



Science Arts & Métiers (SAM)

is an open access repository that collects the work of Arts et Métiers Institute of Technology researchers and makes it freely available over the web where possible.

This is an author-deposited version published in: <https://sam.ensam.eu>
Handle ID: <http://hdl.handle.net/10985/10240>

To cite this version :

Alain COMBESCURE, Farid ABED-MERAIM - A physically stabilized and locking-free formulation of the (SHB8PS) solid-shell element - Revue Européenne de Mécanique Numérique/European Journal of Computational Mechanics - Vol. 16, n°8, p.1037-1072 - 2007

Any correspondence concerning this service should be sent to the repository

Administrator : scienceouverte@ensam.eu





Science Arts & Métiers (SAM)

is an open access repository that collects the work of Arts et Métiers ParisTech researchers and makes it freely available over the web where possible.

This is an author-deposited version published in: <http://sam.ensam.eu>
Handle ID: [.http://hdl.handle.net/null](http://hdl.handle.net/null)

To cite this version :

Farid ABED-MERAIM, Alain COMBESCURE - Titre de la revue : European Journal of Computational Mechanics - A physically stabilized and locking-free formulation of the (SHB8PS) solid-shell element - Vol. 16, n°8, p.1037-1072 - 2007

Any correspondence concerning this service should be sent to the repository

Administrator : archiveouverte@ensam.eu

A physically stabilized and locking-free formulation of the (SHB8PS) solid-shell element

Farid Abed-Meraim* — Alain Combescure**

* *Laboratoire de Physique et Mécanique des Matériaux
ENSAM CER de Metz, UMR CNRS 7554
4 rue Augustin Fresnel, F-57078 Metz
farid.abed-meraim@metz.ensam.fr*

** *Laboratoire de Mécanique des Contacts et des Solides
INSA de Lyon, UMR CNRS 5514
18-20 rue des Sciences, F-69621 Villeurbanne
alain.combescure@insa-lyon.fr*

ABSTRACT. In this work, the formulation of the SHB8PS finite element is reviewed in order to eliminate some persistent membrane and shear locking phenomena. This is a solid-shell element based on a purely three-dimensional formulation. In fact, the element has eight nodes as well as five integration points, all distributed along the “thickness” direction. Consequently, it can be used for the modeling of thin structures, while providing an accurate description of the various through-thickness phenomena. The reduced integration has been used in order to prevent some locking phenomena and to increase computational efficiency. The spurious zero-energy modes due to the reduced integration are efficiently stabilized, whereas the strain components corresponding to locking modes are eliminated with a projection technique following the Enhanced Assumed Strain (EAS) method.

RÉSUMÉ. Dans cette étude, la formulation de l'élément SHB8PS est revisitée dans le but d'éliminer certains blocages persistants en membrane et cisaillement transverse. Rappelons que cet élément est de type coque épaisse obtenue à partir d'une formulation purement tridimensionnelle. Il possède donc huit nœuds et cinq points d'intégration répartis selon la direction de l'épaisseur. Ainsi, il peut être utilisé pour modéliser des structures minces tout en prenant correctement en compte les différents phénomènes à travers l'épaisseur. Afin d'améliorer ses performances de calcul et d'éviter certains blocages, l'intégration réduite a été employée. Les modes de hourglass générés par la sous-intégration sont efficacement stabilisés et les modes de blocages persistants sont éliminés par une technique de projection pouvant se mettre sous le formalisme de la « méthode de déformation postulée ».

KEYWORDS: SHB8PS solid-shell, hourglass, shear and membrane locking, assumed strain method, orthogonal projection.

MOTS-CLÉS: coque massive SHB8PS, hourglass, verrouillage en membrane et cisaillement, déformation postulée, projection orthogonale.

1. Introduction

For the past ten years, much effort has been devoted to the development of solid-shell elements dedicated to the finite element modeling of thin structures (Domissy 1997; Cho *et al.*, 1998; Hauptmann *et al.*, 1998, 2001; Lemosse 2000; Sze *et al.*, 2000; Abed-Meraim *et al.*, 2001, 2002; Legay *et al.*, 2003; Vu-Quoc *et al.*, 2003; Chen *et al.*, 2004; Kim *et al.*, 2005; Alves de Sousa *et al.*, 2005, 2006, 2007; Reese, 2007). This interest is motivated by several requirements that are common in many industrial applications. Most of the earlier developed methods were based on enhanced assumed strain fields and consisted of either the use of a conventional integration with appropriate control of all locking phenomena, or the application of a reduced integration technique with hourglass control. Both approaches have been extensively investigated and evaluated on various structural applications as reported in the work of (Dvorkin *et al.*, 1984; Belytschko *et al.*, 1993; Zhu *et al.*, 1996; Wriggers *et al.*, 1996; Klinkel *et al.*, 1997, 1999; Wall *et al.*, 2000; Reese *et al.*, 2000; Puso *et al.*, 2000).

Among the pioneering research work dealing with thin structure modeling by means of three-dimensional elements without rotational degrees of freedom, we can mention (Graf *et al.*, 1986) who developed 8, 16 and 18-node three-dimensional elements based on hybrid/mixed formulation. Xu *et al.*, (1993) proposed a 16-node displacement-based isoparametric element with 40 degrees of freedom and plane-stress assumptions. Sze *et al.*, (1993) modified the 8-node hexahedral hybrid element, first proposed by (Pian *et al.*, 1986), by introducing adjustable parameters in order to avoid too stiff behavior and to recover shell, plate and beam solutions. In the meantime, (Kim *et al.*, 1993) developed an 18-node hexahedral element for large deflection analysis of composite shell structures, in which the constitutive law was modified in order to uncouple the normal transverse stress. Likewise, for general and composite shell analysis, a multilayer element was obtained by (Buragohain *et al.*, 1994) from a hexahedral element with 8 nodes per face.

As opposed to pioneering approaches of degenerated three-dimensional elements originated by (Ahmad, 1970), which utilize modified constitutive laws or those based on plane-stress assumptions, some authors followed an opposite approach, which consists of formulating shell elements that allow the reproduction of the behavior of three-dimensional structures. An example of such an approach is the shell element developed by (Buechter *et al.*, 1994), which has four nodes with 7 degrees of freedom and a fully three-dimensional constitutive law.

On the other hand, numerous efficient plate and shell elements have been developed based on mixed formulations or shear projection techniques in order to avoid locking problems. Among them the reader can refer to (Bathe *et al.*, 1985, 1986; Onate *et al.*, 1992; Cheung *et al.*, 1992; Ayad *et al.*, 1995, 1998; Chapelle *et al.*, 1998, 2003). Despite the good performances of shell elements in bending-dominated problems and for structural applications, some limitations in certain applications (connection with brick elements, contact treatment, forming process

simulation, springback analysis...) have been behind the motivation of the recent development of finite element technology combining the advantages of both solid and shell elements.

The SHB8PS element is one such recently developed element, based on a purely three-dimensional formulation (Abed-Meraim *et al.*, 2001, 2002; Legay *et al.*, 2003). This solid-shell element has numerous advantages, one can quote:

- the ability to model thin, three-dimensional structures using just a few elements along the thickness, while correctly describing the various through-thickness phenomena (bending, elasto-plasticity...);
- simplified meshing of complex structural forms, where shell and solid elements must coexist, without any compatibility problems between different families of elements (continuum and structural elements for instance);
- computational efficiency due to its large admissible aspect ratios (allowing for optimal meshes) and to the use of reduced integration and elimination of shear and membrane locking by appropriate techniques;
- simple and attractive formulation (hexahedral geometry, eight nodes, only three translational degrees of freedom per node) thus avoiding complex and tedious pure-shell element formulations.

In this work, the formulation of the SHB8PS element is enriched with new projections in order to eliminate some membrane and shear locking phenomena that were still present in the original formulation. Despite the geometry of the element (eight-node hexahedron), several modifications are introduced in order to provide it with shell features. Among them, a shell-like behavior is aimed, for the element, by modifying the three-dimensional constitutive law so that the plane-stress conditions are approached and by aligning all of the integration points along a privileged direction, called the thickness.

The reduced integration is used in order to improve the computational efficiency of the element and to prevent some membrane and shear locking phenomena. The spurious zero-energy deformation modes due to this reduced integration are efficiently controlled by a stabilization technique following the approach of (Belytschko *et al.*, 1993). First, the corresponding hourglass modes are shown to be the vectors of the kernel of the stiffness matrix aside from the rigid body modes. To circumvent this stiffness matrix rank deficiency, the hourglass modes are explicitly given using a basis of the vector space of the discretized displacements, and then efficiently stabilized.

In order to eliminate the various locking (transverse shear, membrane), the discrete gradient operator is projected onto an appropriate sub-space. This projection technique can be derived from the formalism of the assumed strain method. This approach is also shown to be justified within the framework of the Hu-Washizu mixed variational principle. It is well-known that the procedure for choosing an assumed strain field is substantially complex since each term of the discrete gradient

operator has to be handled separately in order to eliminate the components responsible for the membrane and transverse shear locking.

It is important to note that the SHB8PS element was first developed within an explicit formulation and implemented into the explicit dynamic code EUROPLEXUS in order to simulate impact problems (Abed-Meraim *et al.*, 2001, 2002). This explicit version was also used to simulate bird ingestion by aircraft gas turbine engines as well as other accidental situations proposed by SNECMA. Next, an implicit version of the element was formulated and implemented into the quasi-static implicit code INCA for elastic-plastic stability applications (Legay *et al.*, 2003). More recently, this version was implemented into the quasi-static implicit code ASTER, developed by EDF, due to very good results obtained in various applications.

In spite of the built-in projection aimed to eliminate locking phenomena, the former (explicit and implicit) formulations of SHB8PS showed a relatively slow convergence in the case of the pinched hemispherical test problem. The driving force behind the new developments was the persistence of some locking modes in certain applications. More specifically, this work has mainly focused on the projection techniques in order to much better eliminate the locking phenomena. The newly developed version of SHB8PS is presented in this paper, which clearly demonstrates its fast convergence. In many well-known benchmark problems, this new formulation proves to be free of the locking phenomenon and converges very quickly towards the reference solutions.

2. Formulation of the SHB8PS element

2.1. Kinematics and interpolation

SHB8PS is a hexahedral, eight-node and isoparametric element with linear interpolation. Its five integration points are spread along the ζ direction in the local coordinate frame. Figure 1 shows the reference geometry of the element as well as the location of the integration points. The coordinates x_i , $i = 1, 2, 3$ of a point in the element are related to the nodal coordinates x_{II} using the classical linear isoparametric shape functions N_I ($I = 1, \dots, 8$) and the relations:

$$x_i = x_{II} N_I(\xi, \eta, \zeta) = \sum_{I=1}^8 x_{II} N_I(\xi, \eta, \zeta) \quad [1]$$

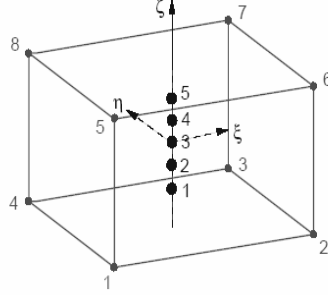


Figure 1. Reference geometry of the element and integration points

The convention of implied summation for repeated subscripts will be used hereafter, unless specified otherwise. The lowercase subscripts i go from one to three and represent the directions of the spatial coordinates. The uppercase ones I go from one to eight and correspond to the nodes of the element.

