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Mohammad VAKILINEJAD, Aurélien GROLET, Olivier THOMAS - A comparison of robustness and performance of linear and nonlinear Lanchester dampers - Nonlinear Dynamics - Vol. 100, n°1, p.269-287 - 2020

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A comparison of robustness and performance of linear and nonlinear Lanchester dampers

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Abstract In this paper, we study and compare performance and robustness of linear and nonlinear Lanchester dampers. The linear Lanchester damper consists of a small mass attached to a primary system through a linear dashpot, whereas the nonlinear Lanchester damper is linked to the primary mass through dry friction forces. In each case, we propose a semi-analytical method for computing the frequency response, for different values of the design parameters, in order to evaluate the performance and robustness of the two kinds of damper. Overall, it is shown that linear Lanchester dampers perform better than nonlinear damper both in terms of attenuation and robustness. Moreover, the nonlinear frequency response curves, that include the intrinsic non-smooth nature of the friction force, may serve as reference curve for further numerical studies.

Keywords Vibration damping · Lanchester damper · Dry friction · Non-smooth dynamical systems · Semi-analytical method · Performance · Robustness

1 Introduction

In the engineering and industrial world, a lot of systems are subjected to oscillatory forces which in turn give birth to vibrations. Most of the time, those vibrations

are an inconvenience and one often wants to reduce the amplitude of vibration to a minimum. Several strategies (active or passive) can be used to suppress or at least reduce the vibration amplitude.

Active methods contain sensors, actuators and control units and require energy sources. These methods possess excellent properties and efficiencies, but involve complexities in the design of sensors and actuators (piezoelectric, electromagnetic, hydraulic...) as well as in the controllers [1], require energy supply and may be unstable, which may not be suitable for many applications. Passive or semi passive techniques such as electromechanical shunts share the same features with the advantage of being intrinsically passive most of the time [2–4].

Passive methods, on the other hand, are composed of basic mechanical elements. They are designed to affect the vibration behavior of a system by either changing the key overall structural properties such as resonance / antiresonance frequencies or by adding auxiliary energy dissipation elements. Viscoelastic elements [5,6], tuned mass dampers [7] and Lanchester dampers [8] are among the most known passive methods.

Tuned mass damper has a wide range of application. They consist of a small mass being attached to the primary system through well designed stiffness and viscous damper. Several tuning strategies are at hand ([7,9]) to find optimal values for the stiffness and damping element of the absorber. For rotating machineries, analogous devices such as pendulum absorbers

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tuned on a particular excitation frequency can also be used [10, 11]. Tuned mass damper performs well at the design point but are not very robust, and linear Lanchester damper appears to be superior with relation to robustness. The same results hold for their electromechanical analogs [3, 12].

A linear Lanchester damper is simply a tuned mass damper without the stiffness, i.e., it consists of a small mass linked to the primary structure only through a viscous dashpot [13]. In application, it is usually used for rotating systems (e.g., thermal engines), where it consists of a flywheel, generally shaped as a ring, free to rotate within a casing filled with a fluid with high viscosity, for example, a silicon-based oil [14]. However, due to inconveniences regarding maintenance and sealing, another type of damper, which has been proposed by Lanchester in [15], is used as an alternative in many applications. The latter uses dry friction forces, instead of viscous effects, to dissipate energy and thus reduce vibration levels.

The use of friction force to reduce vibration level is well established, for example, in turbo machinery, where compressor or turbine blades are linked to the disk through dovetail joints which generates friction [16]. In the case of blisks (monobloc bladed disk), a friction ring can be used to reduce the vibration amplitude [17]. Friction rings, inserted in special grooves in train wheels, are also used to reduce the railway squeal noise [18, 19]. In the remaining of the paper, the Lanchester damper with viscous effect will be referred to as a linear Lanchester damper, and the absorber based on dry friction force will be referred to as a nonlinear Lanchester damper, due to the nonlinear non-smooth nature of the Coulomb friction.

Historically, the case of dry friction seems to have been studied before the case of linear viscous damping. Its effect on the motion of a single degree of freedom system has been studied in 1931 by Den Hartog [20]. Some years before, the same author considered nonlinear Lanchester dampers including a dry friction element, with a fairly thorough work [21]. Due to the lack of modern computation and sensor devices, the authors had to involve simplifying assumptions and their contribution and results were pioneering for long. Their simplifying assumptions include constant phase difference of 90° between the input torque and the primary system displacement, no counter effect of the damper-flywheels on the motion profile in the steady state situation and more impor-

tantly, lack of damping effect in the primary system. More recently, the results presented in [21] were reconsidered by removing assumptions over the phase difference between the input torque and system displacement and pure sinusoidal motion profile for the primary system by Ye in [22]. In their work, they showed that for an undamped primary system, the results derived from the energy approach involving all the simplifying assumptions by Den Hartog [21] were close enough to the exact values. In parallel, the case of the Lanchester damper with a linear viscous element, more simple because of its pure linear transfer function, has been considered and optimized by several works [13, 23, 24].

In this paper, we aim to compare the two kinds of Lanchester absorbers (linear and nonlinear). In Sect. 2, a linear Lanchester damper is considered. We first propose an analytical approximation of the attenuation, which is used to derive an approximation of the optimal design parameters for the absorber. Then, those results are validated using a numerical approach allowing to find the “exact” optimal value for the design parameters. The section ends by the study of the attenuation and robustness of such a linear Lanchester absorber. Section 3 is dedicated to the study of a nonlinear Lanchester absorber. We use a semi-analytical approach similar to the one proposed in [20] to compute the frequency response of the system. Then, the optimal design parameters are obtained through numerical simulation. Finally, the attenuation and robustness of nonlinear damper are studied. Section 4 is devoted to the comparison between the two kinds of dampers. The paper ends with some concluding remarks.

2 Linear Lanchester damper

In this part, one focuses on a primary structure coupled to a linear Lanchester damper. A single mode approximation is considered for the primary structure so that it can be represented by a single degree of freedom with modal characteristics M , k and c_1 [25]. In order to simplify the presentation, a translational system is considered here. The overall schematic of a such a system is shown in Fig. 1. The characteristics of the absorber device are m and c_2 .

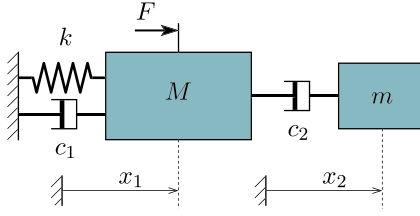


Fig. 1 Schematics of a linear Lanchester absorber connected to a primary system of mass M

2.1 Governing equations

Using Newton's law, one can derive the set of equations governing the motion of the system in Fig. 1, given as:

$$M\ddot{x}_1 + c_1\dot{x}_1 + kx_1 - c_2(\dot{x}_2 - \dot{x}_1) = F(t), \quad (1a)$$

$$m\ddot{x}_2 - c_2(\dot{x}_1 - \dot{x}_2) = 0. \quad (1b)$$

The relative displacement x_d between the absorber and the primary structure is defined as:

$$x_d = x_2 - x_1.$$

Using the relative displacement, Eqs. (1a) and (1b) can be rewritten as:

$$(1 + \mu)\ddot{x}_1 + \mu\ddot{x}_d + 2\xi\omega_1\dot{x}_1 + \omega_1^2x_1 = \frac{F(t)}{M}, \quad (2a)$$

$$\ddot{x}_1 + \ddot{x}_d + \zeta\dot{x}_d = 0, \quad (2b)$$

where the new parameters ω_1 , ξ , ζ and μ are given by:

$$\omega_1 = \sqrt{\frac{k}{M}}, \quad \xi = \frac{c_1}{2\sqrt{kM}}, \quad \zeta = \frac{c_2}{m}, \quad \mu = \frac{m}{M}. \quad (3)$$

Parameters ω_1 , ξ , μ and ζ are, respectively, the natural frequency and the damping ratio of the primary system, the mass ratio and damping coefficient of the linear Lanchester absorber.

Finally, we consider a harmonic excitation $F(t) = F \sin(\Omega t)$, we introduce a non-dimensional time \bar{t} and a non-dimensional displacements \bar{x}_i defined as follows (for $i = 1, 2$):

$$\bar{t} = \omega_1 t, \quad \bar{x}_i = \frac{kx_i}{F}. \quad (4)$$

Substituting the previous parameters into the equation of motion results in the following non-dimensional form for the equation of motion:

$$(1 + \mu)\ddot{\bar{x}}_1 + \mu\ddot{\bar{x}}_d + 2\xi\dot{\bar{x}}_1 + \bar{x}_1 = \sin(\omega\bar{t}), \quad (5a)$$

$$\ddot{\bar{x}}_1 + \ddot{\bar{x}}_d + \lambda\dot{\bar{x}}_d = 0, \quad (5b)$$

with ω being the non-dimensional excitation frequency and λ being the non-dimensional damping coefficient of the absorber, defined as follows:

$$\omega = \frac{\Omega}{\omega_1}, \quad \lambda = \frac{\zeta}{\omega_1} = \frac{c_2}{m\omega_1}. \quad (6)$$

The non-dimensional Eqs. (5a) and (5b) show that there is only three independent design parameters (μ , λ and ξ). Applying Fourier transform to Eqs. (5a) and (5b) results in the definition of frequency response function (FRF) H (between the displacement of the primary structure and the excitation) under non-dimensional form, given as:

$$H(\omega) = \frac{\hat{\bar{x}}_1(\omega)}{1} = \frac{\lambda + i\omega}{\lambda - \omega^2(2\xi + \lambda(1 + \mu)) + i\omega(1 + 2\xi\lambda - \omega^2)}, \quad (7)$$

where $\hat{o}(\omega)$ is the Fourier transform of $o(t)$ and $i^2 = -1$.

