \frac{c^{(i)} C_{22}^{eff(1)(i)}}{\Pi^{(i)}} \right)}{\left(\sum_{i=1}^n \frac{c^{(i)} C_{22}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(\sum_{i=1}^n \frac{c^{(i)} C_{66}^{eff(1)(i)}}{\Pi^{(i)}} \right) - \left(- \sum_{i=1}^n \frac{c^{(i)} C_{26}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(- \sum_{i=1}^n \frac{c^{(i)} C_{62}^{eff(1)(i)}}{\Pi^{(i)}} \right)} \\
&\quad - P_2^{(2)} \frac{\left(C_{6\alpha}^{eff(1)(i)} \sum_{i=1}^n \frac{c^{(i)} C_{22}^{eff(1)(i)}}{\Pi^{(i)}} - C_{2\alpha}^{eff(1)(i)} \sum_{i=1}^n \frac{c^{(i)} C_{62}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(\sum_{i=1}^n \frac{c^{(i)} C_{26}^{eff(1)(i)}}{\Pi^{(i)}} \right)}{\left(\sum_{i=1}^n \frac{c^{(i)} C_{22}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(\sum_{i=1}^n \frac{c^{(i)} C_{66}^{eff(1)(i)}}{\Pi^{(i)}} \right) - \left(- \sum_{i=1}^n \frac{c^{(i)} C_{26}^{eff(1)(i)}}{\Pi^{(i)}} \right) \left(- \sum_{i=1}^n \frac{c^{(i)} C_{62}^{eff(1)(i)}}{\Pi^{(i)}} \right)}, \\
\lambda_3^a{}^{(2)} &= P_2^{(2)} \frac{\sum_{i=1}^n \frac{c^{(i)} C_{4\alpha}^{eff(1)(i)}}{C_{44}^{eff(1)(i)}}}{\sum_{i=1}^n \frac{c^{(i)}}{C_{44}^{eff(1)(i)}}},
\end{aligned} \tag{B.22}$$

where

$$\Pi^{(i)} = P_2^{(2)} (C_{26}^{eff(1)(i)} C_{62}^{eff(1)(i)} - C_{66}^{eff(1)(i)} C_{22}^{eff(1)(i)})$$

$$\begin{aligned}
\bar{\lambda}_1^{(2)} &= \frac{K_3^{(2)} M_2^{(2)} - K_2^{(2)} M_3^{(2)}}{K_1^{(2)} M_2^{(2)} - K_2^{(2)} M_1^{(2)}} \\
\bar{\lambda}_2^{(2)} &= \frac{K_1^{(2)} M_3^{(2)} - K_3^{(2)} M_1^{(2)}}{K_1^{(2)} M_2^{(2)} - K_2^{(2)} M_1^{(2)}} \\
\bar{\lambda}_3^{(2)} &= \frac{\sum_{i=1}^n \frac{D_2^{(i)(2)} c^{(i)}}{D_1^{(i)(1)}}}{\sum_{i=1}^n \frac{c^{(i)}}{D_1^{(i)(2)}}}
\end{aligned} \tag{B.23}$$

where

$$\begin{aligned}
K_1^{(2)} &= \sum_{i=1}^n \frac{B_2^{(i) (2)} c^{(i)}}{A_1^{(i) (2)} B_2^{(i) (2)} - A_2^{(i) (2)} B_1^{(i) (2)}}, \\
K_2^{(2)} &= - \sum_{i=1}^n \frac{A_2^{(i) (2)} c^{(i)}}{A_1^{(i) (2)} B_2^{(i) (2)} - A_2^{(i) (2)} B_1^{(i) (2)}}, \\
K_3^{(2)} &= \sum_{i=1}^n \frac{(B_2^{(i) (2)} A_3^{(i) (2)} - A_2^{(i) (2)} B_3^{(i) (2)}) c^{(i)}}{A_1^{(i) (2)} B_2^{(i) (2)} - A_2^{(i) (2)} B_1^{(i) (2)}}, \\
M_1^{(2)} &= - \sum_{i=1}^n \frac{B_1^{(i) (2)} c^{(i)}}{A_1^{(i) (2)} B_2^{(i) (2)} - A_2^{(i) (2)} B_1^{(i) (2)}}, \\
M_2^{(2)} &= \sum_{i=1}^n \frac{A_1^{(i) (2)} c^{(i)}}{A_1^{(i) (2)} B_2^{(i) (2)} - A_2^{(i) (2)} B_1^{(i) (2)}}, \\
M_3^{(2)} &= \sum_{i=1}^n \frac{(A_1^{(i) (2)} B_3^{(i) (2)} - B_1^{(i) (2)} A_3^{(i) (2)}) c^{(i)}}{A_1^{(i) (2)} B_2^{(i) (2)} - A_2^{(i) (2)} B_1^{(i) (2)}}.
\end{aligned} \tag{B.24}$$

$$\begin{aligned}
\tilde{\lambda}_1^{(2)} &= \frac{\sum_{i=1}^n \frac{P_2^{(2)} \kappa_{21}^{eff (1) (i)} c^{(i)}}{P_2^{(2)} \kappa_{22}^{eff (1) (i)} P_2^{(2)}}}{\sum_{i=1}^n \frac{c^{(i)}}{P_2^{(2)} \kappa_{22}^{eff (1) (i)} P^{(2)}}}, \\
\tilde{\lambda}_2^{(2)} &= \frac{\sum_{i=1}^n \frac{P_2^{(2)} \kappa_{22}^{eff (1) (i)} c^{(i)}}{P_2^{(2)} \kappa_{22}^{eff (1) (i)} P_2^{(2)}}}{\sum_{i=1}^n \frac{c^{(i)}}{P_2^{(2)} \kappa_{22}^{eff (1) (i)} P^{(2)}}}, \\
\tilde{\lambda}_3^{(2)} &= \frac{\sum_{i=1}^n \frac{P_2^{(2)} \kappa_{23}^{eff (1) (i)} c^{(i)}}{P_2^{(2)} \kappa_{22}^{eff (1) (i)} P_2^{(2)}}}{\sum_{i=1}^n \frac{c^{(i)}}{P_2^{(2)} \kappa_{22}^{eff (1) (i)} P^{(2)}}}.
\end{aligned} \tag{B.25}$$

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