With this convention, the interpolation of the displacement field u_i inside the element in terms of the nodal displacements u_{iI} is similar:

$$u_i = u_{iI} N_I(\xi, \eta, \zeta) \quad [2]$$

2.2. Discrete gradient operator

The displacement field interpolation (Equation [2]) allows the strain field to be related to the nodal displacements. The linear part of the strain tensor is written:

$$\varepsilon_{ij} = \frac{1}{2}(u_{i,j} + u_{j,i}) = \frac{1}{2}(u_{iI} N_{I,j} + u_{jI} N_{I,i}) \quad [3]$$

Then, the classical tri-linear shape functions for eight-node hexahedral elements are considered:

$$N_I(\xi, \eta, \zeta) = \frac{1}{8}(1 + \xi_I \xi)(1 + \eta_I \eta)(1 + \zeta_I \zeta) \quad [4]$$

$$\xi, \eta, \zeta \in [-1, 1], I = 1, \dots, 8$$

These shape functions transform a unit cube in the reference space (ξ, η, ζ) to a general hexahedron in the (x_1, x_2, x_3) space, as illustrated in Figure 2 below:

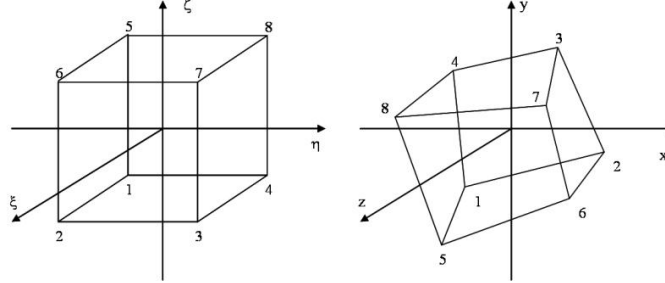


Figure 2. Reference space (ξ, η, ζ) and physical space (x_1, x_2, x_3) of the element

Combining Equations [1], [2] and [4] leads to the expansion of the displacement field as a constant term, linear terms in x_i and some terms depending on the h_α functions:

$$\begin{cases} u_i = a_{0i} + a_{1i}x + a_{2i}y + a_{3i}z + c_{1i}h_1 + c_{2i}h_2 + c_{3i}h_3 + c_{4i}h_4 \\ i = 1, 2, 3 \\ h_1 = \eta\zeta, h_2 = \zeta\xi, h_3 = \xi\eta, h_4 = \xi\eta\zeta \end{cases} \quad [5]$$

When this equation is evaluated at the element nodes, the three systems of eight equations are obtained as seen below:

$$\begin{cases} \underline{d}_i = a_{0i}\underline{s} + a_{1i}\underline{x}_1 + a_{2i}\underline{x}_2 + a_{3i}\underline{x}_3 + c_{1i}\underline{h}_1 + c_{2i}\underline{h}_2 + c_{3i}\underline{h}_3 + c_{4i}\underline{h}_4 \\ i = 1, 2, 3 \end{cases} \quad [6]$$

In the equation above, the \underline{d}_i and \underline{x}_i vectors respectively indicate the nodal displacements and coordinates and are defined as:

$$\begin{cases} \underline{d}_i^T = (u_{i1}, u_{i2}, u_{i3}, \dots, u_{i8}) \\ \underline{x}_i^T = (x_{i1}, x_{i2}, x_{i3}, \dots, x_{i8}) \end{cases} \quad [7]$$

The vectors \underline{s} and \underline{h}_α ($\alpha = 1, \dots, 4$) are given by:

$$\begin{cases} \underline{s}^T = (1, 1, 1, 1, 1, 1, 1, 1) \\ \underline{h}_1^T = (1, 1, -1, -1, -1, -1, 1, 1) \\ \underline{h}_2^T = (1, -1, -1, 1, -1, 1, 1, -1) \\ \underline{h}_3^T = (1, -1, 1, -1, 1, -1, 1, -1) \\ \underline{h}_4^T = (-1, 1, -1, 1, 1, -1, 1, -1) \end{cases} \quad [8]$$

The unknown constants a_{ji} and $c_{\alpha i}$ in Equation [5] are found by introducing the \underline{b}_i ($i = 1, \dots, 3$) vectors from (Hallquist, 1983), defined as:

$$\underline{b}_i^T = \underline{N}_{,i}(0, 0, 0) \quad i = 1, 2, 3 \quad \text{Hallquist Form} \quad [9]$$

The explicit expressions for the derivatives of the shape functions evaluated at the origin of the (ξ, η, ζ) frame are given in (Belytschko *et al.*, 1984). The following orthogonality properties are first demonstrated, involving the vectors \underline{b}_i and the vectors $\underline{x}_i^T = (x_{i1}, x_{i2}, \dots, x_{i8})$, $\underline{d}_i^T = (u_{i1}, u_{i2}, \dots, u_{i8})$, \underline{s} , \underline{h}_1 , \underline{h}_2 , \underline{h}_3 , \underline{h}_4 :

$$\begin{cases} \underline{b}_i^T \cdot \underline{h}_\alpha = 0 \quad , \quad \underline{b}_i^T \cdot \underline{s} = 0 \quad , \quad \underline{b}_i^T \cdot \underline{x}_j = \delta_{ij} \\ \underline{h}_\alpha^T \cdot \underline{s} = 0 \quad , \quad \underline{h}_\alpha^T \cdot \underline{h}_\beta = 8\delta_{\alpha\beta} \\ i, j = 1, \dots, 3 \quad \alpha, \beta = 1, \dots, 4 \end{cases} \quad [10]$$

In order to calculate the constants a_{ji} and $c_{\alpha i}$, Equation [6] is multiplied by \underline{b}_j^T and \underline{h}_α^T , respectively. Then, using the previously derived orthogonality conditions, one obtains:

$$\begin{cases} a_{ji} = \underline{b}_j^T \cdot \underline{d}_i \quad , \quad c_{\alpha i} = \underline{\gamma}_\alpha^T \cdot \underline{d}_i \\ \text{where: } \underline{\gamma}_\alpha = \frac{1}{8} \left[\underline{h}_\alpha - \sum_{j=1}^3 (\underline{h}_\alpha^T \cdot \underline{x}_j) \underline{b}_j \right] \end{cases} \quad [11]$$

The displacement field can be expressed in the following form, very convenient for the subsequent developments:

$$u_i = a_{0i} + (x_1 \underline{b}_1^T + x_2 \underline{b}_2^T + x_3 \underline{b}_3^T + h_1 \underline{\gamma}_1^T + h_2 \underline{\gamma}_2^T + h_3 \underline{\gamma}_3^T + h_4 \underline{\gamma}_4^T) \cdot \underline{d}_i \quad [12]$$

By differentiating this last equation with respect to x_j , one obtains the displacement gradient as follows:

$$u_{i,j} = \left(\underline{b}_j^T + \sum_{\alpha=1}^4 h_{\alpha,j} \underline{\gamma}_\alpha^T \right) \cdot \underline{d}_i = \left(\underline{b}_j^T + h_{\alpha,j} \underline{\gamma}_\alpha^T \right) \cdot \underline{d}_i \quad [13]$$

This allows us to express the discrete gradient operator, relating the strain field to the nodal displacements, as:

$$\underline{\underline{\nabla}}_s(\underline{u}) = \underline{\underline{B}} \cdot \underline{\underline{d}}$$

where: $\underline{\underline{\nabla}}_s(\underline{u}) = \begin{bmatrix} u_{x,x} \\ u_{y,y} \\ u_{z,z} \\ u_{x,y} + u_{y,x} \\ u_{y,z} + u_{z,y} \\ u_{x,z} + u_{z,x} \end{bmatrix}$, $\underline{\underline{d}} = \begin{bmatrix} \underline{d}_x \\ \underline{d}_y \\ \underline{d}_z \end{bmatrix}$ [14]

This discrete gradient operator finally takes the following practical matrix form:

$$\underline{\underline{B}} = \begin{bmatrix} \underline{b}_x^T + h_{\alpha,x} \underline{\gamma}_\alpha^T & \underline{0} & \underline{0} \\ \underline{0} & \underline{b}_y^T + h_{\alpha,y} \underline{\gamma}_\alpha^T & \underline{0} \\ \underline{0} & \underline{0} & \underline{b}_z^T + h_{\alpha,z} \underline{\gamma}_\alpha^T \\ \underline{b}_y^T + h_{\alpha,y} \underline{\gamma}_\alpha^T & \underline{b}_x^T + h_{\alpha,x} \underline{\gamma}_\alpha^T & \underline{0} \\ \underline{0} & \underline{b}_z^T + h_{\alpha,z} \underline{\gamma}_\alpha^T & \underline{b}_y^T + h_{\alpha,y} \underline{\gamma}_\alpha^T \\ \underline{b}_z^T + h_{\alpha,z} \underline{\gamma}_\alpha^T & \underline{0} & \underline{b}_x^T + h_{\alpha,x} \underline{\gamma}_\alpha^T \end{bmatrix} \quad [15]$$

It is noteworthy that this form of the discrete gradient operator is very useful since it allows each of the non-constant strain modes to be handled separately, so that the assumed strain field can be easily built. Moreover, it is easy to show that the $\underline{\gamma}_\alpha$ vectors that enter the expression of $\underline{\underline{B}}$ matrix verify the following orthogonality conditions:

$$\underline{\gamma}_\alpha^T \cdot \underline{x}_j = 0, \quad \underline{\gamma}_\alpha^T \cdot \underline{h}_\beta = \delta_{\alpha\beta} \quad [16]$$

These properties will be useful in the subsequent hourglass stability analysis of the SHB8PS element. They will also help in choosing an assumed strain field and in evaluating the stabilization stiffness.