As an example, the surface representing the modulus $|H(\omega)|$ as a function of the frequency for different damping values of the absorber is shown in Fig. 2. One can see that for every value of λ (damping), there is a corresponding frequency for which $|H|$ is maximum (resonance point). One can also see that the maximum of the FRF have a minimum along the λ axis. In other words, there exists an optimal damping ratio (λ_{opt}) for which the resonance amplitude of the FRF is minimum (among all other possible FRF). This value creates a saddle point on the $|H(\omega)|$ surface.

2.2 Attenuation of the linear Lanchester damper

Let us start by introducing our efficiency metric. In the remaining of this paper, in the same manner than in [3],

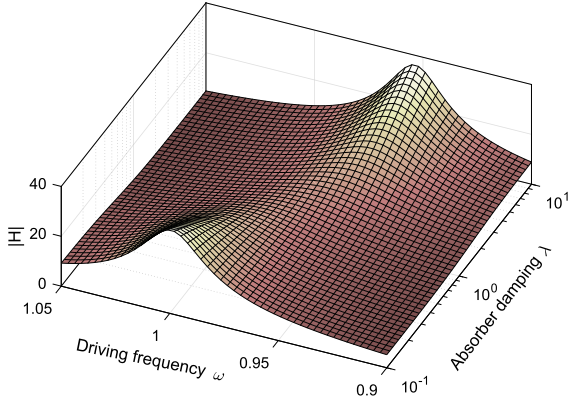


Fig. 2 Surface of modulus $|H(\omega)|$ for a primary system with parameters $\xi = 0.01$ and $\mu = 0.1$

the efficiency of the dampers will be characterized by a quantity referred to as the attenuation (in dB), defined as the ratio of the maximum amplitude of the FRF of a system without damper ($\lambda = 0$) over the maximum amplitude of the FRF of a system with optimal damper ($\lambda = \lambda_{\text{opt}}$):

$$A_{\text{dB}} = 20 \log \left[\frac{\max_{\omega} (|H(\omega)|_{\lambda=0})}{\max_{\omega} (|H(\omega)|_{\lambda=\lambda_{\text{opt}}})} \right]. \quad (8)$$

A graphical interpretation of A_{dB} is depicted on the right hand side of Fig. 3.

2.2.1 Analytical approximation of the attenuation A_{dB}

For a given mass ratio μ , the FRF curves of x_1 are shown in Fig. 3 for different values of λ . When there is no damping for the primary system ($\xi = 0$), one observes the remarkable property that all the FRF curves go through one particular point (denoted F on Fig. 3) [13].

To obtain an approximation of A_{dB} , the first step is to find the crossing frequency ω_c (corresponding to the abscissa of point F on Fig. 3). For this, one can use the two FRF related to $\lambda = 0$ (i.e., no absorber) and $\lambda = \infty$ (i.e., absorber stuck to the primary mass), the frequency ω_c being defined as:

$$|H(\omega_c)|_{\lambda=0} = |H(\omega_c)|_{\lambda=\infty}. \quad (9)$$

Using Eq. (7) and solving the previous equation for ω_c gives:

$$\omega_c = \sqrt{\frac{2}{2 + \mu}}. \quad (10)$$

The second step in deriving an expression for A_{dB} is to find the optimal value of λ . When $\xi = 0$, the optimal value of λ is the one for which the maximum of the FRF happens for $\omega = \omega_c$ (i.e the maximum of the FRF is located exactly at point F). This can be translated into the following condition:

$$\left. \frac{\partial |H(\omega)|}{\partial \omega} \right|_{\omega=\omega_c} = 0. \quad (11)$$

Solving the previous equation for λ gives an approximation for the optimal damping value (when $\xi = 0$):

$$\lambda_{\text{est}} = \sqrt{\frac{2}{(1 + \mu)(2 + \mu)}}, \quad (12)$$

which is in agreement with the results presented in [13] and [23].

To compute A_{dB} in the general case ($\xi \neq 0$), we will assume that the optimal value of λ given in Eq. (12) is still valid even if $\xi \neq 0$. Also, we assume that the maximum of the related FRF still happens for $\omega = \omega_c$. Thus, the term $\max_{\omega} (|H(\omega)|_{\lambda=\lambda_{\text{opt}}})$ in Eq. (8) is approximated by $|H(\omega_c)|_{\lambda=\lambda_{\text{est}}}$. Substituting the results of Eqs. (10) and (12) into Eq. (7), one gets:

$$\begin{aligned} |H(\omega_c)|_{\lambda} &= \lambda_{\text{est}}^2 \\ &= \frac{(2 + \mu)^{5/2}}{8\sqrt{2}\mu\xi\sqrt{(1 + \mu)} + 8\xi^2(2 + \mu)^{3/2} + \mu^2\sqrt{2 + \mu}}. \end{aligned} \quad (13)$$

When $\lambda = 0$ and $\xi \leq \sqrt{2}/2$, Eq. (7) gives the maximum amplitude of the response (at resonance) of a single degree of freedom with damping and without any additional mass (no absorber):

$$\max_{\omega} (|H(\omega)|_{\lambda=0}^2) = \frac{1}{4\xi^2(1 - \xi^2)}. \quad (14)$$

Using Eqs. (13) and (14), an approximation of the attenuation A_{dB} is finally given by:

$$\begin{aligned} A_{\text{dB}} &\approx 10 \log \\ &\frac{8\sqrt{2}\mu\xi\sqrt{(1 + \mu)} + 8\xi^2(2 + \mu)^{3/2} + \mu^2\sqrt{2 + \mu}}{4\xi^2(1 - \xi^2)(2 + \mu)^{5/2}}. \end{aligned} \quad (15)$$

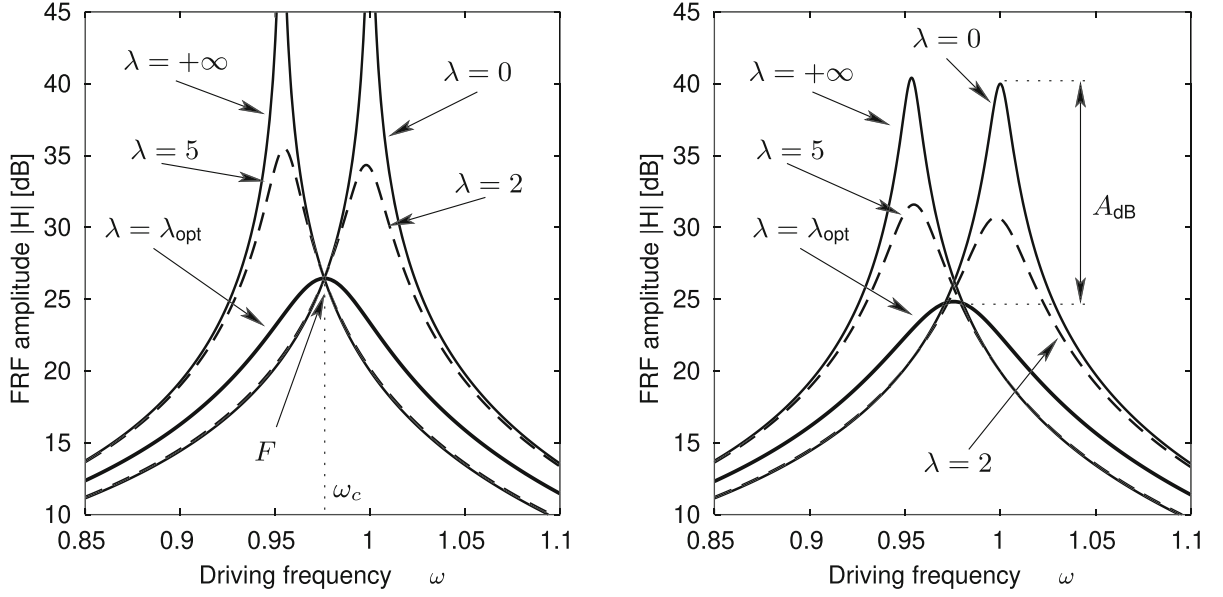


Fig. 3 Example of FRF for an undamped primary system (left, $\xi = 0$) and for a damped primary system (right, $\xi = 0.01$). In the undamped case (left panel), point F represents the common point belonging to all FRF

2.2.2 Direct numerical method for computing A_{dB}

In the previous section, we derived an approximated expression λ_{est} for the optimal design parameter λ_{opt} . Another way of finding the optimal parameter is simply to find the coordinates of the saddle point of the surface response of the FRF (see Fig. 2). Those coordinates can be obtained by solving the following two equations for ω and λ :

$$\frac{\partial |H|}{\partial \omega} = 0, \quad \frac{\partial |H|}{\partial \lambda} = 0. \quad (16)$$

Computing the derivatives in Eq. (16) leads to the following equations:

$$2\omega^6 + A\omega^4 + B\omega^2 + C = 0, \quad (17)$$

$$D\lambda^2 + E\lambda - F = 0, \quad (18)$$

with:

$$A = ((1 + \mu)^2 + 3)\lambda^2 + 4\xi\mu\lambda + 2(2\xi^2 - 1),$$

$$D = 2\xi,$$

$$B = 2(1 + \mu)^2\lambda^4 + 8\xi\mu\lambda^3 + 4(2\xi^2 - 1)\lambda^2,$$

$$E = -2(2 + \mu)\omega^2 + 2,$$

$$C = 2(2\xi^2 - (1 + \mu))\lambda^4,$$

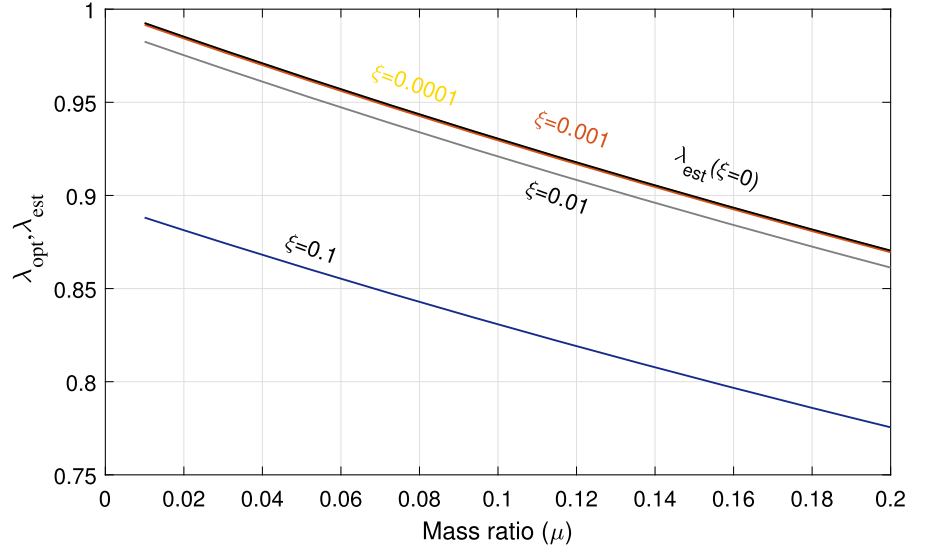
$$F = 2\xi\omega^2.$$

The system of Eqs. (17–18) can be solved numerically using classical root finding algorithm (e.g., Newton–Raphson algorithm) to yield the optimal values of the damping coefficient λ_{opt} . Figure 4 depicts λ_{opt} and λ_{est} as function of the mass ratio for different values of ξ . We recall that the value of λ_{est} is independent of the parameter ξ ; therefore, there is only one curve for different values of the primary damping ratio ξ . Two important conclusions are drawn from Fig. 4. First, one can see that the approximated method for the design parameter λ_{est} , presented in the previous section, is reliable, especially for low primary damping (ξ small). Second, using a first-order Taylor expansion of Eq. (12), one obtains an approximation of the optimal parameter as a function of the mass ratio μ given by:

$$\lambda_{est} \approx 1 - \frac{3}{4}\mu \quad (19)$$

In addition, a similar first-order analysis can be given for λ_{opt} based on the results of Fig. 5. When $\xi \in [0, 0.1]$ and when $\mu \in [0, 0.2]$, the parameter λ_{opt} can be approximated (at first order in (ξ, μ) , within 2% of accuracy) by the following:

Fig. 4 Values of estimated damping ratio λ_{opt} and optimal damping ratio λ_{est} as a function of the mass ratio μ for different primary damping ratio ξ [see Eq. (3)]



$$\lambda_{\text{est}} \approx 1 - \frac{3}{4}\mu - \xi \quad (20)$$

Figure 5 depicts the modulus of the FRF $|H(\omega)|$ for several values of λ and for different damping values of the primary system ξ . One sees that the solution to Eqs. (17–18) actually provides an optimal value for the parameter λ_{opt} , since the associated FRF (purple curve in Fig. 5) has the lowest maximum amplitude.

Figure 6 depicts the comparison between the exact value of A_{dB} , computed by the numerical method, and its estimated value obtained in the previous section. It can be seen that the analytical approximation of A_{dB} in Eq. (12) is accurate for all values of ξ up to at least $\xi = 0.1$.

2.3 Robustness of the linear damper

In order to study the robustness of the absorber, we define another property, denoted A_{dB}^* , which is essentially the same as A_{dB} [see Eq. (8)] except that it is not computed necessarily with the optimal value of λ . Figure 7 shows the value of A_{dB}^* for a reasonable interval of λ around the optimum point λ_{opt} . For a given mass ratio, the changes in A_{dB}^* are bigger for systems having low primary damping ratio. Also, for fixed primary damping, system with lower mass ratios has smaller changes in A_{dB} .

Properties of the viscous element in the system may be subjected to change during its lifetime. However, referring to Fig. 8, one sees that a 20% variation of the

λ parameter around its optimal values results in an attenuation decrease of about 2% in the worst case (for $\xi = 10^{-4}$). In other cases ($\xi = 10^{-3}, 10^{-2}, 10^{-1}$), the attenuation drop is less than 0.85%. Therefore, one can consider that small changes in λ will not cause any dramatic decrease in the performance of damper, which can therefore be considered as robust.

3 Nonlinear Lanchester damper

In this section, we consider a nonlinear Lanchester absorber which is composed of an additional mass connected to the main structure with dry friction force. As before, the primary system is a mass-spring-viscous damper system which is connected to the smaller mass which now slides on the surface of the primary mass (see Fig. 9). Due to relative displacement, friction force will dissipate energy from the system and reduce the resonance amplitude. In the following sections, we will investigate the efficiency of such nonlinear vibration dampers.

3.1 Equations of motion

The equation of motion of the system depicted in Fig. 9 can be obtained by applying Newton's law, which results in the following:

$$M\ddot{x}_1 + c_1\dot{x}_1 + kx_1 + f_c = F \sin(\Omega t), \quad (21a)$$

$$m\ddot{x}_2 - f_c = 0, \quad (21b)$$

Fig. 5 Frequency response function of the primary mass for different values of ξ and λ . **a** $\xi = 0.1$, **b** $\xi = 0.01$, **c** $\xi = 10^{-3}$ and **d** $\xi = 10^{-4}$

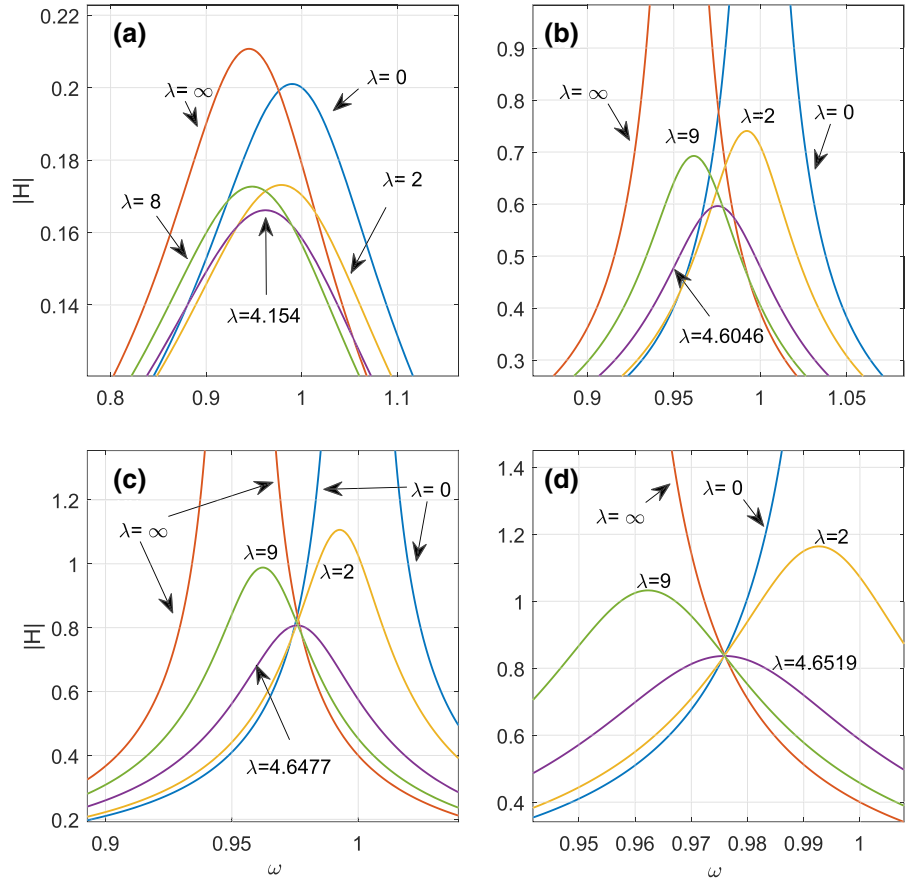
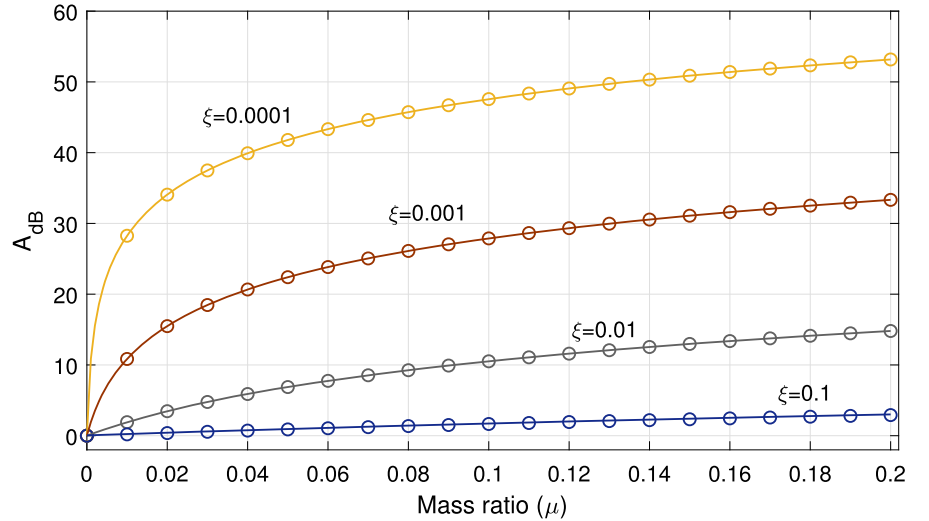


Fig. 6 Comparison between numerical and analytical values of A_{dB} as a function of mass ratio (μ) for several values of ξ . Continuous lines (—) relate to the numerical method and circles (o) relate to the analytical method



where f_c is the Coulomb's dry friction force between the two masses, defined as function of the relative velocity ($\dot{x}_d = \dot{x}_2 - \dot{x}_1$):

$$\begin{cases} f_c = -F_c & \text{if } \dot{x}_d > 0 \\ f_c = F_c & \text{if } \dot{x}_d < 0 \\ f_c \in [-F_c, F_c] & \text{if } \dot{x}_d = 0 \end{cases} \quad (22)$$