2.3. Hourglass modes for the SHB8PS element

The hourglass modes of the SHB8PS element are analyzed following the approach first introduced by (Belytschko *et al.*, 1993). For the SHB8PS element, these spurious modes are shown to originate in the particular position of the integration points (along a line). They are characterized by a vanishing energy, while inducing a non-zero strain. This pathological behavior is explained by the difference between the kernel of the discrete and the continuous stiffness operators. It is recalled that the shell-like behavior of the SHB8PS element is obtained by modifying its three-dimensional constitutive law to approach the plane-stress conditions and by aligning the five integration points of the element along a particular direction, called the thickness. This reduced integration also aims to increase the computational efficiency and to avoid some shear locking phenomena in bending-dominated problems. Accordingly, the elastic stiffness is obtained by Gauss integration:

$$\underline{\underline{K}}_e = \int_{\Omega_e} \underline{\underline{B}}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}} d\Omega = \sum_{I=1}^5 \omega(\zeta_I) J(\zeta_I) \underline{\underline{B}}^T(\zeta_I) \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}(\zeta_I) \quad [17]$$

where $J(\zeta_I)$ is the Jacobian of the transformation between the unit, reference configuration and the current configuration of an arbitrary hexahedron. Table 1 below gives the coordinates of the five integration points of the SHB8PS element, as well as the associated weights, which represent the roots of the Gauss-Legendre polynomial:

Table 1. Coordinates and weights of the integration points of the SHB8PS element

	ξ	η	ζ	ω
P(1)	0	0	-0,91	0,24
P(2)	0	0	-0,54	0,48
P(3)	0	0	0	0,57
P(4)	0	0	0,54	0,48
P(5)	0	0	0,91	0,24

For the five Gauss points ($I = 1, \dots, 5$) above, with coordinates $\xi_i = \eta_i = 0$, $\zeta_i \neq 0$, the terms $h_{\alpha,i}$ ($\alpha = 3, 4$; $i = 1, 2, 3$) vanish. Consequently, the operator $\underline{\underline{B}}$ defined by Equation [15] reduces to $\underline{\underline{B}}_{12}$, where the sum on the index α only goes from 1 to 2:

$$\underline{\underline{B}}_{12} = \begin{bmatrix} \underline{b}_x^T + \sum_{\alpha=1}^2 h_{\alpha,x} \underline{\gamma}_\alpha^T & \underline{0} & \underline{0} \\ \underline{0} & \underline{b}_y^T + \sum_{\alpha=1}^2 h_{\alpha,y} \underline{\gamma}_\alpha^T & \underline{0} \\ \underline{0} & \underline{0} & \underline{b}_z^T + \sum_{\alpha=1}^2 h_{\alpha,z} \underline{\gamma}_\alpha^T \\ \underline{b}_y^T + \sum_{\alpha=1}^2 h_{\alpha,y} \underline{\gamma}_\alpha^T & \underline{b}_x^T + \sum_{\alpha=1}^2 h_{\alpha,x} \underline{\gamma}_\alpha^T & \underline{0} \\ \underline{0} & \underline{b}_z^T + \sum_{\alpha=1,2} h_{\alpha,z} \underline{\gamma}_\alpha^T & \underline{b}_y^T + \sum_{\alpha=1}^2 h_{\alpha,y} \underline{\gamma}_\alpha^T \\ \underline{b}_z^T + \sum_{\alpha=1}^2 h_{\alpha,z} \underline{\gamma}_\alpha^T & \underline{0} & \underline{b}_x^T + \sum_{\alpha=1,2} h_{\alpha,x} \underline{\gamma}_\alpha^T \end{bmatrix} \quad [18]$$

In order to study the kernel of the stiffness matrix, a basis for the discretized displacements is built. Then, the reduced integration is shown to diminish the rank of the discrete stiffness. Indeed, according to Equation [17], the rank of the stiffness matrix $\underline{\underline{K}}_e$ is related to that of the $\underline{\underline{B}}$ matrix. In other words, one should seek the zero-strain modes \underline{d} that verify at each Gauss point:

$$\underline{\nabla}_s(\underline{u}) = \underline{\underline{B}}(\underline{\zeta}_I) \cdot \underline{d} = \underline{0} \quad [19]$$

Using the expression [18] for the discrete gradient operator computed at the integration points and making use of the orthogonality relations [10] and [16], the kernel of the stiffness can be explicitly derived. This naturally reveals the six rigid body modes only found in the kernel of a fully integrated stiffness:

$$\begin{pmatrix} \underline{s} \\ \underline{0} \\ \underline{0} \end{pmatrix}, \begin{pmatrix} \underline{0} \\ \underline{s} \\ \underline{0} \end{pmatrix}, \begin{pmatrix} \underline{0} \\ \underline{0} \\ \underline{s} \end{pmatrix}, \begin{pmatrix} \underline{y} \\ -\underline{x} \\ \underline{0} \end{pmatrix}, \begin{pmatrix} \underline{z} \\ \underline{0} \\ -\underline{x} \end{pmatrix}, \begin{pmatrix} \underline{0} \\ \underline{z} \\ -\underline{y} \end{pmatrix} \quad [20]$$

The first three column vectors correspond to the translations along the Ox , Oy and Oz axes, respectively. The three remaining vectors refer to the rotations about the Oz , Oy and Ox axes, respectively. In addition to these six rigid body modes, the following six vectors are also found in the kernel of the stiffness matrix $\underline{\underline{K}}_e$:

$$\begin{pmatrix} \underline{h_3} \\ \underline{0} \\ \underline{0} \end{pmatrix}, \begin{pmatrix} \underline{0} \\ \underline{h_3} \\ \underline{0} \end{pmatrix}, \begin{pmatrix} \underline{0} \\ \underline{0} \\ \underline{h_3} \end{pmatrix}, \begin{pmatrix} \underline{h_4} \\ \underline{0} \\ \underline{0} \end{pmatrix}, \begin{pmatrix} \underline{0} \\ \underline{h_4} \\ \underline{0} \end{pmatrix}, \begin{pmatrix} \underline{0} \\ \underline{0} \\ \underline{h_4} \end{pmatrix} \quad [21]$$

The hourglass modes corresponding to Ox axis are shown in Figure 3 for a hexahedron with a single integration point, located at the origin of the reference frame. Similar modes are obtained for the Oy or Oz axes by axis permutation.

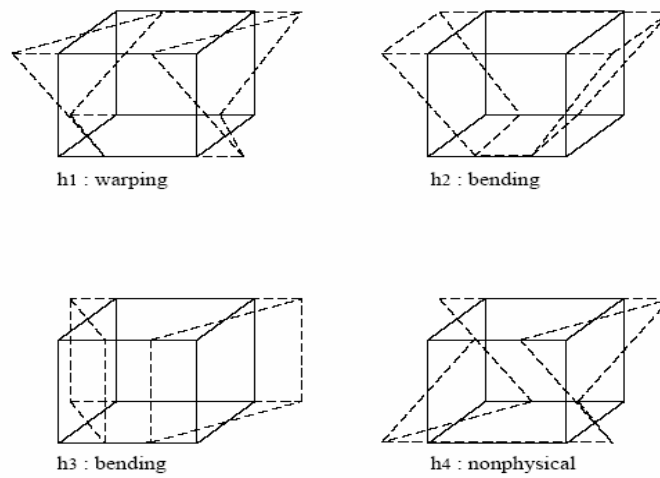


Figure 3. Hourglass modes in x -direction for a one-point quadrature hexahedron

Unlike the one-point quadrature hexahedron (Belytschko *et al.*, 1993) comprising twelve hourglass modes given by Figure 3, only six hourglass modes are found for the SHB8PS element. They are composed of $\underline{h_3}$ and $\underline{h_4}$ vectors as expressed in Equation [21] and illustrated in Figure 4 below:

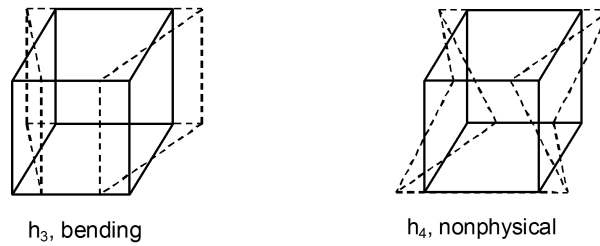


Figure 4. Hourglass modes in x -direction for the SHB8PS element

2.4. Stabilization and hourglass control

The control of the six hourglass modes of the SHB8PS element, as revealed by Equation [21], is achieved by adding a stabilization stiffness to the stiffness matrix $\underline{\underline{K}}_e$. This part is drawn from the approach of (Belytschko *et al.*, 1993), who applied an efficient stabilization technique together with an assumed strain method for the eight-node hexahedral element with uniform reduced integration. The stabilization forces are deduced in the same way. It is important to note that this stabilization part is treated completely independently from the assumed strain projection part, the later being intended to eliminate the locking phenomena. This projection technique will be applied in Section 2.5.

The starting point consists of decomposing the discrete gradient operator $\underline{\underline{B}}$ into two parts as follows:

$$\underline{\underline{B}} = \underline{\underline{B}}_{12} + \underline{\underline{B}}_{34} \quad [22]$$

The first term in this additive decomposition is given by Equation [18]. The second term $\underline{\underline{B}}_{34}$ is precisely the one that vanishes at the Gauss points. It is given by the following matrix form:

$$\underline{\underline{B}}_{34} = \begin{bmatrix} \sum_{\alpha=3}^4 h_{\alpha,x} \underline{\underline{\gamma}}_{\alpha}^T & \underline{\underline{0}} & \underline{\underline{0}} \\ \underline{\underline{0}} & \sum_{\alpha=3}^4 h_{\alpha,y} \underline{\underline{\gamma}}_{\alpha}^T & \underline{\underline{0}} \\ \underline{\underline{0}} & \underline{\underline{0}} & \sum_{\alpha=3}^4 h_{\alpha,z} \underline{\underline{\gamma}}_{\alpha}^T \\ \sum_{\alpha=3}^4 h_{\alpha,y} \underline{\underline{\gamma}}_{\alpha}^T & \sum_{\alpha=3}^4 h_{\alpha,x} \underline{\underline{\gamma}}_{\alpha}^T & \underline{\underline{0}} \\ \underline{\underline{0}} & \sum_{\alpha=3,4} h_{\alpha,z} \underline{\underline{\gamma}}_{\alpha}^T & \sum_{\alpha=3}^4 h_{\alpha,y} \underline{\underline{\gamma}}_{\alpha}^T \\ \sum_{\alpha=3}^4 h_{\alpha,z} \underline{\underline{\gamma}}_{\alpha}^T & \underline{\underline{0}} & \sum_{\alpha=3,4} h_{\alpha,x} \underline{\underline{\gamma}}_{\alpha}^T \end{bmatrix} \quad [23]$$

In the standard displacement approach, the stiffness and internal forces are defined as:

$$\begin{aligned} \underline{\underline{K}}_e &= \int_{\Omega_e} \underline{\underline{B}}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}} \, d\Omega \\ \underline{\underline{f}}^{int} &= \int_{\Omega_e} \underline{\underline{B}}^T \cdot \underline{\underline{\sigma}} \, d\Omega \end{aligned} \quad [24]$$

By introducing the additive decomposition [22] of the $\underline{\underline{B}}$ matrix, the stiffness matrix becomes:

$$\begin{aligned} \underline{\underline{K}}_e = & \int_{\Omega_e} \underline{\underline{B}}_{12}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}_{12} d\Omega + \int_{\Omega_e} \underline{\underline{B}}_{12}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}_{34} d\Omega \\ & + \int_{\Omega_e} \underline{\underline{B}}_{34}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}_{12} d\Omega + \int_{\Omega_e} \underline{\underline{B}}_{34}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}_{34} d\Omega \end{aligned} \quad [25]$$

which can be simply written as:

$$\underline{\underline{K}}_e = \underline{\underline{K}}_{12} + \underline{\underline{K}}_{STAB} \quad [26]$$

The first term, $\underline{\underline{K}}_{12}$, is the only one taken into account when the stiffness is evaluated at the Gauss points as defined above. It reads:

$$\underline{\underline{K}}_{12} = \int_{\Omega_e} \underline{\underline{B}}_{12}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}_{12} d\Omega = \sum_{I=1}^5 \omega(\zeta_I) J(\zeta_I) \underline{\underline{B}}_{12}^T(\zeta_I) \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}_{12}(\zeta_I) \quad [27]$$

The second term, $\underline{\underline{K}}_{STAB}$, represents the stabilization stiffness since it vanishes if evaluated at the Gauss points:

$$\underline{\underline{K}}_{STAB} = \int_{\Omega_e} \underline{\underline{B}}_{12}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}_{34} d\Omega + \int_{\Omega_e} \underline{\underline{B}}_{34}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}_{12} d\Omega + \int_{\Omega_e} \underline{\underline{B}}_{34}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}}_{34} d\Omega \quad [28]$$

In a similar way, the internal forces of the element can be written as:

$$\underline{\underline{f}}^{int} = \underline{\underline{f}}_{12}^{int} + \underline{\underline{f}}^{STAB} \quad [29]$$

The first term, $\underline{\underline{f}}_{12}^{int}$, is the only one taken into account when the forces are evaluated at the Gauss points:

$$\underline{\underline{f}}_{12}^{int} = \int_{\Omega_e} \underline{\underline{B}}_{12}^T \cdot \underline{\underline{\sigma}} d\Omega = \sum_{I=1}^5 \omega(\zeta_I) J(\zeta_I) \underline{\underline{B}}_{12}^T(\zeta_I) \cdot \underline{\underline{\sigma}}(\zeta_I) \quad [30]$$

The second term $\underline{\underline{f}}^{STAB}$ of Equation [29] represents the stabilization forces and should be consistently calculated according to the stabilization stiffness given by Equation [28].