Fig. 7 A_{dB}^* as function of deviation of the design parameter from its optimal value (λ/λ_{opt}) for several values of ξ and μ . **a** $\xi = 0.1$, **b** $\xi = 0.01$, **c** $\xi = 10^{-3}$ and **d** $\xi = 10^{-4}$

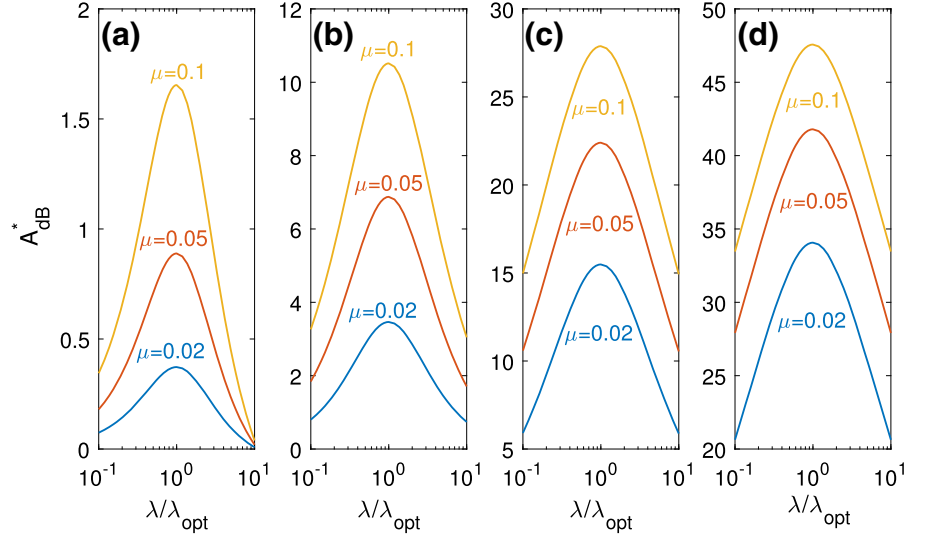


Fig. 8 $A_{dB}^* - A_{dB}$ as function of deviation of λ_{opt} for $\mu = 0.1$ and for several values of ξ . **a** $\xi = 0.1$, **b** $\xi = 0.01$, **c** $\xi = 10^{-3}$ and **d** $\xi = 10^{-4}$

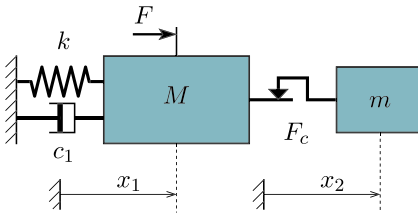
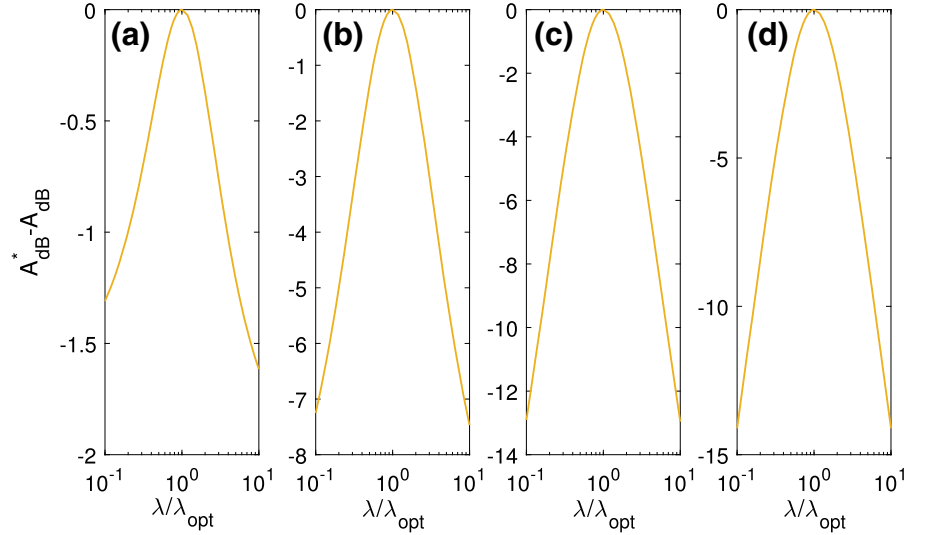


Fig. 9 Schematics of a nonlinear Lanchester absorber attached to a primary system of mass M

The previous nonlinear force can be rewritten shortly using the sign function as $f_c = F_c \text{sign}(\dot{x}_d)$. Using the

same procedure as in Sect. 2, one obtains the equation of motion under non-dimensional form as:

$$\begin{cases} \ddot{\bar{x}}_1 + \mu \ddot{\bar{x}}_2 + 2\xi \dot{\bar{x}}_1 + \bar{x}_1 = \sin(\omega \bar{t}), \\ \mu \ddot{\bar{x}}_2 + \lambda \text{sign}(\dot{\bar{x}}_d) = 0, \end{cases} \quad (23)$$

with:

$$\begin{aligned} \omega &= \frac{\Omega}{\omega_1}, \quad \lambda = \frac{F_c}{F}, \quad a = \frac{F}{k}, \quad \bar{x}_1 = \frac{x_1}{a}, \\ \bar{x}_2 &= \frac{x_2}{a}, \quad \bar{t} = \omega_1 t. \end{aligned} \quad (24)$$

Note that the parameter λ is the nonlinear counterpart of the parameter λ defined for the linear damper, with the difference that it now depends on the amplitude of

excitation force. For brevity sake, we will keep using the notation λ for the nonlinear parameter as well.

3.2 Direct steady state solution

Since the nonlinear force is an odd function of velocity, the response is expected to verify the so called inversion symmetry property (see [26] and “Appendix A”): the second half of the period is the opposite of the first half, i.e., $\forall t \ x(t + \pi/\omega) = -x(t)$. Thus, only half a period will be considered for the study of the steady states, as proposed in [22]. After describing the three types of motion, we will look for transition frequencies from one type of motion to the other. This will allow to compute the frequency response and consequently the optimal design parameter for the nonlinear absorber.

3.2.1 Stick-only response

Here, the damper is fully stuck to the primary structure ($x_2 = x_1, x_d = 0$) and the problem is linear and consists of a single degree of freedom system with a mass of $1 + \mu$. Equation of motion in this response type is given by the following:

$$(1 + \mu)\ddot{x}_1 + 2\xi\dot{x}_1 + \bar{x}_1 = \sin(\omega\bar{t}). \quad (25)$$

The response of the system is then a pure sine function for $x_1(t) = x_2(t)$ with amplitude:

$$\hat{A} = \frac{1}{1 + \mu} \frac{1}{\sqrt{(\hat{\omega}_1^2 - \omega^2)^2 + 4\hat{\xi}^2\hat{\omega}_1^2\omega^2}}. \quad (26)$$

where

$$\hat{\omega}_1 = \sqrt{\frac{1}{1 + \mu}}, \quad \hat{\xi} = \frac{\xi}{\sqrt{1 + \mu}}. \quad (27)$$

$\hat{\omega}_1$ and $\hat{\xi}$ are, respectively, the dimensionless natural frequency and the damping ratio of the system with the two masses fully stuck.

3.2.2 Stick-slip response

Depending on the parameters of the system, mainly if the maximum friction force (F_c) is in the same order

as the excitation force (F) and if the excitation frequency is far from the natural frequency of the primary system, the two masses will both lock and unlock during half a period leading to a stick-slip response. Here, only one stick phase per half-period will be considered. Figure 10 shows the general form of different variables in this response type over one period of excitation.

The beginning of the period is chosen to be the time at which the two masses start to lock ($x_2 = x_1, x_d = 0$). Translating time origin to this instant can be done by adding a (yet unknown) phase ϕ in the forcing term of Eq. (23) which now becomes $\sin(\omega\bar{t} + \phi)$. Locking is possible only when the velocity of both masses is equal. The masses will unlock when the force required to keep them connected reaches the maximum value of friction force (F_c).

Consider T as the unlocking time; then, the motion over one half-period consists of two parts: (i) for $0 < t < T$ the masses are connected and (ii) for $T < t < \frac{\pi}{\Omega}$ the masses move separately. In the first part, the system could be considered as a linear single degree of freedom system excited with a force ($F \sin(\Omega t + \phi)$). In the second part, the motion of M is a result of both the excitation force and the friction force, whereas the dynamic of mass m is only imposed by the friction force. In the following, we will derive the expression for each part of the motion.

Part 1 (Stick): as mentioned before, in this part both masses are locked together and can thus be considered as one ($x_1 = x_2$). The dimensionless equation of motion for this part is given as:

$$(1 + \mu)\ddot{x}_1 + 2\xi\dot{x}_1 + \bar{x}_1 = \sin(\omega\bar{t} + \phi). \quad (28)$$

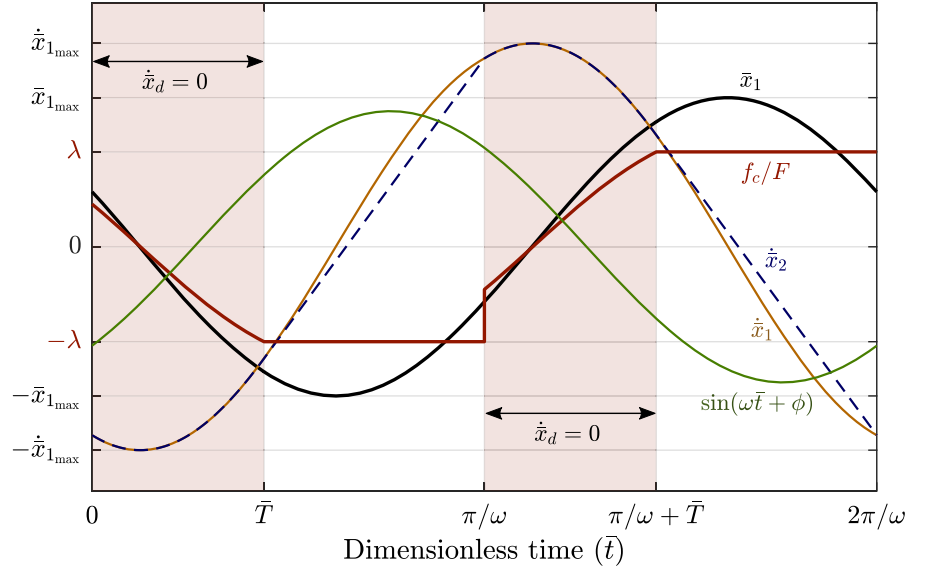
The solution of the previous equation is the sum of a transient response and a steady states response:

$$\begin{aligned} \bar{x}_1(\bar{t}) = & \hat{A} \sin(\omega\bar{t} + \hat{\alpha} + \phi) \\ & + e^{-\hat{\xi}\hat{\omega}_1\bar{t}} [b \sin(\hat{\omega}_d\bar{t}) + a \cos(\hat{\omega}_d\bar{t})], \quad (0 \leq \bar{t} \leq \bar{T}) \end{aligned} \quad (29)$$

where \hat{A} is defined by Eq. (26) and

$$\hat{\omega}_d = \hat{\omega}_1 \sqrt{1 - \hat{\xi}^2}, \quad \hat{\alpha} = -\text{atan} \frac{2\hat{\xi}\hat{\omega}_1\omega}{\hat{\omega}_1^2 - \omega^2}. \quad (30)$$

Fig. 10 Representation and characteristics of a stick-slip response for the two degrees of freedom system of Fig. 9



The constant a and b are obtained by taking into account the initial conditions:

$$\begin{aligned} a &= X_0 - \hat{A} \sin(\hat{\alpha} + \phi), \\ b &= \frac{1}{\omega_d} [V_0 + \hat{\xi} \hat{\omega}_1 (X_0 - \hat{A} \sin(\hat{\alpha} + \phi)) - \hat{A} \cos(\hat{\alpha} + \phi)], \end{aligned} \quad (31)$$

with X_0 and V_0 being $\bar{x}_1(0)$ and $\dot{\bar{x}}_1(0)$, respectively.

Part 2 (Slip): in this part, the two masses move separately. The initial conditions for this part of the motion are the final values of the displacement and the velocity of the stick part (part 1). Let us denote the initial displacement as $X_1 = \bar{x}_1(\bar{T})$ and the initial velocity as $V_1 = \dot{\bar{x}}_1(\bar{T})$.

In the following, we find the motion of each mass. We first consider the motion of the secondary mass m subjected to the following equation of motion:

$$\mu \ddot{\bar{x}}_2 = \lambda, \quad (32)$$

which allows to compute the velocity of the secondary mass directly as (for $\bar{T} \leq \bar{t} \leq \frac{\pi}{\omega}$):

$$\dot{\bar{x}}_2(\bar{t}) = \frac{\lambda}{\mu} (\bar{t} - \bar{T}) + V_1. \quad (33)$$

We now consider the motion of the primary mass M subjected to the following equation of motion:

$$\ddot{\bar{x}}_1 + 2\xi \dot{\bar{x}}_1 + \bar{x}_1 + \lambda = \sin(\omega \bar{t} + \phi). \quad (34)$$

A solution of equation (34) can be expressed as follows for $\bar{T} \leq \bar{t} \leq \frac{\pi}{\omega}$

$$\begin{aligned} \bar{x}_1(\bar{t}) &= A \sin(\omega \bar{t} + \alpha + \phi) - \lambda \\ &\quad + e^{-\xi(\bar{t}-\bar{T})} [d \sin(\omega_d(\bar{t} - \bar{T})) + c \cos(\omega_d(\bar{t} - \bar{T}))], \end{aligned} \quad (35)$$

where

$$A = \frac{1}{\sqrt{(1 - \omega^2)^2 + 4\xi^2\omega^2}}, \quad \alpha = -\tan^{-1} \left(\frac{2\xi\omega}{1 - \omega^2} \right),$$

$$\omega_d = \sqrt{1 - \xi^2}.$$

The constants c and d can be obtained using the final condition of the stick phase:

$$\begin{aligned} c &= X_1 - A \sin(\omega \bar{T} + \alpha + \phi) + \lambda, \\ d &= \frac{1}{\omega_d} [V_1 + \xi(X_1 - A \sin(\omega \bar{T} + \phi + \alpha) + \lambda) - A \cos(\omega \bar{T} + \phi + \alpha)]. \end{aligned} \quad (36)$$

As a result, one sees that there are four unknown parameters in the description of the stick-slip motion: (T, ϕ, X_0, V_0) . These four parameters can be obtained by solving the following set of equations:

$$\mu \ddot{\bar{x}}_1(\bar{T}) = \lambda, \quad (37a)$$

$$\dot{\bar{x}}_1\left(\frac{\pi}{\omega}\right) = -V_0, \quad (37b)$$

$$\dot{\bar{x}}_2\left(\frac{\pi}{\omega}\right) = -V_0, \quad (37c)$$

$$\bar{x}_1\left(\frac{\pi}{\omega}\right) = -X_0. \quad (37d)$$

The above equations are related to the following conditions: (i) the connecting force between two masses should be equal to the maximum friction force at $\bar{t} = \bar{T}$ [Eq. (37a)], (ii) and (iii) the velocity of both masses should be equal and equal to $-V_0$ at $\bar{t} = \frac{\pi}{\omega}$ [Eqs. (37b) and (37c)], (iv) the displacement of mass M should be equal to $-X_0$ at $\bar{t} = \frac{\pi}{\omega}$ [Eq. (37d)]. Solving this set of equations allows to find the parameters (T, ϕ, X_0, V_0) and to reconstruct a stick-slip motion of over a period. This set of nonlinear equations is solved using iterative algorithms provided by `fsolve` function in Matlab software.

3.2.3 Slip-only response

Here, we suppose that the two masses will not lock to each other during the period, as depicted on Fig. 11.

The expression for the slip-only solution can be obtained as a particular case of stick-slip response studied previously. Indeed, the slip motion is similar to the second part of the stick-slip response in Eq. (35). The only difference would be to set the value of T to zero ($T = 0$).

The equations to be solved to find the three unknown parameters (ϕ, X_0 and V_0) in this response type are of the same type as in the stick-slip situation except that one have to be removed. The equation to be kept is Eqs. (37b), (37c) and (37d).

As the main objective is to observe the amplitude of the frequency response over a frequency interval around the resonance, the computation is carried out sequentially in increasing order of frequency with a fixed frequency step. At each point, the set of solutions is solved and the results are then used as an initial guess for the next step. For the initial point of the frequency response, it can be obtained using a linear computation (for the fully stick case, away from the resonance) or it can be found using a time integration algorithm (e.g., Runge-Kutta).

3.2.4 Switching points

Now that the different types of steady state motion have been described, it is important to find out how the change occurs between one type to another when the excitation frequency changes (see, e.g., Fig. 12).

For very low frequencies, the two masses are connected to each other ($x_1 = x_2$), acting as a single mass up to a point where the required connecting force

between them is equal to the maximum available friction force. Following Eqs (21b) and (23), it can be written:

$$m\ddot{x}_2 = F_c \Rightarrow \mu\ddot{x}_2 = \lambda. \quad (38)$$

Since the system acts as a one degree of freedom linear system solution of Eq. (25), $\bar{x}_2 = \bar{x}_1$ is a pure sine function with amplitude \hat{A} defined by Eq. (26). Consequently, at the switching point, one has:

$$\mu\omega^2\hat{A} = \lambda. \quad (39)$$

The above equation is a nonlinear equation w.r.t the excitation frequency ω . The first positive root of this equation corresponds to the transition point between stick and stick-slip motion, and it can be obtained using numerical root finding algorithm.

When the excitation frequency increases, another transition point can appear corresponding to the transition between stick-slip and fully slipping motion. This transition happens when the solution of Eqs. (37a)–(37d) yield negative value for the variable \bar{T} . Note that this transition may not exists, particularly for systems with high value of λ .

When the excitation frequency increases even more, the transitions happen in reversed order (i.e., from fully slipping to stick-slip motion and from stick-slip to fully stick motion). The transition from fully slipping to stick-slip happens when the solution of Eqs. (37a)–(37d) corresponds to a velocity which is not always negative in the first half-period, and thus out of the hypothesis of the previous section [According to Eqs. (37b) and (37c), the final value of the velocity in both masses must be the opposite value of their initial value in a half-period]. From this frequency on, the motion is under stick-slip form. This stick-slip motion will be valid until the excitation frequency reaches the maximum positive root of Eq. (39). After this point, the two masses get fully stuck again.