Since the stabilization stiffness and forces cannot be calculated properly at the integration points, we will calculate them in the co-rotational coordinate system proposed by (Belytschko *et al.*, 1993), in order to prevent the hourglass mode phenomena. An intermediate stage for this approach consists of projecting $\underline{\underline{B}}$ onto a $\underline{\underline{B}}$ matrix, in order to eliminate the remaining locking problems.

2.5. Assumed strain field and orthogonal projection

The discrete gradient operator is projected onto an appropriate sub-space in order to eliminate shear and membrane locking. This projection technique can be derived from the formalism of the assumed strain method. It is also shown that this approach can be justified within the framework of the Hu-Washizu nonlinear mixed variational principle (see for instance Korelec *et al.*, 1996). Indeed, this three-field variational principle reads:

$$\delta\pi(\underline{v}, \underline{\underline{\dot{\epsilon}}}, \underline{\underline{\sigma}}) = \int_{\Omega_e} \delta\underline{\underline{\dot{\epsilon}}}^T \cdot \underline{\underline{\sigma}} d\Omega + \delta \int_{\Omega_e} \underline{\underline{\sigma}}^T \cdot (\underline{\underline{\nabla}}_s(\underline{v}) - \underline{\underline{\dot{\epsilon}}}) d\Omega - \delta \underline{\underline{d}}^T \cdot \underline{f}^{ext} = 0 \quad [31]$$

where δ denotes a variation, \underline{v} the velocity field, $\underline{\underline{\dot{\epsilon}}}$ the assumed strain rate, $\underline{\underline{\sigma}}$ the interpolated stress, $\underline{\underline{\sigma}}$ the stress evaluated by the constitutive law, $\underline{\underline{d}}$ the nodal velocities, \underline{f}^{ext} the external nodal forces and $\underline{\underline{\nabla}}_s(\underline{v})$ the symmetric part of the velocity gradient. The assumed strain formulation used to construct the SHB8PS element is a simplified form of the Hu-Washizu variational principle as described by (Simo *et al.*, 1986). In this simplified form, the interpolated stress is chosen to be orthogonal to the difference between the symmetric part of the velocity gradient and the assumed strain rate. Consequently, the second term of Equation [31] vanishes and one obtains:

$$\delta\pi(\underline{v}, \underline{\underline{\dot{\epsilon}}}) = \int_{\Omega_e} \delta\underline{\underline{\dot{\epsilon}}}^T \cdot \underline{\underline{\sigma}} d\Omega - \delta \underline{\underline{d}}^T \cdot \underline{f}^{ext} = 0 \quad [32]$$

In this form, the variational principle is independent of the stress interpolation, since the interpolated stress is eliminated and does not need to be defined. The discrete equations then only require the interpolation of the velocity and of the assumed strain field. The assumed strain rate $\underline{\underline{\dot{\epsilon}}}$ is expressed in terms of a $\underline{\underline{B}}$ matrix, projected starting from the classical discrete gradient \underline{B} defined by Equations [14] and [15]:

$$\underline{\underline{\dot{\varepsilon}}}(x, t) = \underline{\underline{B}}(x) \cdot \underline{\underline{\dot{d}}}(t) \quad [33]$$

Once this expression replaced in the variational principle [32], the new expressions for the elastic stiffness and internal forces are obtained:

$$\underline{\underline{K}}_e = \int_{\Omega_e} \underline{\underline{B}}^T \cdot \underline{\underline{C}} \cdot \underline{\underline{B}} d\Omega \quad , \quad \underline{\underline{f}}^{int} = \int_{\Omega_e} \underline{\underline{B}}^T \cdot \underline{\underline{\sigma}}(\underline{\underline{\dot{\varepsilon}}}) d\Omega \quad [34]$$

Before defining the projected $\underline{\underline{B}}$ operator, let us replace in the previous equations the Hallquist form of the $\underline{\underline{b}}_i$ vectors (Equation [9]) by the mean form $\hat{\underline{\underline{b}}}_i$ from (Flanagan-Belytschko, 1981):

$$\hat{\underline{\underline{b}}}_i^T = \frac{1}{\Omega_e} \int_{\Omega_e} N_{,i}(\xi, \eta, \zeta) d\Omega, \quad i = 1, 2, 3 \quad \text{Mean value form} \quad [35]$$

Accordingly, the vectors $\underline{\underline{\gamma}}_\alpha$ are replaced by the vectors $\hat{\underline{\underline{\gamma}}}_\alpha$ defined as:

$$\hat{\underline{\underline{\gamma}}}_\alpha = \frac{1}{8} \left[\underline{\underline{h}}_\alpha - \sum_{j=1}^3 (\underline{\underline{h}}_\alpha^T \cdot \underline{\underline{x}}_j) \hat{\underline{\underline{b}}}_j \right] \quad [36]$$

Finally, the $\underline{\underline{B}}$ matrix, defined by Equation [15], is replaced by the $\hat{\underline{\underline{B}}}$ operator defined by:

$$\hat{\underline{\underline{B}}} = \begin{bmatrix} \hat{\underline{\underline{b}}}_x^T + h_{\alpha,x} \hat{\underline{\underline{\gamma}}}_\alpha^T & \underline{\underline{0}} & \underline{\underline{0}} \\ \underline{\underline{0}} & \hat{\underline{\underline{b}}}_y^T + h_{\alpha,y} \hat{\underline{\underline{\gamma}}}_\alpha^T & \underline{\underline{0}} \\ \underline{\underline{0}} & \underline{\underline{0}} & \hat{\underline{\underline{b}}}_z^T + h_{\alpha,z} \hat{\underline{\underline{\gamma}}}_\alpha^T \\ \hat{\underline{\underline{b}}}_y^T + h_{\alpha,y} \hat{\underline{\underline{\gamma}}}_\alpha^T & \hat{\underline{\underline{b}}}_x^T + h_{\alpha,x} \hat{\underline{\underline{\gamma}}}_\alpha^T & \underline{\underline{0}} \\ \underline{\underline{0}} & \hat{\underline{\underline{b}}}_z^T + h_{\alpha,z} \hat{\underline{\underline{\gamma}}}_\alpha^T & \hat{\underline{\underline{b}}}_y^T + h_{\alpha,y} \hat{\underline{\underline{\gamma}}}_\alpha^T \\ \hat{\underline{\underline{b}}}_z^T + h_{\alpha,z} \hat{\underline{\underline{\gamma}}}_\alpha^T & \underline{\underline{0}} & \hat{\underline{\underline{b}}}_x^T + h_{\alpha,x} \hat{\underline{\underline{\gamma}}}_\alpha^T \end{bmatrix} \quad [37]$$

The approach developed earlier still applies, as well as the expressions of the stabilization stiffness and internal forces, if the same additive decomposition is adopted:

$$\hat{\underline{\underline{B}}} = \hat{\underline{\underline{B}}}_{12} + \hat{\underline{\underline{B}}}_{34} \quad [38]$$

It is noteworthy that in the former version of the SHB8PS element, the Hallquist forms $\underline{\underline{b}}_i$ have been replaced with the mean expressions $\hat{\underline{\underline{b}}}_i$ of Flanagan-Belytschko only in the stabilization terms $\hat{\underline{\underline{B}}}_{34}$ and thus $\underline{\underline{K}}_{STAB}$.

It is also important to note that the two forms $\underline{\underline{b}}_i$ and $\hat{\underline{\underline{b}}}_i$ have been tested on a large number of test problems and that Flanagan-Belytschko's mean form performed better in all cases. Its better convergence is even more dramatic when a few, highly distorted elements are used. Similar results have been found by (Belytschko *et al.*, 1993) with an assumed strain, eight-node solid element with one-point quadrature.

At this stage, one can project the $\hat{\underline{\underline{B}}}$ operator from Equation [38] onto a $\bar{\underline{\underline{B}}}$ operator such as:

$$\bar{\underline{\underline{B}}} = \hat{\underline{\underline{B}}}_{12} + \hat{\underline{\underline{B}}}_{34} \quad [39]$$

It is clear that only the second term $\hat{\underline{\underline{B}}}_{34}$ from Equation [38] is projected; the first term $\hat{\underline{\underline{B}}}_{12}$ remains unchanged and is given by Equation [18] where the vectors $\underline{\underline{b}}_i$ are replaced by $\hat{\underline{\underline{b}}}_i$. The operator $\hat{\underline{\underline{B}}}_{34}$ is projected onto $\bar{\underline{\underline{B}}}_{34}$ given by:

$$\bar{\underline{\underline{B}}}_{34} = \begin{bmatrix} \sum_{\alpha=3}^4 h_{\alpha,x} \hat{\underline{\underline{\gamma}}}_\alpha^T & \underline{\underline{0}} & \underline{\underline{0}} \\ \underline{\underline{0}} & \sum_{\alpha=3}^4 h_{\alpha,y} \hat{\underline{\underline{\gamma}}}_\alpha^T & \underline{\underline{0}} \\ \underline{\underline{0}} & \underline{\underline{0}} & h_{3,z} \hat{\underline{\underline{\gamma}}}_3^T \\ \underline{\underline{0}} & \underline{\underline{0}} & \underline{\underline{0}} \\ \underline{\underline{0}} & \underline{\underline{0}} & \underline{\underline{0}} \\ \underline{\underline{0}} & \underline{\underline{0}} & h_{4,x} \hat{\underline{\underline{\gamma}}}_4^T \end{bmatrix} \quad [40]$$

The elastic stiffness is then given by Equation [26] as the sum of the following two contributions:

$$\underline{\underline{K}}_{12} = \int_{\Omega_e} \hat{\underline{\underline{B}}}_{12}^T \cdot \underline{\underline{C}} \cdot \hat{\underline{\underline{B}}}_{12} d\Omega = \sum_{I=1}^5 \omega(\zeta_I) J(\zeta_I) \hat{\underline{\underline{B}}}_{12}^T(\zeta_I) \cdot \underline{\underline{C}} \cdot \hat{\underline{\underline{B}}}_{12}(\zeta_I) \quad [41]$$

$$\underline{\underline{K}}_{STAB} = \int_{\Omega_e} \hat{\underline{\underline{B}}}_{12}^T \cdot \underline{\underline{C}} \cdot \bar{\underline{\underline{B}}}_{34} d\Omega + \int_{\Omega_e} \bar{\underline{\underline{B}}}_{34}^T \cdot \underline{\underline{C}} \cdot \hat{\underline{\underline{B}}}_{12} d\Omega + \int_{\Omega_e} \bar{\underline{\underline{B}}}_{34}^T \cdot \underline{\underline{C}} \cdot \bar{\underline{\underline{B}}}_{34} d\Omega \quad [42]$$

The stabilization stiffness, Equation [42], is calculated in a co-rotational coordinate system (Belytschko *et al.*, 1993). This orthogonal co-rotational system that is embedded in the element and rotates with the element is chosen to be aligned with the referential coordinate system (see Figure 5). This choice is justified here by the rotation extracted from the polar decomposition of the transformation gradient (Abed-Meraim *et al.*, 2001, 2002). As noticed by (Belytschko *et al.*, 1993), such a co-rotational approach has numerous advantages: simplified expressions for the above stabilization stiffness matrix, whose first two terms vanish; more effective treatment of the shear locking in this frame; the co-rotational system assures a frame-invariant element.