3.2.5 Frequency response plot

Figure 12 shows an example of frequency response of the primary mass illustrating the position of the transition points between the different types of motion for a specified system over a wide range of excitation frequency. For each frequency ω , the steady state response function is computed and the maximum displacement

Fig. 11 Representation and characteristics of a slip-only response for the two degrees of freedom system of Fig. 9

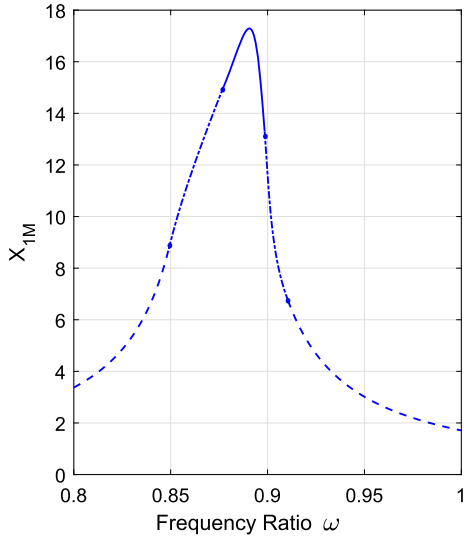
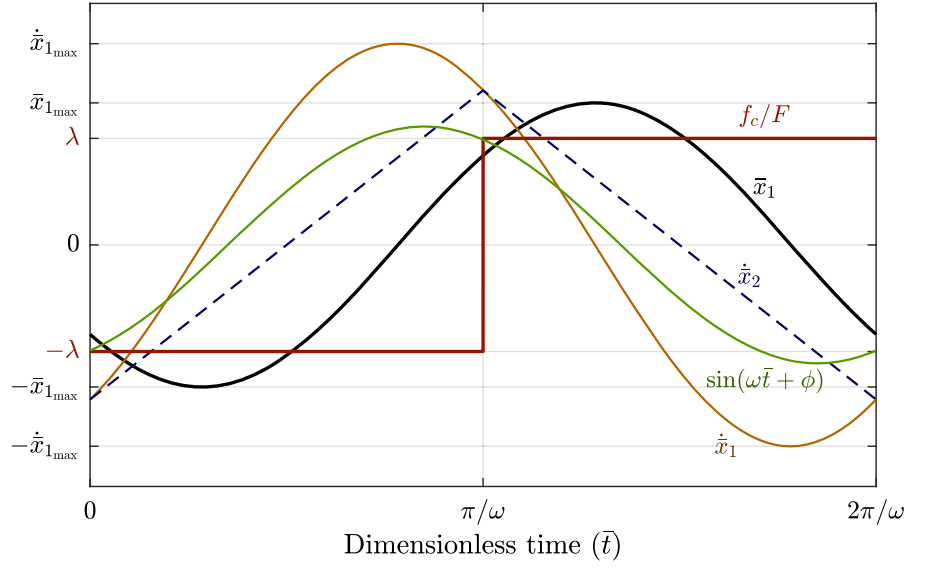


Fig. 12 Frequency response for the primary system of Fig. 9 with $\xi = 0.01$, $\mu = 0.1$ and $\lambda = 0.7$. Continuous line shows slip-only response, dash-dotted lines show stick-slip response, and dashed lines show the stick-only response type. Circles (o) indicate switching points between response types

of the primary mass is extracted from the solution and termed hereafter as X_{1M} .

3.2.6 Results

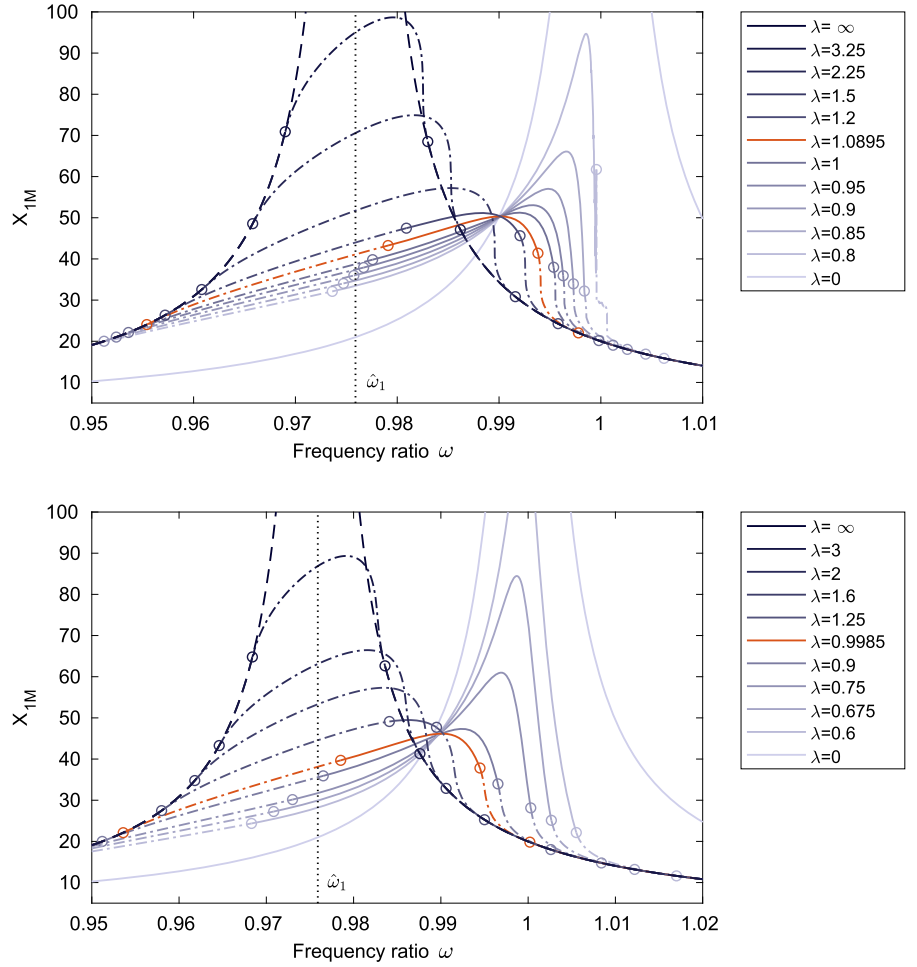
Steady state solutions have been computed for several values of ξ and λ over a wide range of excitation frequency for systems having parameter μ set to 0.05.

Dimensionless frequency response plots of displacement of the primary mass (M) are shown in Figs. 13 and 14. Those figures show several aspects of a nonlinear Lanchester damper.

First, as expected, it can be seen that by increasing the friction force in the system (increasing λ), the response of the system gets closer and closer to the response of a system where the two masses are connected ($\lambda = \infty$). In this case, the system has only one degree of freedom and shows a classical linear resonant response of resonance frequency close to $\hat{\omega}_1$ [Eq. (27)], depicted on Figs. 13 and 14 with dashed dark blue lines. Also, when the friction force increases, the frequency interval corresponding to a fully slipping response shortens.

Second, one sees that when the parameter λ increases from low to high values, the maximum amplitude of the response (of the primary mass) decreases to a minimum and then increases again. This indicates that in nonlinear Lanchester damper, as well as for a linear Lanchester damper, there exists an optimal value for λ which minimizes the maximum amplitude of the primary mass. For each given system presented in Figs. 13 and 14, the frequency response corresponding to the optimal value of λ (λ_{opt}) is shown in orange. The next step is to compute the attenuation of such a nonlinear Lanchester damper and to compare it with the one of a linear Lanchester damper.

Fig. 13 Frequency response of the primary mass for $\xi = 10^{-4}$ (top plot) and $\xi = 10^{-3}$ (bottom plot) with $\mu = 0.05$. Continuous line shows slip-only response, dash-dotted lines show stick-slip response, and dashed lines show the stick-only response type. Circles (o) indicate switching points between response types. The colors are related to a given value of λ , shown in the legend. (Color figure online)



3.3 Attenuation of nonlinear damper

In this section, we focus on the attenuation of a nonlinear Lanchester damper. The simulations presented in this section have been carried out for several values of the mass ratio μ going from $\mu = 0.0025$ to $\mu = 0.2$. For each value of μ , the solution has been computed over a wide range of excitation frequency for several value of λ in order to find the optimal value of this design parameter (λ_{opt}).

The attenuation of the nonlinear damper is characterized by the quantity A_{dB} which has the same definition as in the linear case [see Eq. (8)]. The attenuation of the nonlinear Lanchester damper is depicted on Fig. 15, for several values of the mass ratio μ and of the primary damping ξ . One can see that for a given mass, the attenuation of the nonlinear damper is much higher in

systems having low primary damping ratio (i.e small ξ).

The optimal value of λ_{opt} as a function of the mass ratio and primary damping ratio is depicted on Fig. 16. One can conclude from Fig. 16 that for a given mass ratio, the required friction force to meet the optimal value of λ is greater for system having low primary damping ratio. Figure 16 also shows that, for low primary damping ratio, the optimal value of λ is almost constant with relation to the mass ratio μ .

3.4 Robustness of nonlinear damper

In this section, we investigate the robustness of the nonlinear Lanchester damper. The procedure is the same as in the linear case already presented in the first section of this paper. Recall that the robustness is evaluated using the quantity A_{dB}^* which is essentially the same as

Fig. 14 Frequency response of the primary mass for $\xi = 0.01$ (top plot) and $\xi = 10^{-1}$ (bottom plot) with $\mu = 0.05$. Continuous line shows slip-only response, dash-dotted lines show stick-slip response, and dashed lines shows the stick-only response type. Circles (o) indicate switching points between response types. The colors are related to a given value of λ , shown in the legend. (Color figure online)