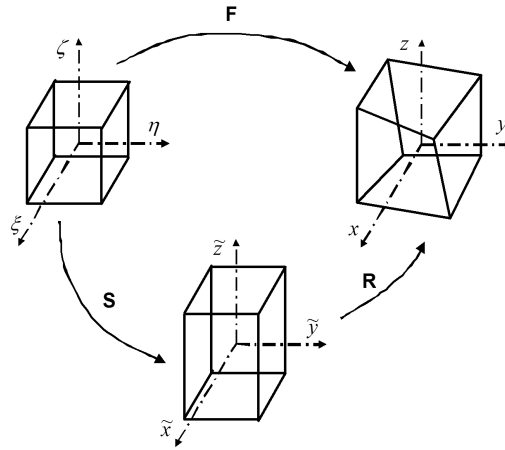


Figure 5. Schematic representation of the co-rotational coordinate system

The main equations defining the chosen co-rotational coordinate system are given hereafter. First, the components of the column vectors forming the rotation matrix are computed:

$$a_{1i} = \underline{\Lambda}_1^T \cdot \underline{x}_i \quad , \quad a_{2i} = \underline{\Lambda}_2^T \cdot \underline{x}_i \quad , \quad i = 1, 2, 3 \quad [43]$$

with:

$$\begin{cases} \underline{\Lambda}_1^T = (-1, 1, 1, -1, -1, 1, 1, -1) \\ \underline{\Lambda}_2^T = (-1, -1, 1, 1, -1, -1, 1, 1) \\ \underline{\Lambda}_3^T = (-1, -1, -1, -1, 1, 1, 1, 1) \end{cases} \quad [44]$$

Then, the correction term \underline{a}_c is calculated so that the orthogonality relation $\underline{a}_1^T \cdot (\underline{a}_2 + \underline{a}_c) = 0$ is verified:

$$\underline{a}_c = -\frac{\underline{a}_1^T \cdot \underline{a}_2}{\underline{a}_1^T \cdot \underline{a}_1} \underline{a}_1 \quad [45]$$

The third base vector \underline{a}_3 is then obtained by the cross-product:

$$\underline{a}_3 = \underline{a}_1 \wedge (\underline{a}_2 + \underline{a}_c) \quad [46]$$

The rotation matrix $\underline{\underline{R}}$ that maps a vector in the global coordinate system to the co-rotational system is finally given, after normalization, by:

$$R_{1i} = \frac{a_{1i}}{\|\underline{a}_1\|}, \quad R_{2i} = \frac{a_{2i} + a_{ci}}{\|\underline{a}_2 + \underline{a}_c\|}, \quad R_{3i} = \frac{a_{3i}}{\|\underline{a}_3\|}, \quad i = 1, 2, 3 \quad [47]$$

The stabilization terms (stabilization stiffness and internal forces, Equation [42]) are computed in this co-rotational coordinate system, where several terms simplify. Indeed, in this co-rotational system one obtains:

$$\left\{ \begin{array}{l} \int_{\Omega_e} h_{i,j} d\Omega = 0 \\ H_{ii} = \int_{\Omega_e} (h_{j,i})^2 d\Omega = \int_{\Omega_e} (h_{k,i})^2 d\Omega = 3 \int_{\Omega_e} (h_{4,i})^2 d\Omega = \frac{1}{3} \frac{(\underline{\Delta}_j^T \cdot \underline{x}_j)(\underline{\Delta}_k^T \cdot \underline{x}_k)}{(\underline{\Delta}_i^T \cdot \underline{x}_i)} \\ H_{ij} = \int_{\Omega_e} h_{i,j} h_{j,i} d\Omega = \frac{1}{3} \underline{\Delta}_k^T \cdot \underline{x}_k \end{array} \right. \quad [48]$$

In these last formulas, there is no sum on repeated subscripts. Moreover, subscripts i, j and k in the expressions of H_{ii} and H_{ij} are two by two distinct and take the values 1, 2 and 3 with all of the possible permutations. Using these explicit expressions, the stabilization stiffness given in Equation [42] is obtained completely analytically in this co-rotational system as:

$$\underline{\underline{K}}_{STAB} = \begin{bmatrix} \underline{\underline{k}}_{11} & \underline{\underline{k}}_{12} & \underline{\underline{k}}_{13} \\ \underline{\underline{k}}_{21} & \underline{\underline{k}}_{22} & \underline{\underline{k}}_{23} \\ \underline{\underline{k}}_{31} & \underline{\underline{k}}_{32} & \underline{\underline{k}}_{33} \end{bmatrix} \quad [49]$$

where the 8 x 8 matrices \underline{k}_{ij} are given by:

$$\begin{cases} \underline{k}_{11} = (\bar{\lambda} + 2\mu)H_{11} \left[\hat{\gamma}_3 \hat{\gamma}_3^T + \frac{1}{3} \hat{\gamma}_4 \hat{\gamma}_4^T \right] \\ \underline{k}_{22} = (\bar{\lambda} + 2\mu)H_{22} \left[\hat{\gamma}_3 \hat{\gamma}_3^T + \frac{1}{3} \hat{\gamma}_4 \hat{\gamma}_4^T \right] \\ \underline{k}_{33} = \mu H_{11} \frac{1}{3} \hat{\gamma}_4 \hat{\gamma}_4^T \\ \underline{k}_{ij} = \underline{0} \quad , \quad i \neq j \end{cases} \quad [50]$$

Note that an improved, plane-stress type constitutive law is adopted for the SHB8PS element. This specific law is given by:

$$\underline{C} = \begin{bmatrix} \bar{\lambda} + 2\mu & \bar{\lambda} & 0 & 0 & 0 & 0 \\ \bar{\lambda} & \bar{\lambda} + 2\mu & 0 & 0 & 0 & 0 \\ 0 & 0 & E & 0 & 0 & 0 \\ 0 & 0 & 0 & \mu & 0 & 0 \\ 0 & 0 & 0 & 0 & \mu & 0 \\ 0 & 0 & 0 & 0 & 0 & \mu \end{bmatrix} \quad [51]$$

$$\mu = \frac{E}{2(1+\nu)} \quad \bar{\lambda} = \frac{E\nu}{1-\nu^2}$$

On one hand, the choice of this constitutive matrix avoids locking encountered with a full three-dimensional law and, on the other hand, allows the deformation energy associated to the strains normal to the mean surface of the element to be taken into account.

For the computation of the internal forces of the element, the same approach is adopted (Abed-Meraim *et al.*, 2001, 2002). The additive decomposition [39] and the projection [40] allow the calculation of the stabilization forces:

$$\underline{f}^{int} = \sum_{I=1}^5 \omega(\zeta_I) J(\zeta_I) \underline{\hat{B}}_{12}^T(\zeta_I) \cdot \underline{\sigma}(\zeta_I) + \underline{f}^{STAB} \quad [52]$$

where:

$$\underline{f}^{STAB} = \begin{pmatrix} \underline{f}_1^{STAB} \\ \underline{f}_2^{STAB} \\ \underline{f}_3^{STAB} \end{pmatrix} \quad [53]$$

$$\underline{f}_i^{STAB} = \sum_{\alpha=3}^4 Q_{i\alpha} \hat{\gamma}_\alpha \quad , \quad i = 1, 2, 3 \quad [54]$$

The $Q_{i\alpha}$, called generalized stresses and entering the expressions of the stabilization forces, are related to the so-called generalized strains $q_{i\alpha}$ by the following incremental equations:

$$\begin{cases} \dot{Q}_{13} = (\bar{\lambda} + 2\mu)H_{11}\dot{q}_{13} \\ \dot{Q}_{14} = \frac{1}{3}(\bar{\lambda} + 2\mu)H_{11}\dot{q}_{14} \\ \dot{Q}_{23} = (\bar{\lambda} + 2\mu)H_{22}\dot{q}_{23} \\ \dot{Q}_{24} = \frac{1}{3}(\bar{\lambda} + 2\mu)H_{22}\dot{q}_{24} \\ \dot{Q}_{33} = 0 \\ \dot{Q}_{34} = \frac{1}{3}\mu H_{11}\dot{q}_{34} \end{cases} \quad [55]$$

The generalized strain rates $\dot{q}_{i\alpha}$ are given by:

$$\dot{q}_{i\alpha} = \hat{\gamma}_\alpha^T \cdot \underline{\dot{d}}_i \quad , \quad i = 1, 2, 3 \quad , \quad \alpha = 3, 4 \quad [56]$$

The previous expressions for the stabilization stiffness and forces hold for an elastic behavior. In the case of elastic-plastic behavior, the Young's modulus E is replaced by the mean tangent modulus (*i.e.* the average of the tangent moduli at the five Gauss points across the thickness). This choice avoids the too stiff response corresponding to a purely elastic hourglass stabilization. Thus this leads to an adaptive element provided with a stabilization that automatically adjusts to the physical situation of the element: elastic or elastic-plastic.

3. Numerical results

In order to validate the new version of the SHB8PS element, its performances have been tested, based on the analysis of a variety of benchmark problems frequently used in the literature (namely a large number of numerical tests). For each test problem, the results were compared to the reference solutions and, on the other hand, to those given by the previous version of the SHB8PS element (Legay *et al.*, 2003). Note that several projections have been formulated in this study and extensively tested over a wide range of benchmark problems. The retained projection

that is presented here is the one that showed the best convergence and exhibited no transverse shear and membrane locking phenomena. This projection improved the former version of the SHB8PS element in all cases and especially in the test of the pinched hemispherical shell where the improvement is significant. The results given hereafter concern this test case, as well as a set of representative popular benchmark problems commonly used to test finite element performances.

3.1. Admissible aspect ratios for the element

This linear benchmark problem was used to evaluate the aspect ratio limit of the previous version of the SHB8PS element (Legay *et al.*, 2003). It is also suitable for testing the behavior of the element when non structured, irregular meshes are employed as well as for analyzing locking phenomena in the limit of high aspect ratios. In Figure 6, the cantilever beam geometry is shown and regular as well as irregular mesh data are specified.

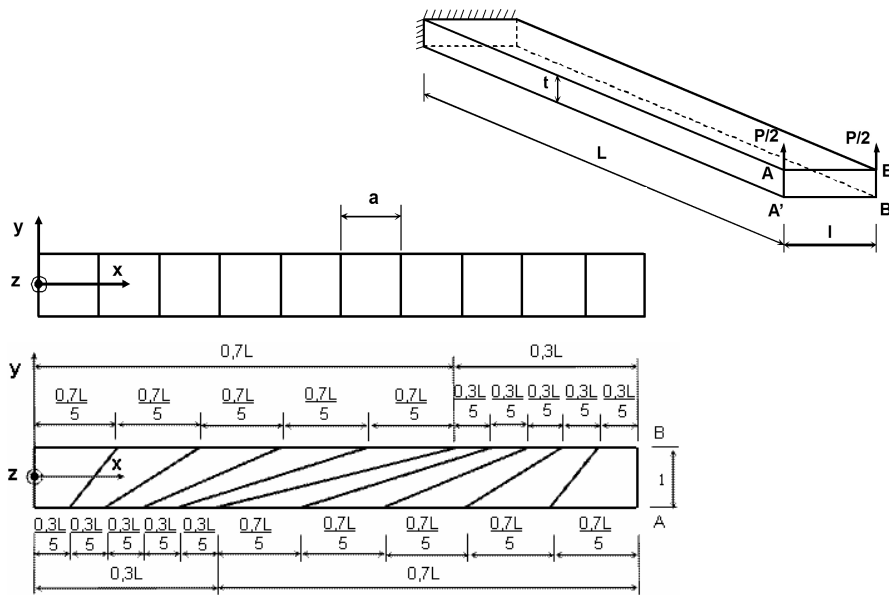


Figure 6. Cantilever beam: regular and irregular mesh specification

The length and the width of the beam are fixed: $L=100$, $l=10$; while the thickness t is a varying parameter. The elastic properties are $E=6.825 \times 10^7$ and $\nu=0.3$. A bending load, $P=4$, is applied at the free end of the beam and the results are compared with the analytical solutions given by beam theory.

Table 2. *Normalized displacements at points A and B for regular mesh*

Point	Aspect ratio	SHB8PS previous version	SHB8PS new version
	$r = l/t$	Uz/Uref	Uz/Uref
A	0.5	1.016	1.016
	1	0.996	0.996
	100	0.990	0.990
	200	0.990	0.990
	400	0.997	0.997
B	0.5	1.016	1.016
	1	0.996	0.996
	100	0.990	0.990
	200	0.991	0.990
	400	1.013	0.990

Table 3. *Normalized displacements at points A and B for irregular mesh*

Point	Aspect ratio	SHB8PS previous version	SHB8PS new version
	$r = l/t$	Uz/Uref	Uz/Uref
A	0.5	0.984	0.984
	1	0.965	0.965
	100	0.958	0.958
	200	0.957	0.958
	400	0.980	0.980
B	0.5	0.973	0.973
	1	0.953	0.953
	100	0.947	0.947
	200	0.946	0.946
	400	0.966	0.967

A fixed mesh with 10 elements and a single element through the thickness is used in both regular and irregular mesh. For regular mesh, each element is a 10×10 square: 1 is the side of the square and $r = l/t$ is the varying aspect ratio. The same aspect ratio definition is adopted for the irregular mesh (see Figure 6). The normalized vertical displacements at points A and B for different aspect ratios are

reported in Table 2, for regular mesh, and in Table 3 for irregular mesh. In this cantilever beam test, we can observe that the quality of the results declines once the aspect ratio exceeds 400 for regular mesh as well as for irregular mesh. Moreover, the in-plane distortion of the elements does not affect significantly the accuracy of the results. However, we can notice that this mesh distortion leads to a slightly stiffer stiffness than when regular mesh is used.

3.2. Pinched hemispherical shell

This test problem has become very popular and it has been used by many authors since (MacNeal *et al.*, 1985). It is very severe since the transverse shear and membrane locking phenomena are very important and emphasized by the problem geometry (distorted, skewed elements). This problem was studied in detail by (Belytschko *et al.*, 1989) who showed that, since all the elements are incurved, the intensity of the membrane and shear locking is increased. They also showed that in this doubly-curved shell problem the membrane locking is much more severe than the shear locking. Figure 7 shows the geometry, loading and boundary conditions for this problem. The radius is $R=10$, the thickness is $t=0.04$, the Young's modulus is $E=6.825 \times 10^7$ and the Poisson's ratio is $\nu=0.3$. Using the symmetry of the problem (*i.e.* planes (xz) and (yz)), only a quarter of the hemisphere is meshed using a single element through the thickness and with two unit loads along directions Ox and Oy . Except for the symmetry, the boundary conditions are free; nevertheless, the displacement of one point in the z -direction is fixed in order to prevent rigid body motions. According to the reference solution (MacNeal *et al.*, 1985), the displacement of point A along the x -direction equals 0.0924 (see Figure 7).

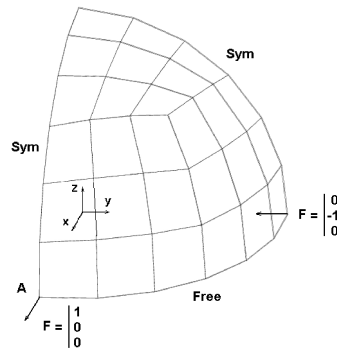


Figure 7. Geometry and loading of the pinched hemispherical shell problem

The convergence results are reported in Table 4 in terms of the normalized displacement at point A in the x -direction. The new version of the SHB8PS element is compared to the former one and to the three elements HEX8, HEXDS and H8-ct-cp.

The HEX8 element is the standard, eight-node, full integration solid element (eight Gauss points). The HEXDS element is an eight-node, four-point quadrature solid element (Liu *et al.*, 1998). The H8-ct-cp element is presented in the PhD thesis of Lemosse (Lemosse, 2000). Table 4 shows that the new version of the SHB8PS element provides an excellent convergence and shows no locking.

Table 4. Normalized displacement at point A of the pinched hemispherical shell

Number of elements	SHB8PS previous version	HEX8	HEXDS	H8-ct-cp	SHB8PS new version
	Ux/Uref	Ux/Uref	Ux/Uref	Ux/Uref	Ux/Uref
12	0.0629	0.0005		0.05	0.8645
27	0.0474	0.0011			1.0155
48	0.1660	0.0023	0.408	0.35	1.0098
75	0.2252	0.0030	0.512	0.58	1.0096
192	0.6332	0.0076	0.701	0.95	1.0008
363	0.8592	0.0140	0.800		1.0006
768	0.9651	0.0287			1.0006
1462	0.9910	0.0520			1.0009

3.3. Twisted cantilever beam

This test has been introduced by (MacNeal *et al.*, 1985) and has been extensively used to test the elements performance due to the use of warped configuration. It is considered now as a reference shell test (see Batoz *et al.*, 1992). The geometry is twisted by an angle of 90° between the two ends of the beam. This distorts the elements and thus increases the severity of the test.

Figure 8 shows the geometry of the twisted beam, the boundary conditions and the two types of applied loads. The left-side end of the beam is fixed and a unit shear load $P=1$ is applied at its right-side end. Two load directions are studied: P1 (unit in-plane load) and P2 (unit out-of-plane load). The geometric and material parameters for this problem are listed in Table 5.

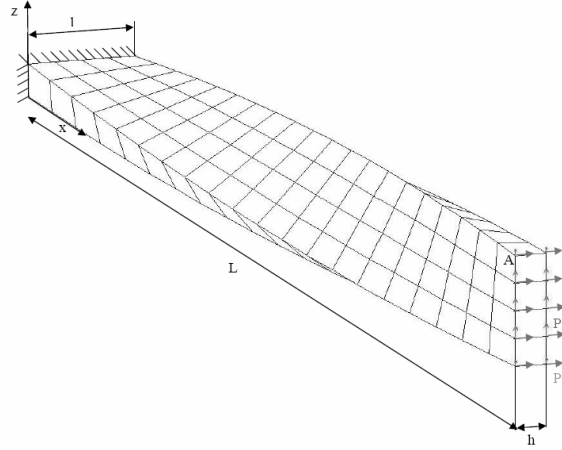


Figure 8. Geometry and loading cases of the twisted cantilever beam

Table 5. Geometric and material parameters of the twisted cantilever beam

Length	L	12
Width	l	1.1
Thickness	h	0.32
Young's modulus	E	$29 \cdot 10^6$
Poisson's ratio	ν	0.22
Applied load	P	1

3.3.1. In-plane loading (P1)

In this first case, the unit load is applied in the plane of the beam along the vertical z-direction (see Figure 8). The analytical tip displacements in the loading directions are given in (MacNeal *et al.*, 1985). For the loading case P1, the displacement at point A in the loading direction Oz (see Figure 8) should be equal to 5.424×10^{-3} .

Table 6 shows the results for this test in terms of convergence with the refinement of the mesh. The normalized displacement at point A in the loading direction Oz is reported for three elements, with different mesh densities and only one element through the thickness. The new SHB8PS element is compared to its previous version and to the HEX8 element. The later represents the standard, eight-node linear solid element with full integration (eight Gauss points). Both versions of the SHB8PS element provide excellent accuracy and converge very rapidly (four elements are enough), while the HEX8 element exhibits numerical locking and thus a much slower convergence.

Table 6. Normalized displacement in the z-direction at point A of the twisted cantilever beam

Number of elements	HEX8	SHB8PS previous version	SHB8PS new version
	Uz/Uref	Uz/Uref	Uz/Uref
2x1x1=2	0.008	1.035	1.041
4x1x1=4	0.031	0.995	1.014
12x2x1=24	0.206	0.997	0.999
24x4x1=96	0.490	0.998	0.999

3.3.2. Out-of-plane loading (P2)

This second, out-of-plane loading case consists of a horizontal unit load $P=1$ in the y-direction (see Figure 8). The reference solution is also given by (MacNeal *et al.*, 1985). For this P2 loading, the displacement at point A in the loading direction (see Figure 8) should be equal to 1.754×10^{-3} .

Table 7. Normalized displacement in the y-direction at point A of the twisted beam

Number of elements	HEX8	SHB8PS previous version	SHB8PS new version
	Uy/Uref	Uy/Uref	Uy/Uref
2x1x1=2	0.023	0.705	0.867
4x1x1=4	0.081	0.906	0.952
12x2x1=24	0.333	0.986	0.994
24x4x1=96	0.592	0.996	0.998

Table 7 shows the convergence results for this case in terms of the normalized displacement at point A in the loading direction Oy . The same three elements are compared. Again, the two versions of the SHB8PS element exhibit a fast convergence (starting from about ten elements), while the HEX8 element shows locking and slow convergence. Note that the new version of the SHB8PS element shows better performance for coarse meshes. For this out-of-plane loading case, the coarse meshes involving only two and four elements give less accurate results as compared to the previous in-plane loading case (vertical load). This can be understood by analyzing the orientation of the Gauss points (Figure 9). Indeed, at the fixed end where the maximum bending moment is localized, there is a single Gauss point in the load direction P2 while there are five in the direction of load P1.