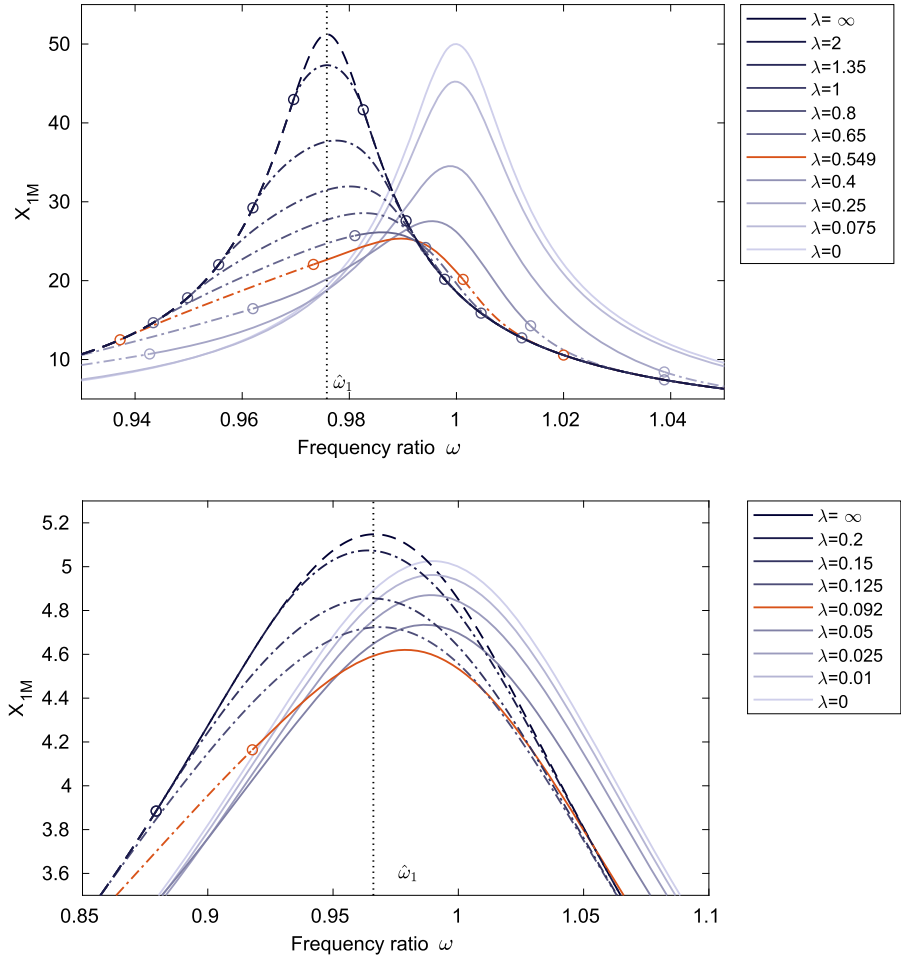


Fig. 15 Attenuation A_{dB} of the nonlinear Lanchester damper, as a function of the mass ratio μ for several values of ξ

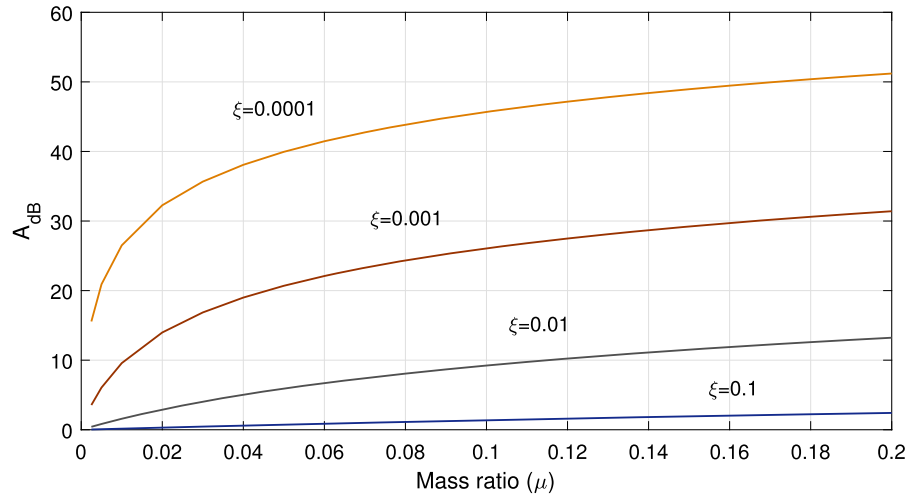
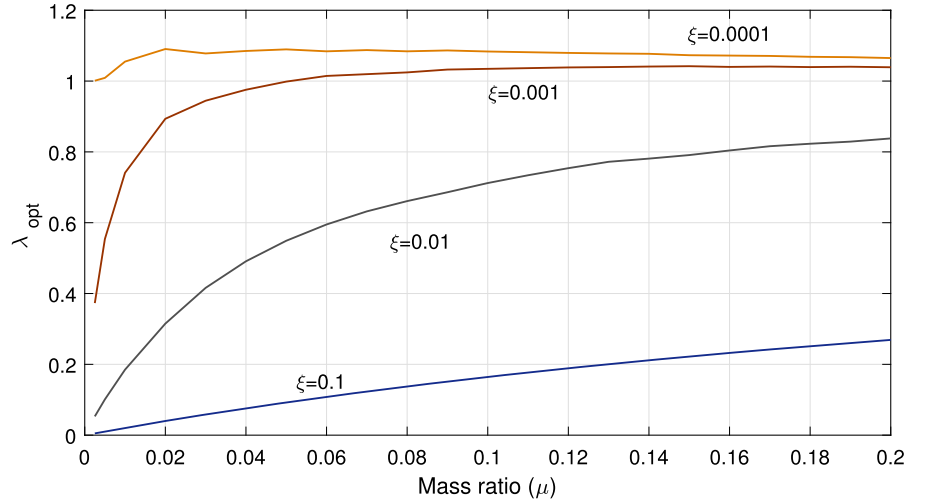


Fig. 16 Optimal values of λ for the nonlinear Lanchester damper, as a function of the mass ratio μ , for several values of ξ



A_{dB} except that it is not necessarily computed with the optimal design value (λ_{opt}).

In order to evaluate the robustness of the nonlinear Lanchester damper, the mass ratio has been fixed to $\mu = 0.1$, and the quantity A_{dB}^* has been computed for several values of λ around the optimal point λ_{opt} . The results are shown on Fig. 17.

It can be seen that the attenuation drops when λ is varied. It is noteworthy that systems with higher primary damping experience a higher drop in performance. However, the system can be seen as quite robust since a 20% variation in λ around λ_{opt} induces a drop in attenuation of at most 6.5%. System having lower primary damping ratio (lower ξ) seems to be more robust, especially when λ is greater than λ_{opt} (in those cases, the attenuation decreases slower for $\lambda > \lambda_{opt}$ compared to the decrease for $\lambda < \lambda_{opt}$).

4 Comparison and discussion

In this section, we compare and discuss the results obtained for a linear and nonlinear Lanchester damper. The comparison is done with relation to the attenuation A_{dB} and is depicted on Fig. 18, where it is plotted for the linear damper as well as for the nonlinear damper. Overall, for a given primary system, we observe that A_{dB} is of the same order of magnitude for both dampers and that the linear damper performs slightly better than the nonlinear one, the difference being of the order of 2–3 dB. The discrepancy between the attenuations is larger for small values of the primary damping. When

the primary damping increases, the attenuation of the two dampers (linear and nonlinear) is globally equivalent.

Another point of comparison can be drawn by comparing the robustness of the two kinds of damper. Figure 19 depicts the evolution of the attenuation as a function of the deviation of design parameter λ from its optimal value λ_{opt} for linear and nonlinear dampers, and for several values of the primary damping ξ . In this figure, it can be seen clearly that the linear damper is much more robust compared to the nonlinear damper.

Following this comparison, we can conclude that the linear Lanchester damper outperforms the nonlinear Lanchester damper since it always has a better attenuation and is much more robust. Moreover, in the linear case, the optimal parameter λ is independent of the excitation amplitude, so that it stays optimal regardless to the amplitude of the excitation force. This is another advantage over the nonlinear damper. Indeed, in the nonlinear case, $\lambda = F_c/F$ [see Eq. (24)]. Consequently, its optimal value depends on the forcing amplitude F and thus has to be adjusted when the excitation amplitude changes for optimal damping performance.

5 Conclusion

In this paper, we studied and compared linear and nonlinear Lanchester damper in the context of vibration reduction. For both cases, methods were developed to tune the damper based on parameters of the primary system. Dimensionless equations are considered

Fig. 17 Attenuation A_{dB}^* as function of the deviation of λ] attenuation (A_{dB}^*) as function of deviation of λ from its optimal value (λ_{opt}) for different values of ξ , with $\mu = 0.1$. **a** $\xi = 10^{-1}$, **b** $\xi = 10^{-2}$, **c** $\xi = 10^{-3}$, **d** $\xi = 10^{-4}$

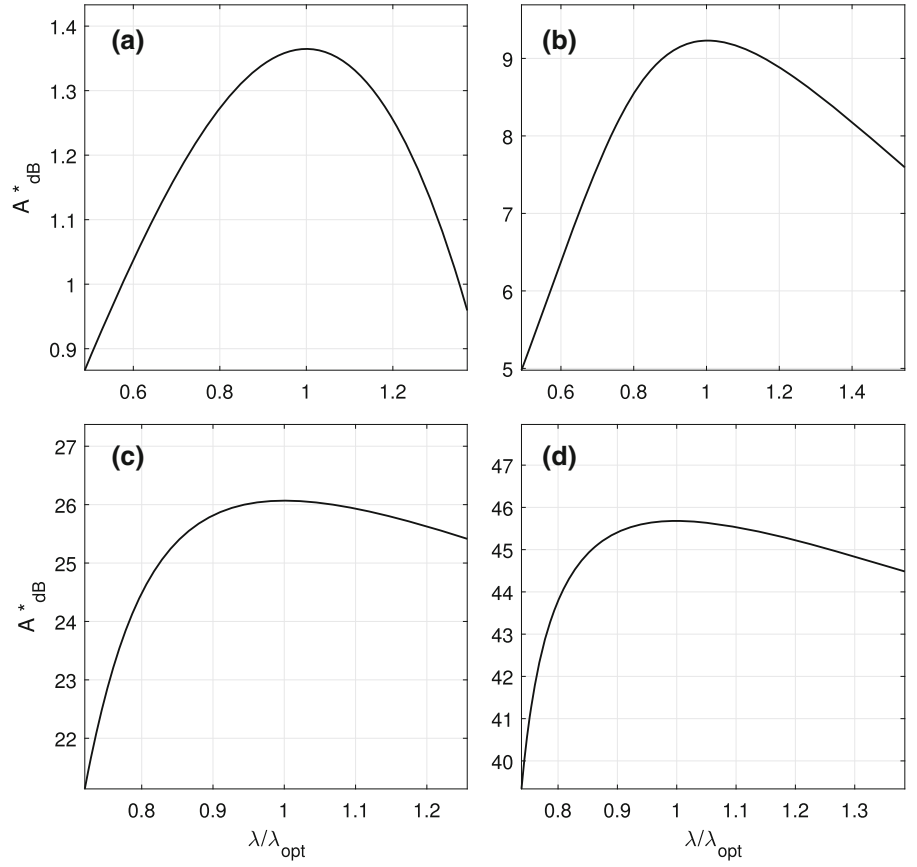
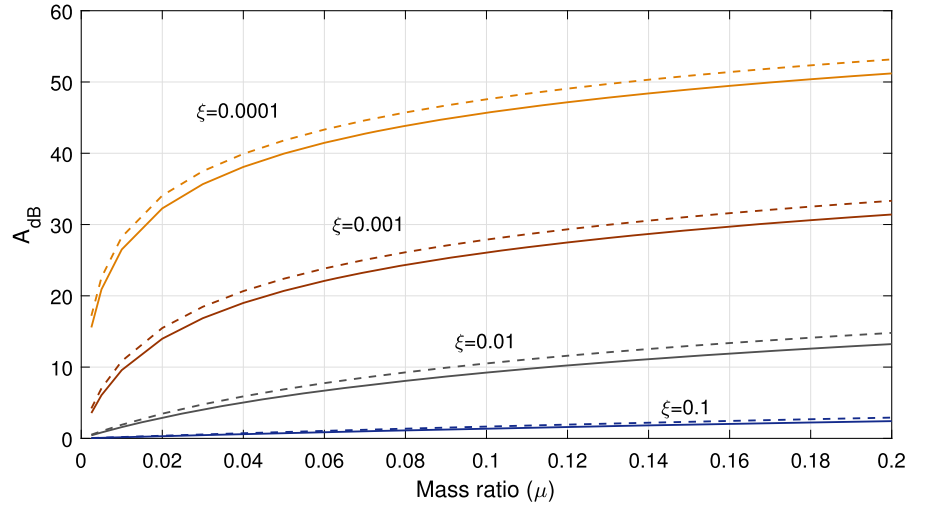