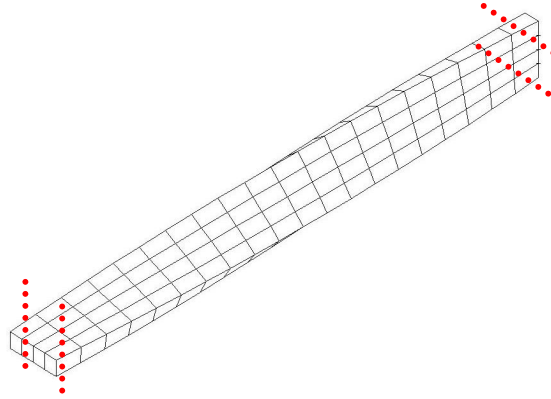


Figure 9. Position of the Gauss points in the mesh of the twisted cantilever beam

Two other versions of this twisted beam problem can be found in the literature (Simo *et al.*, 1989), (Batoz *et al.*, 1992). These versions differ only by their lower thickness: 0.05 and 0.0032, which allows us to evaluate the effects of locking phenomena in the limit of high aspect ratios. The reference results for different thicknesses are summarised in Table 8 below.

Table 8. Reference solution for the twisted beam test and different thickness values

Thickness	In-plane loading	Out-of-plane loading
h=0.32	5.424×10^{-3}	1.754×10^{-3}
h=0.05	1.39	0.3431
h=0.0032	5.316×10^{-3}	1.216×10^{-3}

The normalized displacements for a $24 \times 2 \times 1$ mesh in both in-plane and out-of-plane loading conditions are reported in Table 9 for the three different thicknesses.

Table 9. Normalized results for the twisted beam test and different thickness values

Thickness	In-plane loading	Out-of-plane loading
h=0.32	0.999	0.998
h=0.05	0.998	0.995
h=0.0032	0.982	0.992

Similar results as in the first benchmark problem of a cantilever beam with extreme aspect ratios are found. Indeed, we can observe that the accuracy of the results is not affected by the high aspect ratio. In the case of the lowest thickness ($h=0.0032$) the aspect ratio value is about 150, which confirms the good behavior of the SHB8PS element even when very thin shell problems are considered.

3.4. Pinched cylinder with end diaphragms

A cylindrical shell loaded by a pair of concentrated vertical forces at its middle section is considered here. Both ends of the cylinder are covered with rigid diaphragms that allow displacement only in the axial direction (see Figure 10). This test has been treated by many authors, among them (Belytschko *et al.*, 1989) and (Chen *et al.*, 2004). It is considered as a selective test problem since they have shown that shear locking is more severe than membrane locking. The geometric and material parameters for this problem are reported in Table 10.

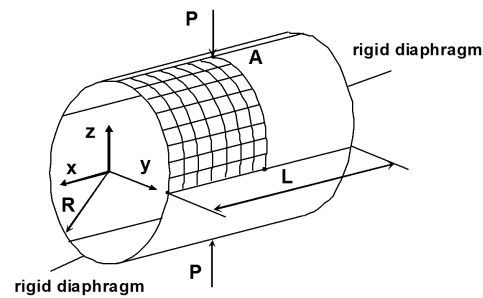


Figure 10. Geometry, boundary conditions and loading for the pinched cylinder

Owing to symmetry, only one eighth of the cylinder is modeled using 2×2 , 4×4 , 8×8 , 16×16 and 32×32 meshes as illustrated in Figure 10.

Table 10. Geometric and material parameters of the pinched cylinder problem

Length	L	600
Radius	R	300
Thickness	t	3
Young's modulus	E	3.10^6
Poisson's ratio	ν	0.3
Applied load	P	1

The displacement at the loaded point in the loading direction is normalized with respect to the reference solution of 0.18248×10^{-4} and reported in Table 11.

Table 11. *Normalized displacements at the loaded point of the pinched cylinder*

Mesh layout	SHB8PS previous version	SHB8PS new version
	Uz/Uref	Uz/Uref
2x2	0.043	0.101
4x4	0.223	0.387
8x8	0.708	0.754
16x16	0.937	0.940
32x32	0.996	0.997

As we can see in Table 11, the new version of the SHB8PS element performs better than the former one, especially for coarse meshes.

3.5. *Simply supported circular plate under uniform load*

The aim of this test problem is to investigate the effect of low thickness values (i.e. high aspect ratios) on the convergence of the SHB8PS element. This test was extensively used in the finite element technology of shell and plate elements, since an affected convergence may reveal some locking problems. Four different meshes composed of 12, 27, 48 and 75 elements are used as illustrated in Figure 11.

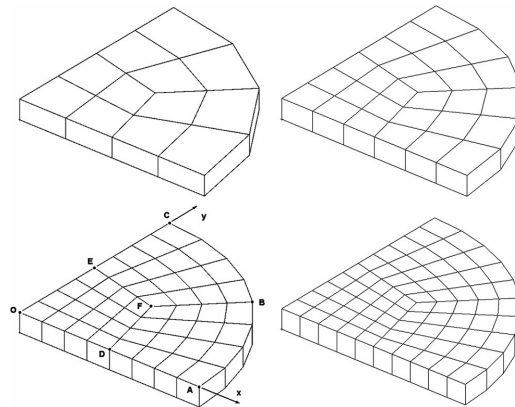


Figure 11. *Meshes for modeling a quadrant of the simply supported circular plate*

The coordinates of points O, A, B, C, D, E and F as shown in Figure 11 are given in Table 12 below:

Table 12. *Coordinates of points O, A, B, C, D, E and F of the quarter of the plate*

	O	A	B	C	D	E	F
x	0.	1.	$\sqrt{2}/2$	0.	0.5	0.	0.4
y	0.	0.	$\sqrt{2}/2$	1.	0.	0.5	0.4
z	0.	0.	0.	0.	0.	0.	0.

Table 13. *Normalized deflections of the uniformly loaded circular plate*

Point	Mesh	Thickness value		
		t=0.1	t=0.01	t=0.001
O	12	0.943	0.944	0.944
	27	0.975	0.976	0.975
	48	0.985	0.986	0.986
	75	0.990	0.991	0.991
D	12	0.920	0.920	0.920
	27	0.965	0.964	0.964
	48	0.979	0.979	0.979
	75	0.987	0.987	0.987
E	12	0.920	0.920	0.920
	27	0.965	0.964	0.964
	48	0.979	0.979	0.979
	75	0.987	0.987	0.987
F	12	0.910	0.910	0.910
	27	0.961	0.960	0.960
	48	0.977	0.977	0.977
	75	0.985	0.985	0.985

Different radius to thickness ratios have been considered, namely thick plate (R/t=10), thin plate (R/t=100) and very thin plate (R/t=1000), respectively. The reference solutions are based on classical Kirchhoff theory for thin plates, or

Reissner-Mindlin theory for thick plates as quoted in (Timoshenko *et al.*, 1959) and (Jirousek *et al.*, 1995). The normalized deflections at points O, D, E and F are reported in Table 13 for different meshes and radius to thickness ratios, R/t .

As we can see in Table 13, the SHB8PS shows good convergence in all cases and no shear locking appears for the thinnest plate with $R/t=1000$. Note that for the thinnest plate, the aspect ratio varies from about 250 for the 12-element mesh to about 100 for the 75-element mesh.

3.6. Uniformly loaded square plate with simple support

Similar convergence studies are carried out on square plates under uniform load. The plate is simply supported and owing to symmetry, only one quarter of the plate is modeled and divided into a mesh of $N \times N$ elements as shown in Figure 12. Young's modulus and Poisson's ratio are taken equal to 1 and 0.3, respectively. The convergence tests for the plate are evaluated using three different L/t ratios of 10, 100 and 1000 corresponding to thick, thin and very thin plates, respectively.

The reference solutions for thin plates are based on Kirchhoff theory as quoted in (Timoshenko *et al.*, 1959); for thick plates, they are taken from (Jirousek *et al.*, 1995). Table 14 summarizes the normalized results for the central deflection with different meshes and span to thickness ratios, L/t . Similarly to the preceding test of uniformly loaded circular plates, we can observe that the SHB8PS element performs well in this test problem and shows quite a good convergence for both thick and thin plate situations. Even for a very thin plate, $L/t=1000$, where the aspect ratio is equal to 250 for the mesh with 2×2 elements, the convergence has proven to be insensitive to high aspect ratios, which confirms that the element does not suffer from shear locking.

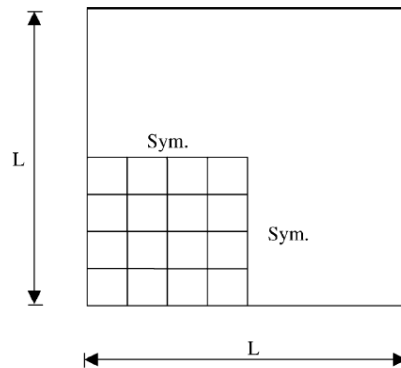


Figure 12. Simply supported uniformly loaded square plate, mesh of $N \times N$ elements

Table 14. Normalized central deflection of the uniformly loaded square plate

Mesh	Span to thickness ratio		
	L/t=10	L/t=100	L/t=1000
2×2	0.986	1.075	1.073
4×4	1.000	1.018	1.019
8×8	1.004	1.008	1.004
16×16	1.004	1.008	1.002

4. Discussion and conclusions

A new formulation of the solid-shell element SHB8PS has been performed and implemented into the implicit, nonlinear finite element code Stanlax-INCA. This new version has been evaluated, based on a variety of a large number of popular benchmark problems frequently used in the literature. Let us recall that this solid-shell element is based on a purely three-dimensional formulation (eight-node hexahedron and only three translational degrees of freedom per node). A reduced integration is used to improve the computational efficiency and an effective stabilization is built for hourglass mode control. Five integration points are used along a particular chosen direction designated as the “thickness”, allowing for accurate modeling of bending-dominated structural problems using only a single element through the thickness. Moreover, the projection adopted in this new version of the element much better eliminates the various numerical locking phenomena. Indeed, the excellent efficiency and convergence properties of the element have been clearly demonstrated through numerous tests. All these tests show that there is no residual locking (membrane, shear). In particular, the improvement is significant in the pinched hemispherical shell problem, where the amount of locking observed in the former version has been eliminated. The validation of this element through nonlinear applications, including elastic-plastic buckling problems and large displacement and rotation simulations, is currently performed. Also, a new explicit version of this element will be implemented into an explicit dynamic code for impact and crash analyses.

5. References

- Abed-Meraim F., Combescure A., Stabilité des éléments finis sous-intégrés, Rapport interne n° 247, LMT de Cachan, janvier 2001.
- Abed-Meraim F., Combescure A., “SHB8PS a new intelligent assumed strain continuum mechanics shell element for impact analysis on a rotating body”, *First M.I.T. Conference on Comput. Fluid and Solid Mechanics*, 12-15 June 2001, U.S.A.

- Abed-Meraim F., Combescure A., "SHB8PS – a new adaptative, assumed-strain continuum mechanics shell element for impact analysis", *Computers & Structures*, vol. 80, 2002, p. 791-803.
- Ahmad S., "Analysis of thick and thin shell structures by curved finite elements", *International Journal for Numerical Methods and Engineering*, vol. 2, 1970, p. 419-451.
- Alves de Sousa R.J., Cardoso R.P.R., Fontes Valente R.A., Yoon J.W., Gracio J.J., Natal Jorge R.M., "A new one-point quadrature enhanced assumed strain (EAS) solid-shell element with multiple integration points along thickness: Part I – Geometrically linear applications", *International Journal for Numerical Methods and Engineering*, vol. 62, 2005, p. 952-977.
- Alves de Sousa R.J., Cardoso R.P.R., Fontes Valente R.A., Yoon J.W., Gracio J.J., Natal Jorge R.M., "A new one-point quadrature enhanced assumed strain (EAS) solid-shell element with multiple integration points along thickness: Part II – Nonlinear applications", *International Journal for Numerical Methods and Engineering*, vol. 67, 2006, p. 160-188.
- Alves de Sousa R.J., Yoon J.W., Cardoso R.P.R., Fontes Valente R.A., Gracio J.J., "On the use of a reduced enhanced solid-shell (RESS) element for sheet forming simulations", *International Journal of Plasticity*, vol. 23, 2007, p. 490-515.
- Ayad R., Batoz J.L., Dhatt G., «Un élément quadrangulaire de plaque basé sur une formulation mixte-hybride avec projection en cisaillement», *Revue européenne des éléments finis*, vol. 4, 1995, p. 415-440.
- Ayad R., Dhatt G., Batoz J.L., "A new hybrid-mixed variational approach for Reissner-Mindlin plates: The MiSP model", *International Journal for Numerical Methods and Engineering*, vol. 42, 1998, p. 1149-1179.
- Bathe K.-J., Dvorkin E.N., "Four-node plate bending element based on Mindlin/Reissner plate theory and a mixed interpolation", *International Journal for Numerical Methods and Engineering*, vol. 21, 1985, p. 367-383.
- Bathe K.-J., Dvorkin E.N., "Formulation of general shell elements – The use of mixed interpolation of tensorial components", *International Journal for Numerical Methods and Engineering*, vol. 22, 1986, p. 697-722.
- Batoz J.L., Dhatt G., *Modelling of structures by finite elements*, Hermès, Paris, 1992.
- Belytschko T., Ong J.S.-J., Liu W.K., Kennedy J.M., "Hourglass control in linear and nonlinear problems", *Computer Methods in Applied Mechanics and Engineering*, vol. 43, 1984, p. 251-276.
- Belytschko T., Wong B.L., Stolarski H., "Assumed strain stabilization procedure for the 9-node Lagrange shell element", *International Journal for Numerical Methods and Engineering*, vol. 28, 1989, p. 385-414.
- Belytschko T., Bindeman L.P., "Assumed strain stabilization of the eight node hexahedral element", *Computer Methods in Applied Mechanics and Engineering*, vol. 105, 1993, p. 225-260.

- Buechter N., Ramm E., Roehl D., "Three-dimensional extension of non-linear shell formulation based on the enhanced assumed strain concept", *International Journal for Numerical Methods and Engineering*, vol. 37, 1994, p. 2551-2568.
- Buragohain D.N., Ravichandran P.K., "Modified three-dimensional finite element for general and composite shells", *Computers & Structures*, vol. 51, 1994, p. 289-298.
- Chapelle D., Bathe K.-J., "Fundamental considerations for the finite element analysis of shell structures", *Computers & Structures*, vol. 66, 1998, p. 19-36.
- Chapelle D., Bathe K.-J., *The finite element analysis of shells – Fundamentals*, Springer, Berlin, 2003.
- Chen Y.-I., Wu G.-Y., "A mixed 8-node hexahedral element based on the Hu-Washizu principle and the field extrapolation technique", *Structural Engineering and Mechanics*, vol. 17, n° 1, 2004, p. 113-140.
- Cheung Y., Chen W.-J., "Refined hybrid method for plane isoparametric element using an orthogonal approach", *Computers & Structures*, vol. 42, 1992, p. 683-694.
- Cho C., Park H.C., Lee S.W., "Stability analysis using a geometrically nonlinear assumed strain solid shell element model", *Finite Elements in Analysis and Design*, vol. 29, 1998, p. 121-135.
- Domissy E., Formulation et évaluation d'éléments finis volumiques modifiés pour l'analyse linéaire et non linéaire des coques, Thèse de doctorat, UT Compiègne, 1997.
- Dvorkin E.N., Bathe K.-J., "Continuum mechanics based four-node shell element for general non-linear analysis", *Engineering Computations*, vol. 1, 1984, p. 77-88.
- Flanagan D.P., Belytschko T., "A uniform strain hexahedron and quadrilateral with orthogonal hourglass control", *International Journal for Numerical Methods and Engineering*, vol. 17, 1981, p. 679-706.
- Graf W., Chang T.Y., Saleeb A.F., "On the numerical performance of three-dimensional thick shell elements using a hybrid/mixed formulation", *Finite Elements in Analysis and Design*, vol. 2, 1986, p. 357-375.
- Hallquist J.O., *Theoretical manual for DYNA3D*, UC1D-19401 Lawrence Livermore National Lab., University of California, 1983.
- Hauptmann R., Schweizerhof K., "A systematic development of solid-shell element formulations for linear and non-linear analyses employing only displacement degrees of freedom", *International Journal for Numerical Methods and Engineering*, vol. 42, 1998, p. 49-69.
- Hauptmann R., Doll S., Harnau M., Schweizerhof K., "Solid-shell elements with linear and quadratic shape functions at large deformations with nearly incompressible materials", *Computers & Structures*, vol. 79, 2001, p. 1671-1685.
- Jirousek J., Wroblewski A., Qin Q.H., He X.Q., "A family of quadrilateral hybrid-Trefftz p-elements for thick plate analysis", *Computer Methods in Applied Mechanics and Engineering*, vol. 127, 1995, p. 315-344.

- Kim Y.H., Lee S.W., "A solid element formulation for large deflection analysis of composite shell structures", *Computers & Structures*, vol. 30, 1993, p. 269-274.
- Kim K.D., Liu G.Z., Han S.C., "A resultant 8-node solid-shell element for geometrically nonlinear analysis", *Computational Mechanics*, vol. 35, 2005, p. 315-331.
- Klinkel S., Gruttmann F., Wagner W., "A continuum based three-dimensional shell element for laminated structures", *Computers & Structures*, vol. 71, 1999, p. 43-62.
- Klinkel S., Wagner W., "A geometrical non-linear brick element based on the EAS-method", *International Journal for Numerical Methods and Engineering*, vol. 40, 1997, p. 4529-4545.
- Korelec J., Wriggers P., "Consistent gradient formulation for a stable enhanced strain method for large deformations", *Engineering Computations*, vol. 13, 1996, p. 103-123.
- Legay A., Combescure A., "Elastoplastic stability analysis of shells using the physically stabilized finite element SHB8PS", *International Journal for Numerical Methods and Engineering*, vol. 57, 2003, p. 1299-1322.
- Lemosse D., *Éléments finis isoparamétriques tridimensionnels pour l'étude des structures minces*, Thèse de doctorat, Ecole Doctorale SPMI/INSA-Rouen, 2000.
- Liu W.K., Guo Y., Tang S., Belytschko T., "A multiple-quadrature eight-node hexahedral finite element for large deformation elastoplastic analysis", *Computer Methods in Applied Mechanics and Engineering*, vol. 154, 1998, p. 69-132.
- MacNeal R.H., Harder R.L., "A proposed standard set of problems to test finite element accuracy", *Finite Elements in Analysis and Design*, vol. 1, 1985, p. 3-20.
- Onate E., Castro J., *Derivation of plate based on assumed shear strain fields*, New Advances in Computational Structural Mechanics, Ladevèze and Zienkiewicz (eds.), Elsevier, Amsterdam, 1992, p. 237-288.
- Pian T.H.H., Tong P., "Relations between incompatible model and hybrid stress model", *International Journal for Numerical Methods and Engineering*, vol. 22, 1986, p. 173-181.
- Puso M.A., "A highly efficient enhanced assumed strain physically stabilized hexahedral element", *International Journal for Numerical Methods and Engineering*, vol. 49, 2000, p. 1029-1064.
- Reese S., Wriggers P., Reddy B.D., "A new locking-free brick element technique for large deformation problems in elasticity", *Computers & Structures*, vol. 75, 2000, p. 291-304.
- Reese S., "A large deformation solid-shell concept based on reduced integration with hourglass stabilization", *International Journal for Numerical Methods and Engineering*, vol. 69, 2007, p. 1671-1716.
- Simo J.C., Hughes T.J.R., "On the variational foundations of assumed strain methods", *Journal of Applied Mechanics*, ASME, vol. 53, 1986, p. 51-54.
- Simo J.C., Fox D.D., Rifai S., "On a stress resultant geometrically exact shell model. Part II: The linear theory; Computational Aspects", *Computer Methods in Applied Mechanics and Engineering*, vol. 73, 1989, p. 53-92.

- Sze K.Y., Ghali A., "Hybrid hexahedral element for solids, plates, shells and beams by selective scaling", *International Journal for Numerical Methods and Engineering*, vol. 36, 1993, p. 1519-1540.
- Sze K.Y., Yao L.Q., "A hybrid stress ANS solid-shell element and its generalization for smart structure modelling. Part I-solid-shell element formulation", *International Journal for Numerical Methods and Engineering*, vol. 48, 2000, p. 545-564.
- Timoshenko S., Woinowsky-Krieger S., *Theory of plates and shells*, McGraw-Hill, London, 1959.
- Vu-Quoc L., Tan X.G., "Optimal solid shells for non-linear analyses of multilayer composites. I. Statics", *Computer Methods in Applied Mechanics and Engineering*, vol. 192, 2003, p. 975-1016.
- Wall W.A., Bischoff M., Ramm E., "A deformation dependent stabilization technique, exemplified by EAS elements at large strains", *Computer Methods in Applied Mechanics and Engineering*, vol. 188, 2000, p. 859-871.
- Wriggers P., Reese S., "A note on enhanced strain methods for large deformations", *Computer Methods in Applied Mechanics and Engineering*, vol. 135, 1996, p. 201-209.
- Xu X., Cai R., "A new plate shell element of 16 nodes and 40 degrees of freedom by relative displacement method", *Communications in Numerical Methods in Engineering*, vol. 9, 1993, p. 15-20.
- Zhu Y.Y., Cescotto S., "Unified and mixed formulation of the 8-node hexahedral elements by assumed strain method", *Computer Methods in Applied Mechanics and Engineering*, vol. 129, 1996, p. 177-209.