Fig. 18 Comparison of the attenuation A_{dB} between linear and nonlinear dampers, as function of μ , for different values of ξ . Continuous lines are related to nonlinear damper, and dashed lines are related to the linear damper



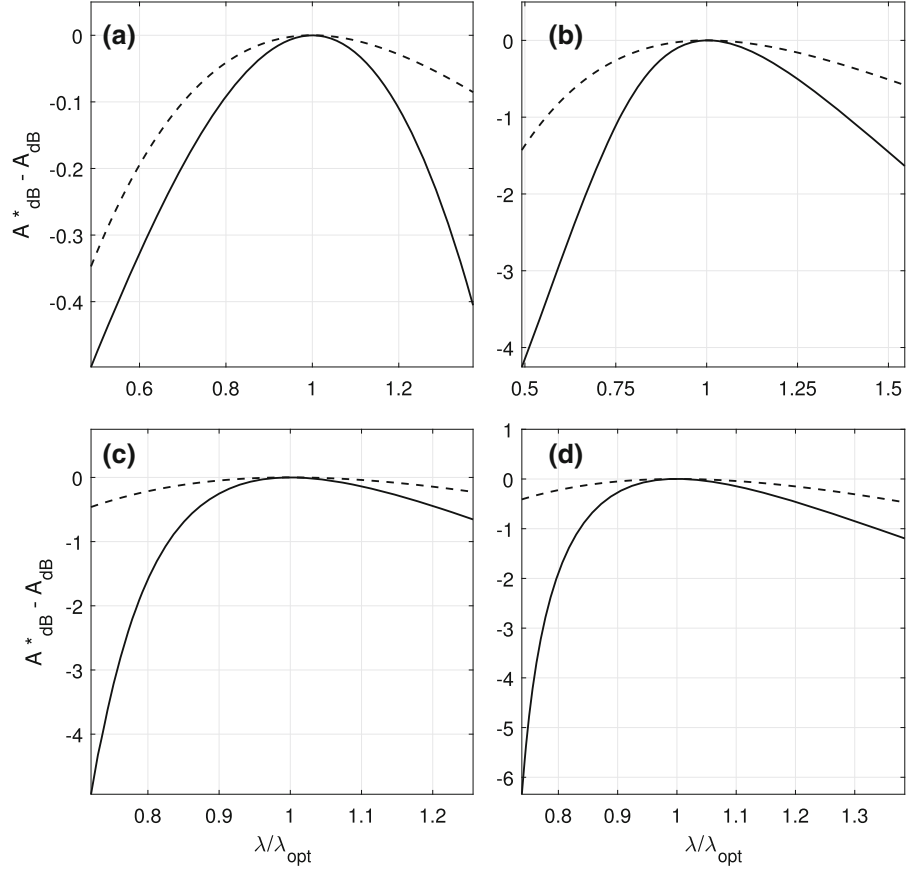
in order to generalize the results to many different systems.

For the linear damper, the optimal parameters have been approximated using an analytical form for the

attenuation. Those approximations have been validated using results coming from a direct numerical method.

For the nonlinear damper, the optimal parameters have been estimated using a semi-analytical procedure. First, the frequency response of the primary system is

Fig. 19 attenuation drop ($A_{dB}^* - A_{dB}$) for both linear (dashed lines) and nonlinear (continuous lines) for different values of ξ , with $\mu = 0.1$. **a** $\xi = 10^{-1}$, **b** $\xi = 10^{-2}$, **c** $\xi = 10^{-3}$, **d** $\xi = 10^{-4}$



constructed by considering that three types of solution can be observed: (i) stick-only, (ii) stick-slip and (iii) slip-only. Then, the optimal values of the parameters are obtained by searching for the frequency response having the lowest maximum amplitude.

The comparison between linear and nonlinear dampers is then carried out based on their attenuation and their robustness. Globally, it can be seen that the linear damper outperforms the nonlinear damper both in terms of attenuation and robustness. Moreover, the linear damper remains optimal regardless to the amplitude of the excitation force, whereas the optimal parameter for the nonlinear damper depends on the excitation force level.

Even though linear system performs better, in physical system, dry friction force is almost inevitable, and this study provides reference curves for the study of a primary system coupled to a damper through dry friction force. Those curves can serve as a benchmark for future comparison using fully numerical procedures.

The presented method and the results obtained in this paper can be used as a reference solution for the frequency response of nonlinear system with dry friction forces. This reference can then be used in order to validate numerical procedures such as the harmonic balance method in the context of dry friction.

Compliance with ethical standards

Conflict of interest. The authors declare that they have no conflict of interest concerning the publication of this manuscript.

Appendix A: Symmetry in the response curves

We consider the following harmonically forced dynamical system:

$$m\ddot{x} + c\dot{x} + kx + f_{nl}(\dot{x}) = f_e \cos \Omega t \quad (\text{A.1})$$

where $x(t)$ is a function of time t , $\dot{}$ is the time derivative of , m , c , k are mass, damping and stiffness constants, $f_{nl}(\dot{x})$ is the nonlinear internal force and f_e is the external force.

We assume that $f_{nl}(\dot{x})$ is an odd function of \dot{x} , which means that for all \dot{x} :

$$f_{nl}(-\dot{x}) = -f_{nl}(\dot{x}). \quad (\text{A.2})$$

As a consequence, its Taylor series expansion around 0 contains only odd terms:

$$f_{nl}(\dot{x}) = a_1\dot{x} + a_3\dot{x}^3 + a_5\dot{x}^5 + \dots = \sum_{i=1,3,5}^{+\infty} a_i\dot{x}^i, \quad (\text{A.3})$$

where the a_i , $i \in \mathbb{N}$ are the Taylor coefficients of f_{nl} . If periodic solutions of Eq. (A.1), in the steady state, are under concern, they can be written as the following Fourier series:

$$x(t) = x_0 + \sum_{h=1}^{+\infty} (x_h^c \cos h\Omega t + x_h^s \sin h\Omega t) \quad (\text{A.4})$$

where $\Omega = 2\pi/T$ is the frequency of motion, T its period and (x_h^c, x_h^s) are the Fourier coefficients of $x(t)$. In Eq. (A.1), the harmonics content of $x(t)$ is created by the only nonlinear term of the equation, the function f_{nl} . Since it is odd, it creates only odd harmonics in $x(t)$. For instance, if $x(t) = \cos(\Omega t + \varphi) = \cos\phi$, $x^3 = (3\cos\phi + \cos 3\phi)/4$, $x^5 = (10\cos\phi + 5\cos 3\phi + \cos 5\phi)/16 \dots$ so that:

$$\begin{aligned} x(t) = \cos(\Omega t + \varphi) &\Rightarrow f_{nl}(\dot{x}) \\ &= \sum_{h=1,3,5}^{+\infty} (f_h^c \cos h\Omega t + f_h^s \sin h\Omega t), \end{aligned} \quad (\text{A.5})$$

As a consequence, the simplest solution $x(t)$ of Eq. (A.1) is composed only by odd harmonics:

$$x(t) = \sum_{h=1,3,5}^{+\infty} (x_h^c \cos h\Omega t + x_h^s \sin h\Omega t), \quad (\text{A.6})$$

Even harmonics can still be created after a symmetry breaking bifurcation, a case out of the scope of the present text. Now, we consider the following symmetry property of the T -periodic time function $x(t)$:

$$\forall t, \quad x(t + T/2) = -x(t) \quad (\text{A.7})$$

so that one half of the period is the inverse mirror of the other half-period. Inserting Eq. (A.7) into Eq. (A.4), one shows that necessarily all even harmonics of $x(t)$ are zero, so that $x(t)$ has an odd harmonics content [Eq. (A.6)]. The reciprocal rule is also verified: any time periodic function with an odd harmonics content verifies the symmetry property (A.7).

As a conclusion, if $f_{nl}(\dot{x})$ is an odd function of \dot{x} , the harmonics content of the basic (without considering symmetry breaking bifurcations) nonlinear solution $x(t)$ of Eq. (A.1) is necessarily odd and the symmetry property (A.7) is verified.

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